

# INTERIOR AND SUPPLEMENTAL RESTRAINT SYSTEM (SRS)

## CONTENTS

52109000187

INTERIOR ..... 52A

SUPPLEMENTAL RESTRAINT SYSTEM (SRS) ..... 52B



# INTERIOR

## CONTENTS

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**WARNINGS REGARDING SERVICING OF SUPPLEMENTAL RESTRAINT SYSTEM (SRS) EQUIPPED VEHICLES**  
**WARNING!**

- (1) Improper service or maintenance of any component of the SRS, or any SRS-related component, can lead to personal injury or death to service personnel (from inadvertent firing of the air bag) or to the driver and passenger (from rendering the SRS inoperative).
- (2) Service or maintenance of any SRS component or SRS-related component must be performed only at an authorized MITSUBISHI dealer.
- (3) MITSUBISHI dealer personnel must thoroughly review this manual, and especially its GROUP 52B - Supplemental Restraint System (SRS) before beginning any service or maintenance of any component of the SRS or any SRS-related component.

**NOTE**

The SRS includes the following components: SRS-ECU, SRS warning lamp, air bag module, clock spring, side impact sensors and interconnecting wiring. Other SRS-related components (that may have to be removed/installed in connection with SRS service or maintenance) are indicated in the table of contents by an asterisk (\*).

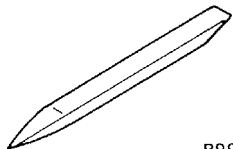
## SERVICE SPECIFICATIONS

52100030055

Items		Standard value
Seatback heater resistance (between terminals) $\Omega$		Approx. 8
Seat cushion heater resistance (between terminals) $\Omega$	Between terminals 2 and 3	Approx. 8
	Between terminals 1 and 2	0

## SPECIAL TOOL

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



Tool	Number	Name	Use
 B990784	MB990784	Ornament remover	Removal of switch, trim, etc.

## INSTRUMENT PANEL

52100170252

## REMOVAL AND INSTALLATION

For installation of the instrument panel, the bolts and screws described below are used. They are indicated by symbols in the illustration.

Name	Symbol	Size mm (D × L)	Colour	Shape
Tapping screw	A	5 × 12	-	 19Z0004
	B	5 × 14	-	
	C	5 × 16	-	
	D	4 × 25	Black	
	E	5 × 12	-	 19Z0022
	F	5 × 20	-	
Washer-assembled screw	G	5 × 16	-	 19Z0006
	H	5 × 20	-	
Washer-assembled bolt	I	6 × 16	-	 19Z0010
	J	6 × 20	-	

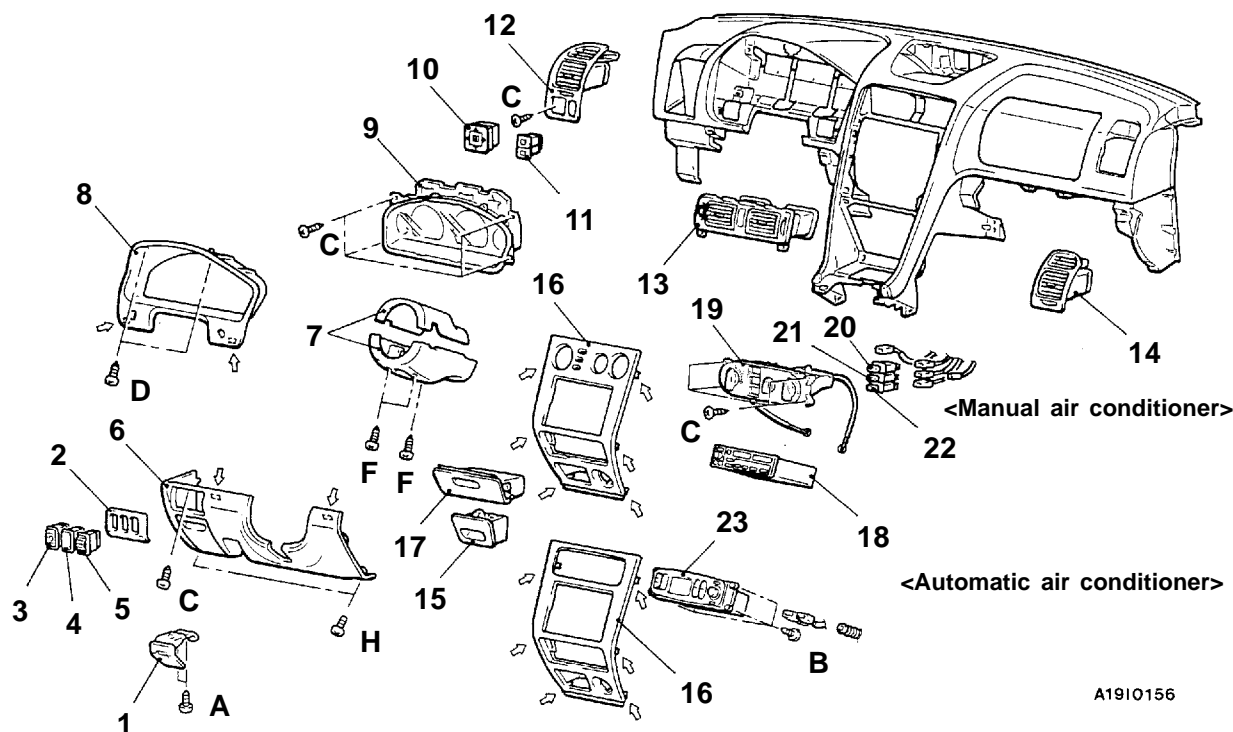
D = Thread diameter

L = Effective thread length

**CAUTION: SRS**

For the passenger side air bag module removal/installation, always observe the service

procedures of GROUP 52B - Air Bag Module and Clock Spring.



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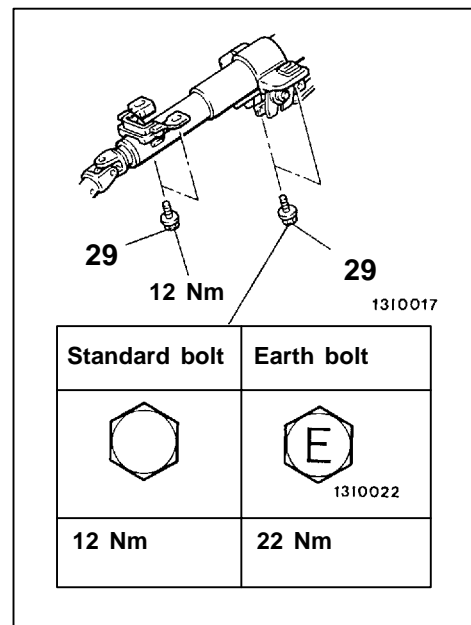
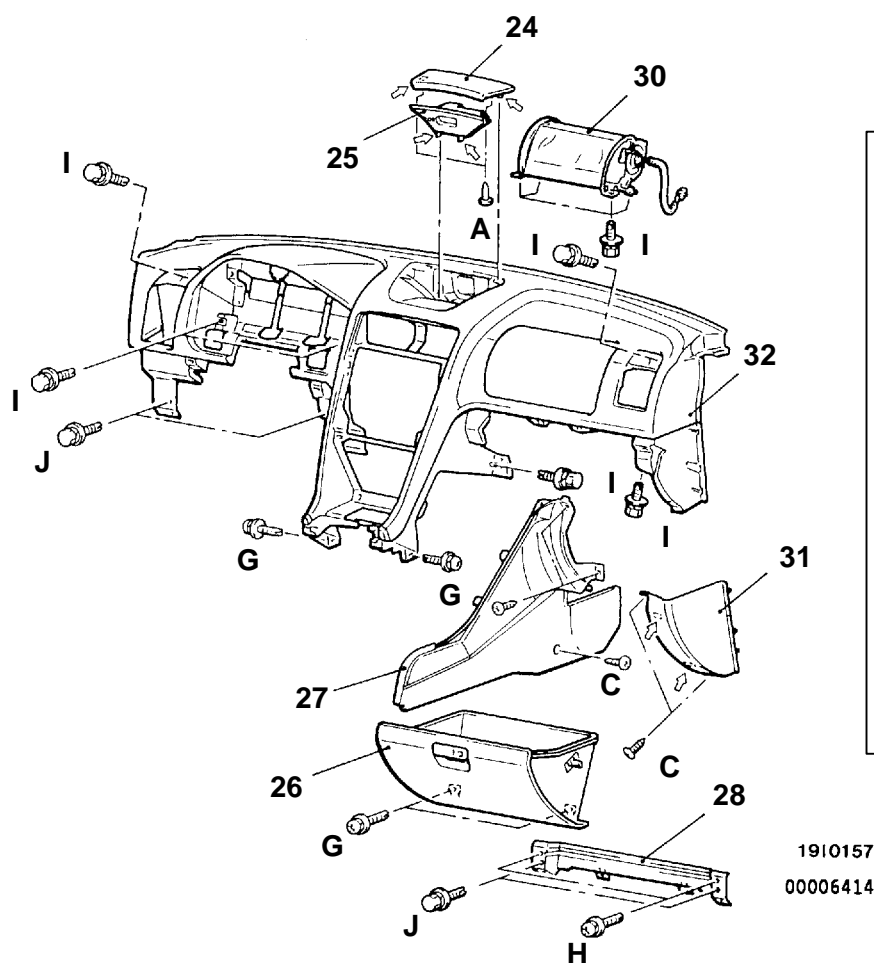
**NOTE**

↔ : metal clip position

**Removal steps**

1. Hood lock release handle
2. Switch bezel
3. TCL switch or auto-cruise control main switch
4. TCL switch or plug
5. Headlamp leveling switch
6. Lower cover
7. Column cover
8. Meter bezel
9. Combination meter
10. Door mirror control switch
11. Fog lamp switch
12. Side air outlet assembly (L.H.)
13. Center air outlet assembly
14. Side air outlet assembly (R.H.)

15. Ashtray
  - Floor console panel (Refer to P.52A-7.)
16. Centre console panel
17. Sunglasses box
18. Radio and tape player
19. Heater control assembly (Refer to GROUP 55 - Manual air conditioner.)
20. Rear window defogger switch
21. A/C switch
22. Inside/Outside air changeover switch
23. Air conditioner control panel and ECU assembly



NOTE

⇐ : metal clip position

- 24. Centre display bezel
- 25. Clock
- 26. Glove box
  - Under cover (Refer to GROUP 55 - Ventilators.)
- 27. Side cover
- 28. Glove box frame
- 29. Steering mounting bolts
- 30. Front passenger's side air bag module (Refer to GROUP 52B.)

- Floor console box (Refer to P.52A-7.)
- 31. Corner panel
- 32. Instrument panel assembly

**Caution**

One of the steering shaft assembly mounting bolts must be the earth bolt. The earth bolt has a "E" mark on its head.

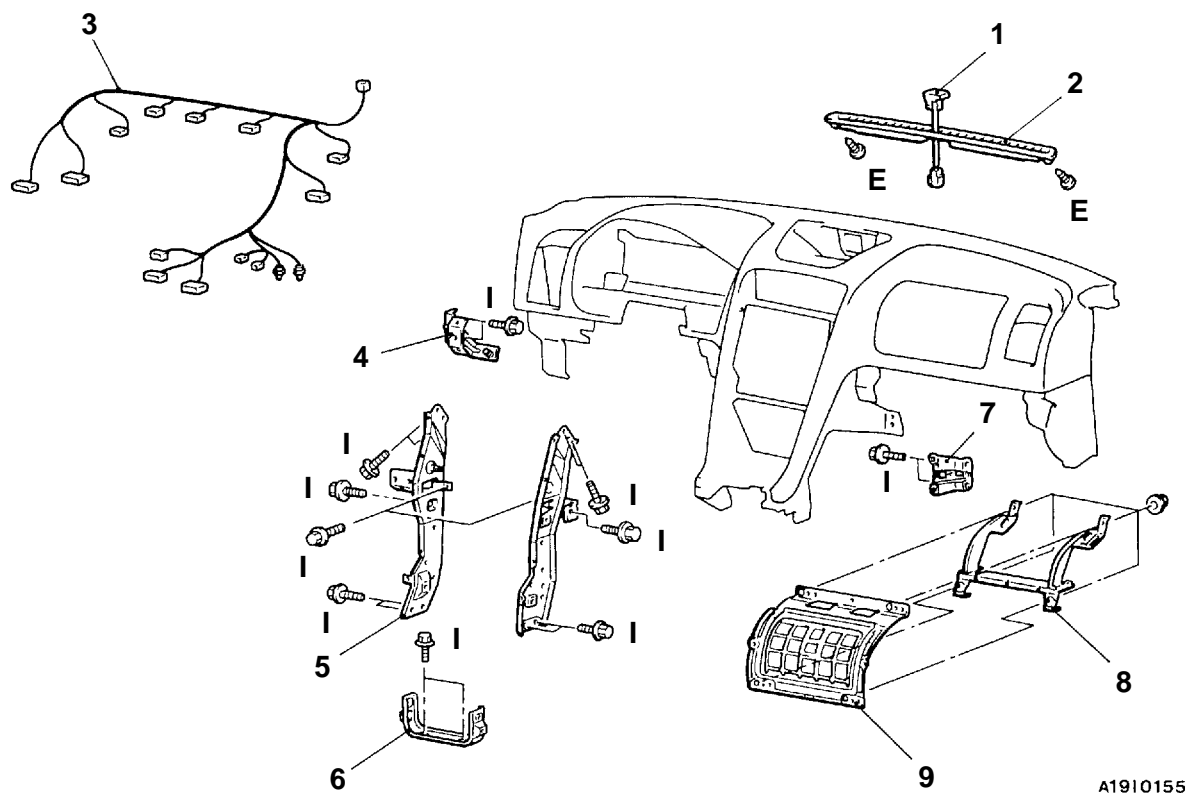
**REMOVAL SERVICE POINT**

**◀▶ CENTER AIR OUTLET ASSEMBLY REMOVAL**

Refer to GROUP 54 - Hazard warning lamp switch.

## DISASSEMBLY AND REASSEMBLY

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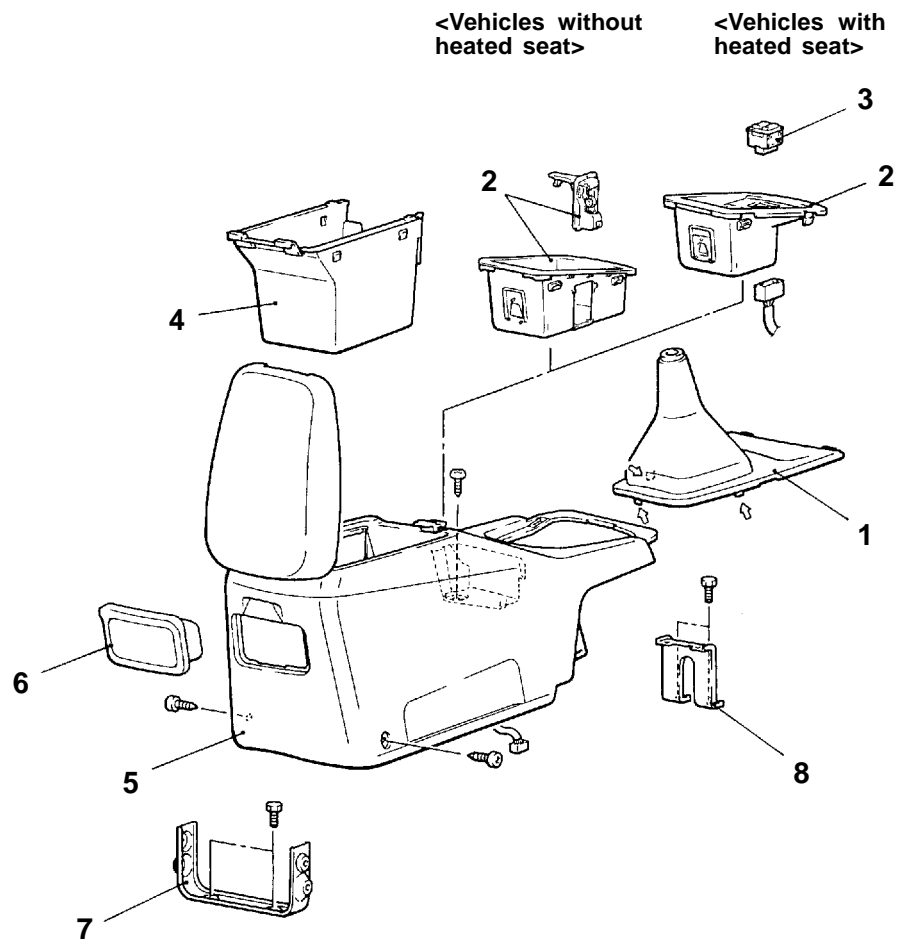
**Disassembly steps**

- Heater ducts (Refer to GROUP 55.)
- 1. Photo sensor (Refer to GROUP 55.)
- 2. Defroster garnish
- 3. Instrument panel wiring harness
- 4. Instrument panel lower driver's side bracket
- 5. Center reinforcement

- 6. Console bracket
- 7. Instrument panel lower passenger's side bracket
- 8. Passenger's side air bag rear bracket
- 9. Air bag reinforcement assembly

**FLOOR CONSOLE**

52100220193

**REMOVAL AND INSTALLATION**

A1910154

**NOTE**

↔ : metal clip position

**Removal steps**

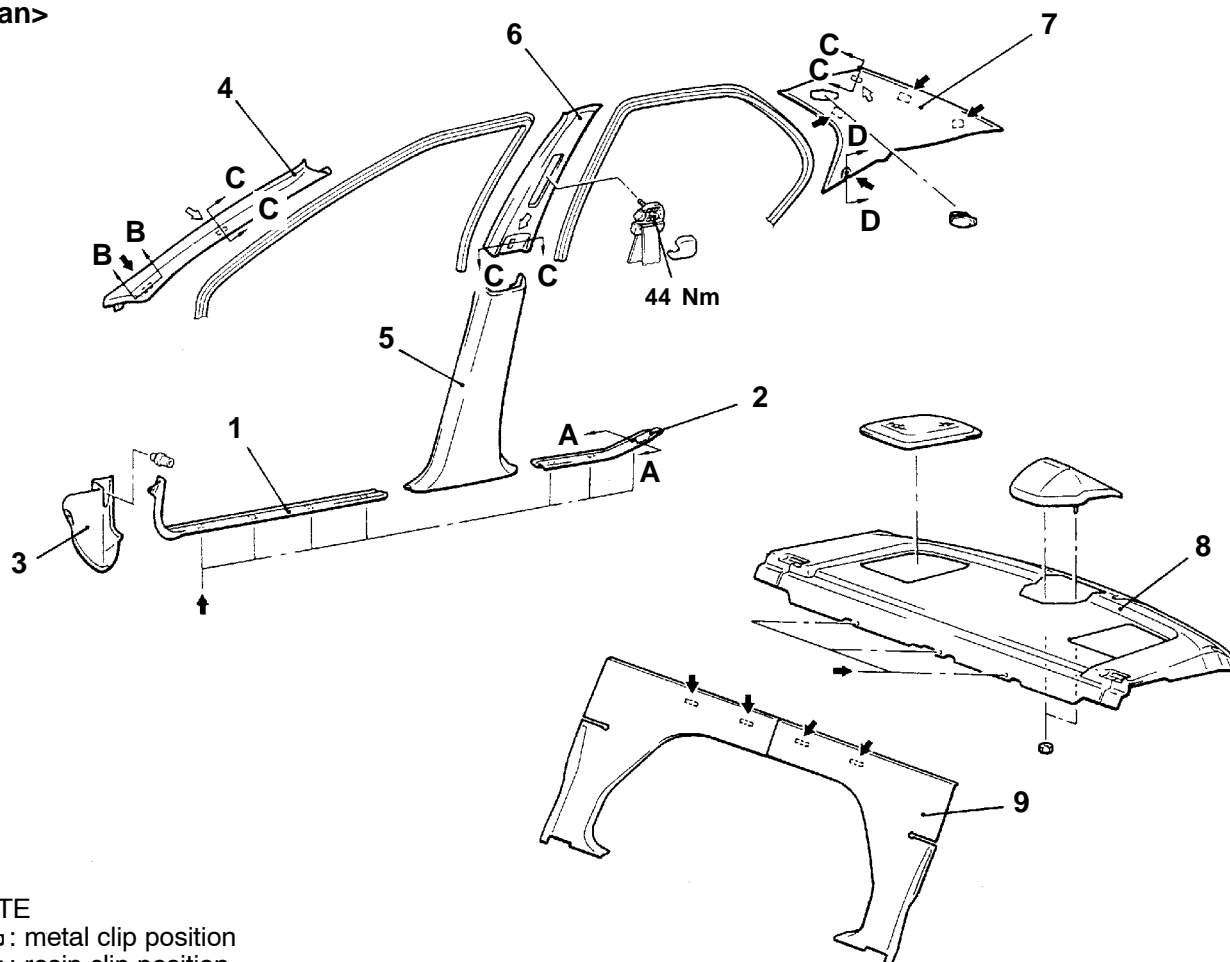
- |                        |                      |
|------------------------|----------------------|
| 1. Floor console panel | 5. Floor console     |
| 2. Cup holder assembly | 6. Ashtray           |
| 3. Heated seat switch  | 7. Console bracket B |
| 4. Floor console box   | 8. Console bracket A |

## TRIMS

52100110292

## REMOVAL AND INSTALLATION

&lt;Sedan&gt;



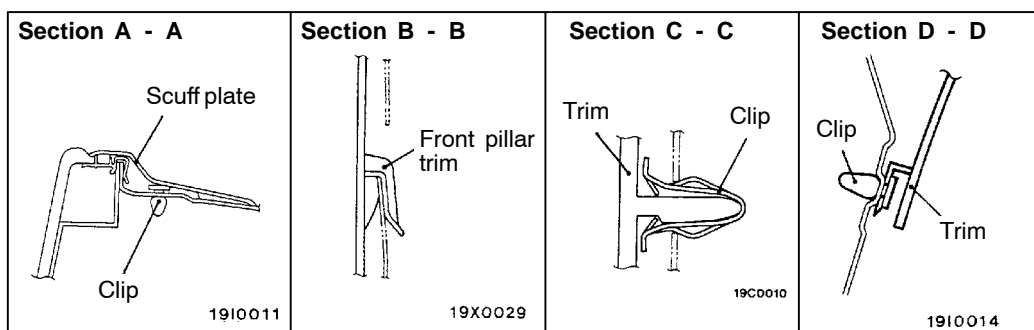
## NOTE

⇐: metal clip position

➡: resin clip position

For door trim, refer to GROUP 42.

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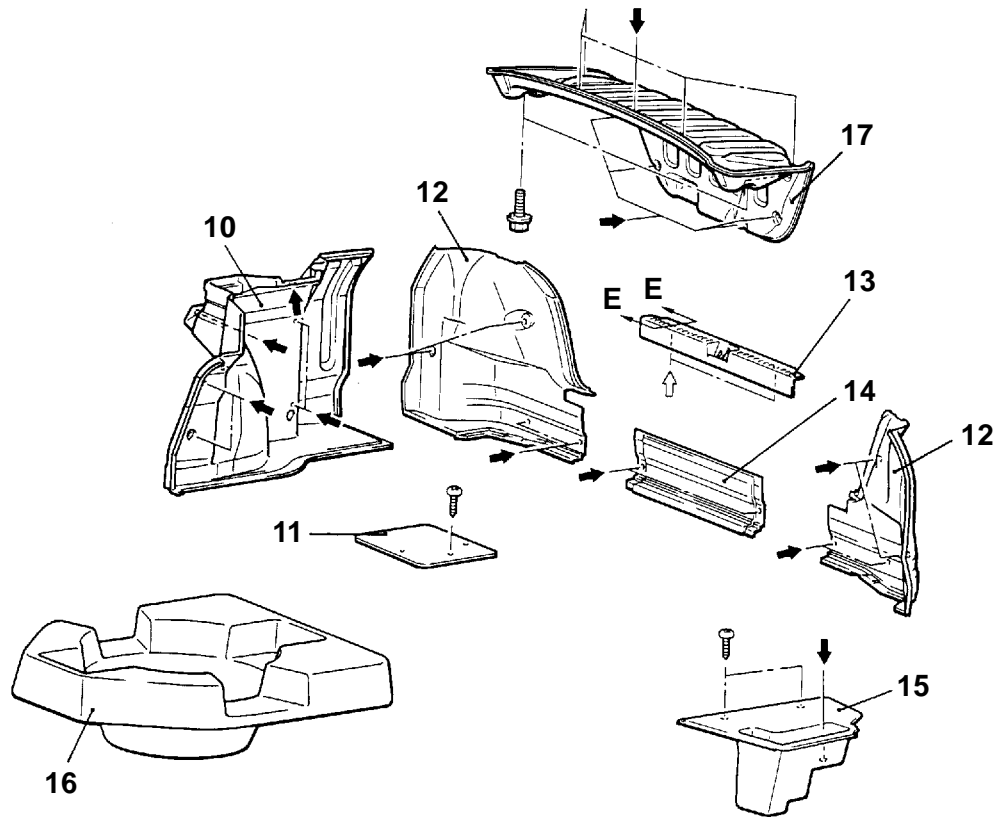
00006415

1. Front scuff plate
2. Rear scuff plate
3. Cowl side trim
4. Front pillar trim
5. Center pillar lower trim

6. Center pillar upper trim
7. Rear pillar trim
8. Rear shelf trim
9. Shelf front cover





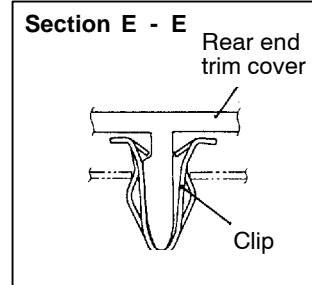
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NOTE

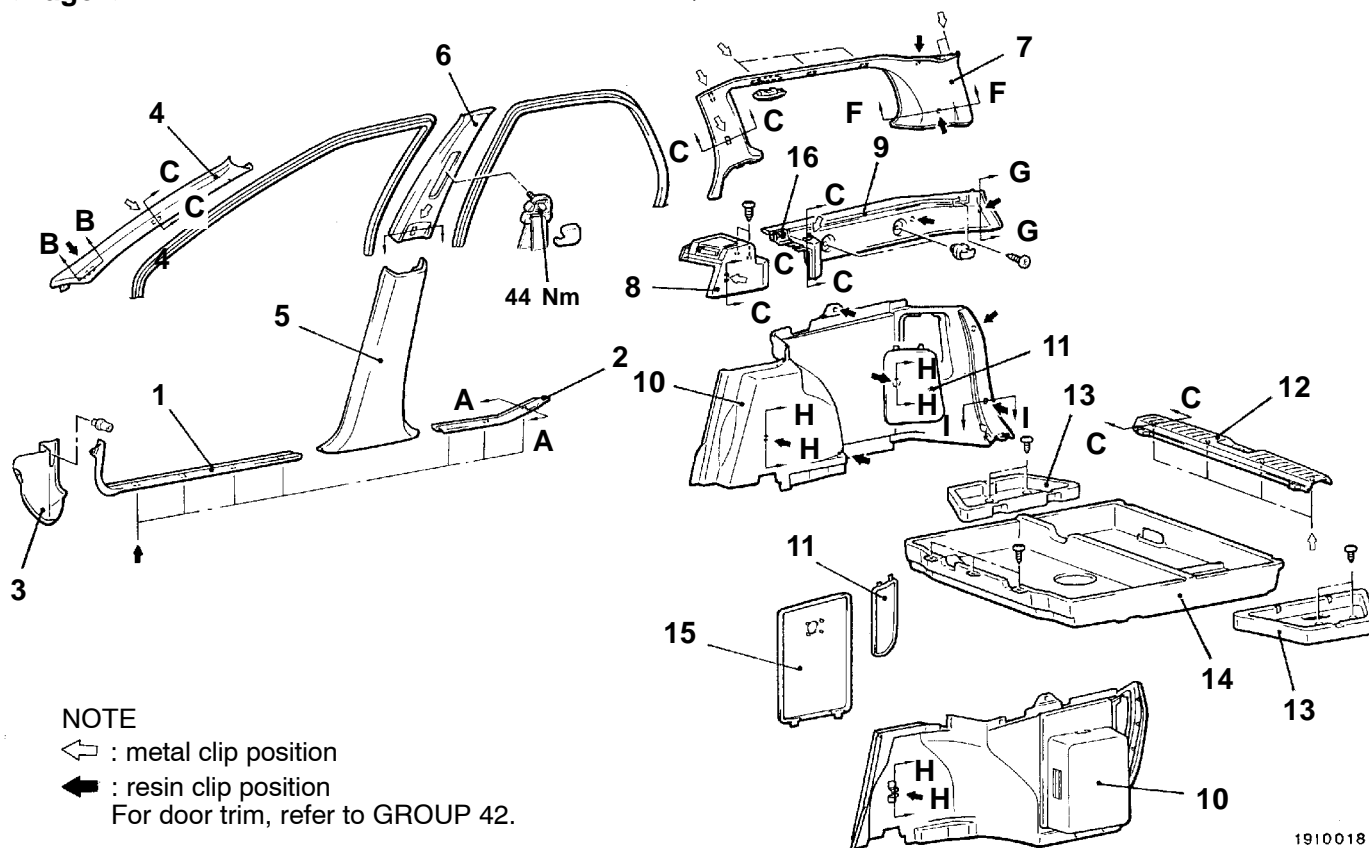
-  : metal clip position  
 : resin clip position



10. Trunk side trim  
 11. Corner plate  
 12. Trunk rear side trim  
 13. Rear end trim cover

14. Trunk rear center trim  
 15. Side tray  
 16. Under tray  
 17. Trunk lid trim

&lt;Wagon&gt;



## NOTE

↖ : metal clip position

➡ : resin clip position

For door trim, refer to GROUP 42.

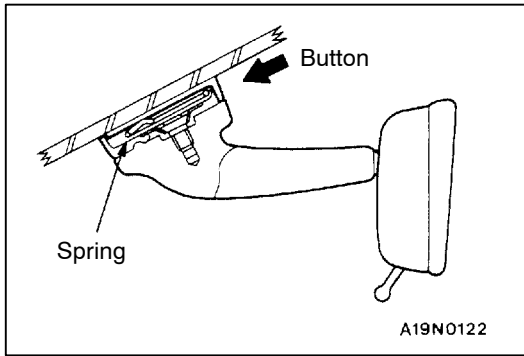
1910018

00005737

<b>Section A - A</b>  1910011	<b>Section B - B</b>  19X0029	<b>Section C - C</b>  19C0010	<b>Section F - F</b>  1910013	<b>Section G - G</b>  1910010
<b>Section H - H</b>  19L0541	<b>Section I - I</b>  1910009			

1. Front scuff plate
2. Rear scuff plate
3. Cowl side trim
4. Front pillar trim
5. Center pillar lower trim
6. Center pillar upper trim
7. Quarter upper trim
8. Retractor trim

9. Belt line trim
10. Quarter lower trim
11. Maintenance lid
12. Rear end trim
13. Luggage under floor side trim
14. Luggage under floor centre box
15. Utility box lid
16. Shelf holder

**INSIDE REAR VIEW MIRROR**

52100270105

**REMOVAL SERVICE POINT**

Remove by pushing in the direction of the arrow in the illustration.

**NOTE**

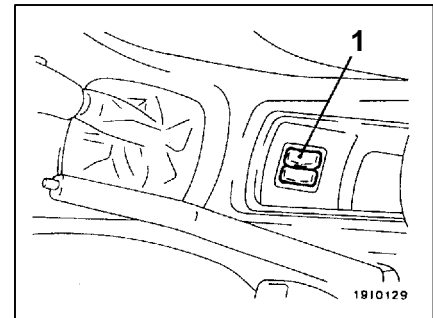
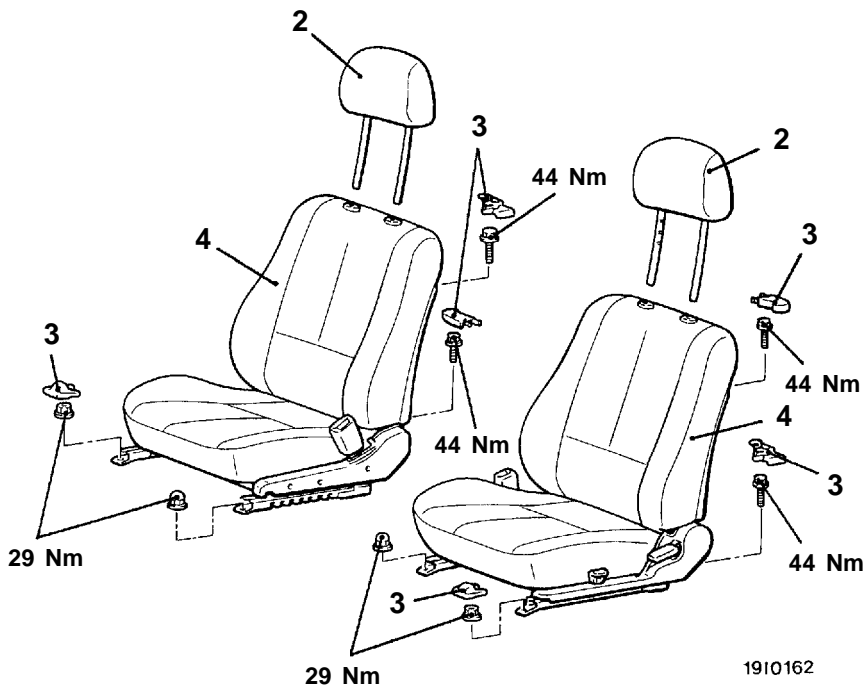
1. The mirror spring fits firmly in the groove of the button that is attached to the glass.
2. The mirror breaking load is within 450 N.

**FRONT SEAT**

52200130222

**REMOVAL AND INSTALLATION****Caution: SRS**

Before removal of the seat equipped with the side air bag module, refer to GROUP 52B - SRS Service Precautions and Air Bag Module.



- Cup holder assembly <Vehicles with heated seat> (Refer to P.52A-7.)

1. Heated seat switch <vehicles with heated seat>
2. Headrestraint

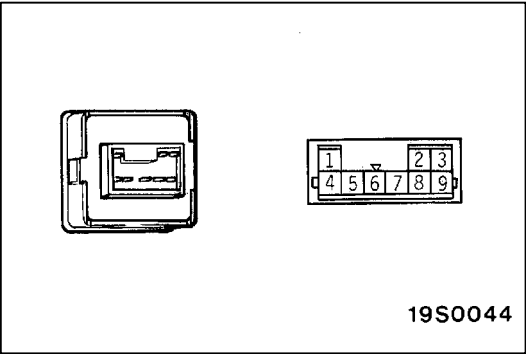
**Front seat assembly removal steps**

- Harness connector
- 3. Seat anchor cover
- 4. Front seat assembly

**NOTE**

After provisionally tightening the seat assembly mounting nuts and bolts in every installation location, fully tighten them to the specified torque.

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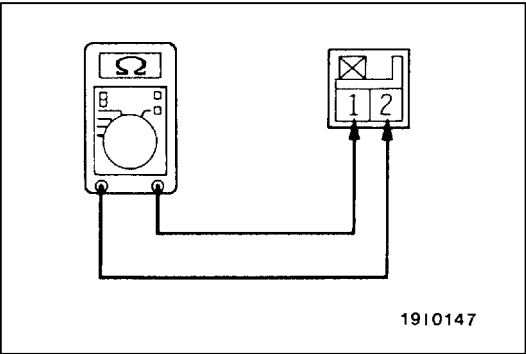
INSPECTION

52200390033

HEATED SEAT SWITCH CONTINUITY CHECK

Switch position		Terminal No.									
		1	3	4	5	-	8	9	2	-	6
Driver's seat switch	HI	○			○		○				
	LO		○		○	⚡	⚡	⚡			
Passenger's seat switch	HI			○	○	⚡	⚡	⚡			
	LO				○	⚡	⚡	⚡			

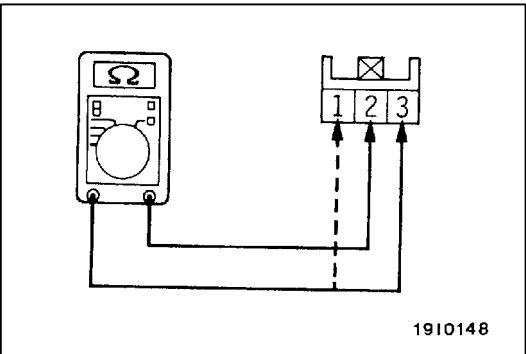
NOTE  
To inspect the diode, match the polarity of the circuit tester with the (+) (-) polarities in the table.



SEATBACK HEATER CHECK

Measure the resistance between terminals.

Standard value: Approx. 8 Ω



SEAT CUSHION HEATER CHECK

Measure the resistance between terminals.

Standard value:

Between terminals 2 and 3: Approx. 8 Ω

Between terminals 1 and 2: 0 Ω

# DISASSEMBLY AND REASSEMBLY

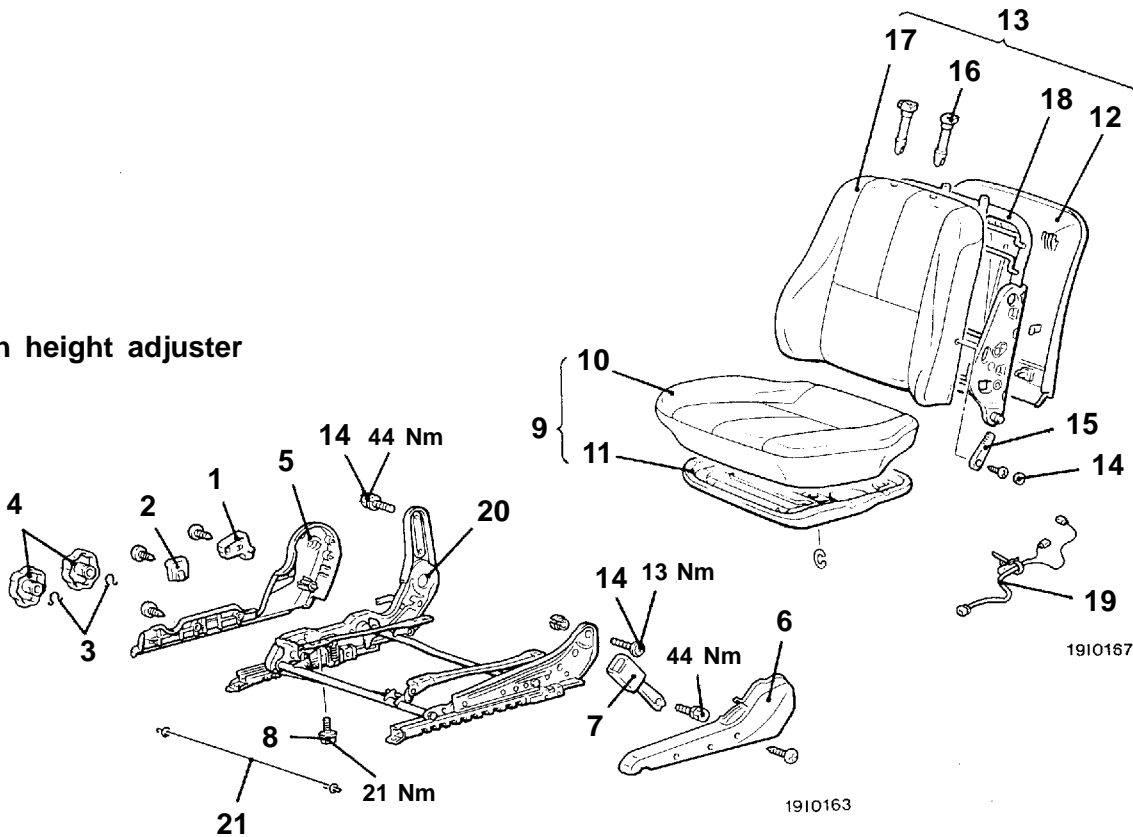
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## Caution

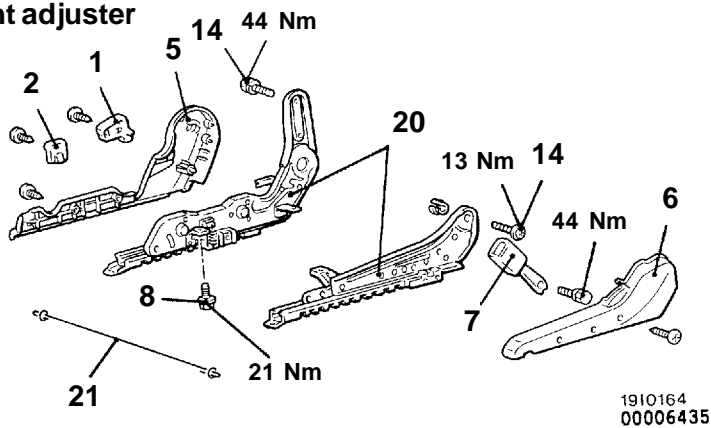
Do not disassemble the front seatback assembly with built-in side air bag module.

## <Normal seat>

## Seat with height adjuster



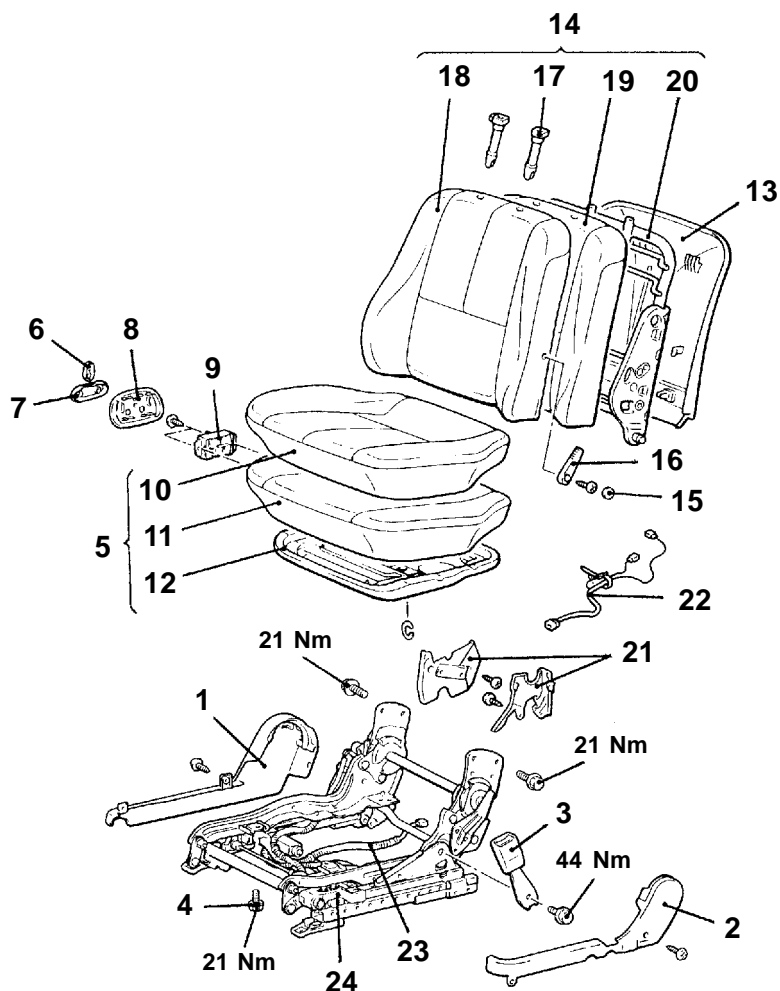
## Seat without height adjuster



## Disassembly steps

- |   |            |   |
|---|------------|---|
| <ol style="list-style-type: none"> <li>1. Reclining adjuster knob</li> <li>2. Slide adjuster knob</li> <li>3. Clip</li> <li>4. Height adjuster knob</li> <li>5. Front seat side shield cover</li> <li>6. Front seat hinge cover</li> <li>7. Inner seat belt</li> <li>8. Bolt</li> <li>9. Front seat cushion assembly</li> <li>10. Front seat cushion cover</li> <li>11. Front seat cushion frame</li> </ol> | <p>◀A▶</p> | <ol style="list-style-type: none"> <li>12. Front seatback panel</li> <li>13. Front seatback assembly</li> <li>14. Cap</li> <li>15. Lumbar support lever</li> <li>16. Headrest guide</li> <li>17. Front seatback cover</li> <li>18. Front seatback frame</li> <li>19. Seat heater harness</li> <li>20. Seat adjuster assembly</li> <li>21. Wire</li> </ol> |
|---|------------|---|

&lt;Power seat&gt;



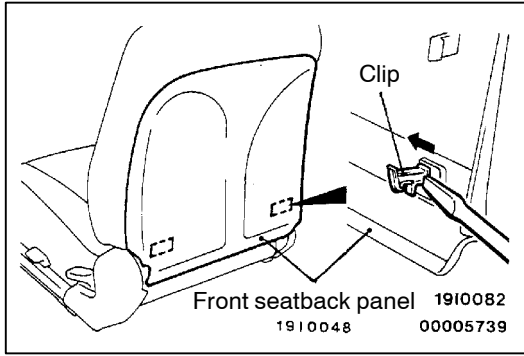
A1910151

**Disassembly steps**

1. Front seat side shield cover
2. Front seat hinge cover
3. Inner seat belt
4. Bolt
5. Front seat cushion assembly
6. Front seat reclining adjuster lever
7. Front seat slide adjuster lever
8. Garnish
9. Power seat switch
10. Front seat cushion cover
11. Front seat cushion pad
12. Front seat cushion frame



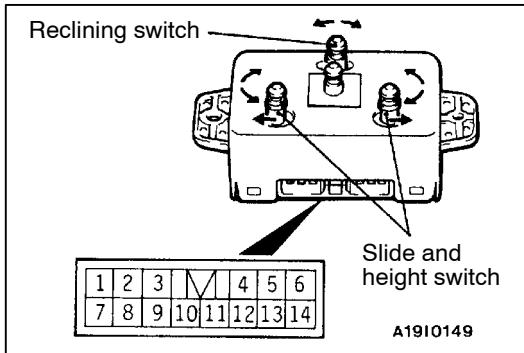
13. Front seatback panel
14. Front seatback assembly
15. Cap
16. Lumbar support lever
17. Headrest guide
18. Front seatback cover
19. Front seatback pad
20. Front seatback frame
21. Reclining adjuster lower cover
22. Seat heater harness
23. Power seat harness
24. Power seat adjuster assembly



## DISASSEMBLY SERVICE POINT

### ◀A▶ FRONT SEATBACK PANEL DISASSEMBLY

1. Using a screwdriver or similar tool, push inward the clip of the front seatback panel lower portion to remove it.
2. Pull down the front seatback panel to remove it.



## INSPECTION

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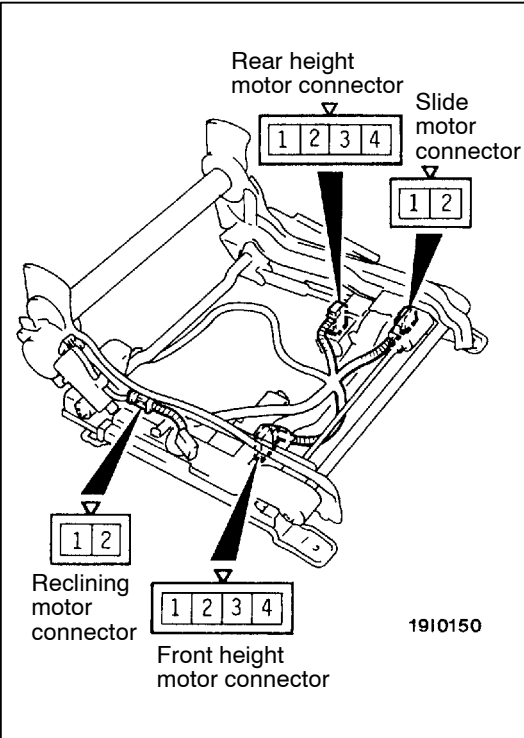
### POWER SEAT SWITCH CONTINUITY CHECK

Switch position		Terminal No.													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14
Reclining switch	Forward*1/ Backward*2			○	○									○	○
	Backward*1/ Forward*2			○	○									○	○
Slide switch	Forward*1/ Backward*2							○	○					○	○
	Backward*1/ Forward*2							○	○					○	○
Front height switch*1/ Rear height switch*2	Up	○	○											○	○
	Down	○	○											○	○
Rear height switch*1/ Front height switch*2	Up					○	○							○	○
	Down					○	○							○	○

#### NOTE

\*1: Power seat switch (R.H.)

\*2: Power seat switch (L.H.)



POWER SEAT MOTOR OPERATION CHECK

Inspect the operation of each motor according to the following procedures.

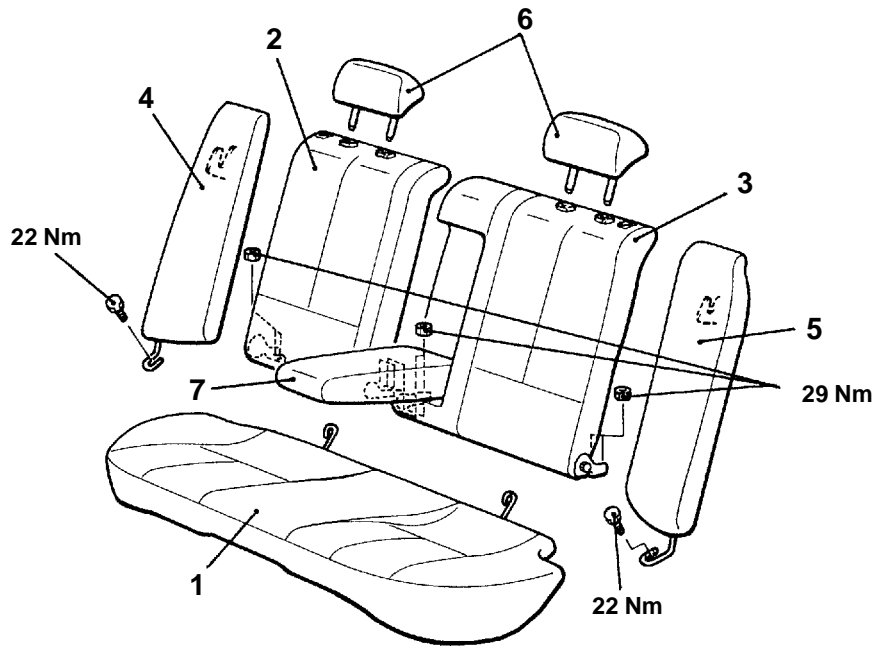
- 1. Disconnect the connector for each motor.
- 2. When the battery is connected directly to the motor terminals, check if the motors run smoothly, and check if each setting mechanism runs in the direction shown in the table below for each motor.
- 3. If there is an abnormality, replace the power seat adjuster assembly.

Name of motor	Direction of operation	Terminal No.				Stop position
		1	2	3	4	
Front/Rear height	Down			⊕	⊖	Stop at operating range limit.
	Up			⊖	⊕	
Slide	Backward	⊕	⊖			
	Forward	⊖	⊕			
Reclining	Backward	⊖	⊕			
	Forward	⊕	⊖			



# REAR SEAT

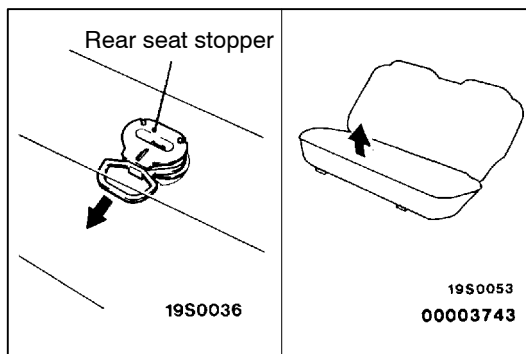
## REMOVAL AND INSTALLATION



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### Removal steps

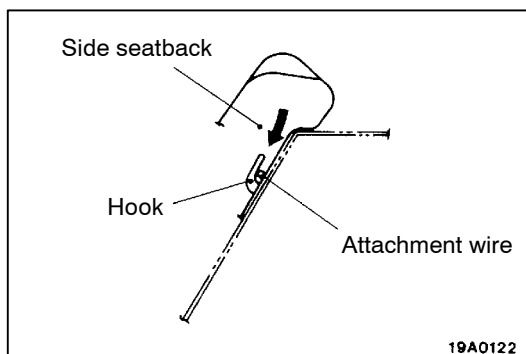
- |     |     |                         |
|-----|-----|-------------------------|
| ◀A▶ | ▶C▶ | 1. Seat cushion         |
|     | ▶B▶ | 2. Seatback (R.H.)      |
|     | ▶B▶ | 3. Seatback (L.H.)      |
|     | ▶A▶ | 4. Side seatback (R.H.) |
|     | ▶A▶ | 5. Side seatback (L.H.) |
|     |     | 6. Headrest             |
|     |     | 7. Armrest              |



### REMOVAL SERVICE POINT

#### ◀A▶ SEAT CUSHION REMOVAL

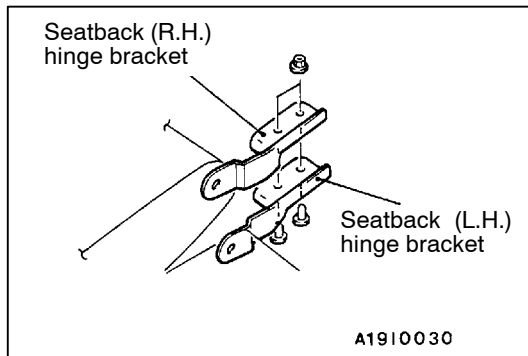
While keeping the rear seat stopper pulled, lift up the seat cushion to remove it.



### INSTALLATION SERVICE POINTS

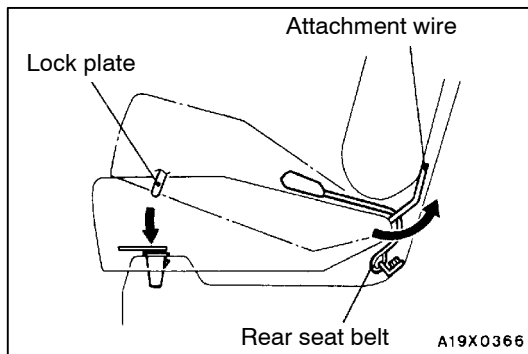
#### ▶A◀ SIDE SEATBACK (L.H.)/SIDE SEATBACK (R.H.) INSTALLATION

Push the side seatback in the direction indicated in the illustration; then securely attach the attachment wire to the body side hook and install the side seatback.



### ►B◄ SEATBACK (L.H.)/SEATBACK (R.H.) INSTALLATION

Put the seatback (R.H.) hinge bracket upon the seatback (L.H.) hinge bracket.

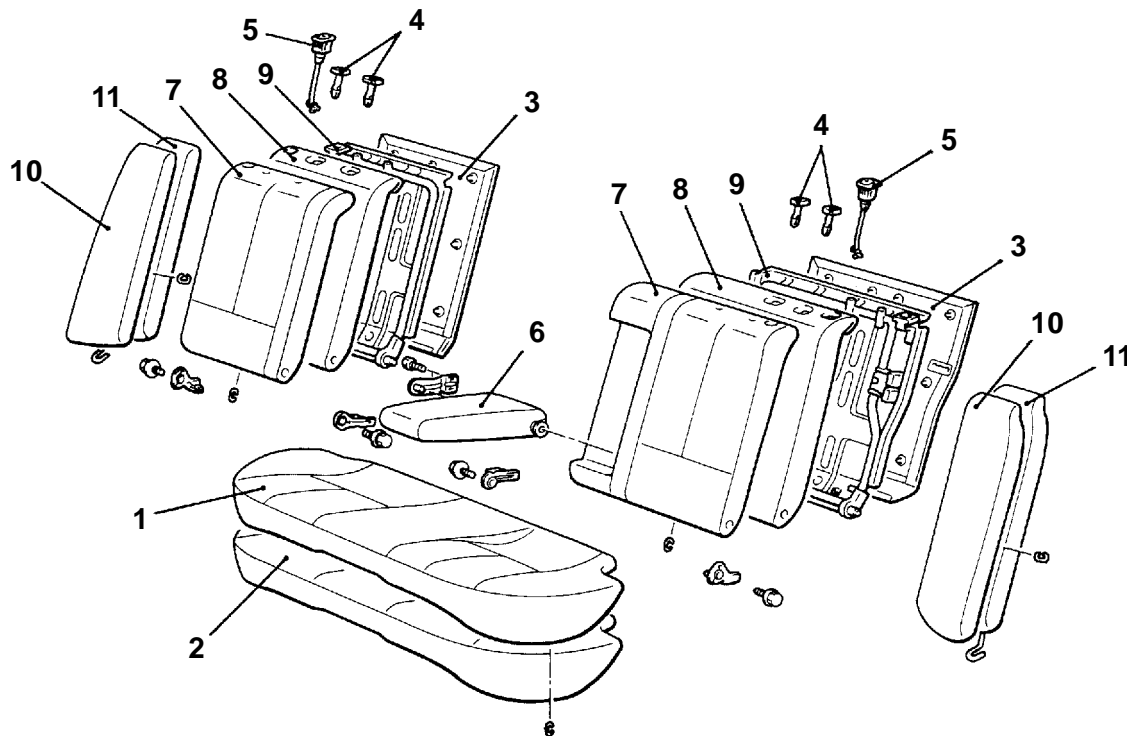


### ►C◄ SEAT CUSHION INSTALLATION

1. Pull the rear seat belt on top of the seat cushion.
2. Insert the seat cushion attachment wire securely below the seatback.
3. Insert the seat cushion lock plate securely into the floor holes.

## DISASSEMBLY AND REASSEMBLY

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### Disassembly steps

1. Seat cushion cover
2. Seat cushion pad\*
3. Seatback panel
4. Headrest guide
5. Unlock knob
6. Armrest
7. Seatback cover

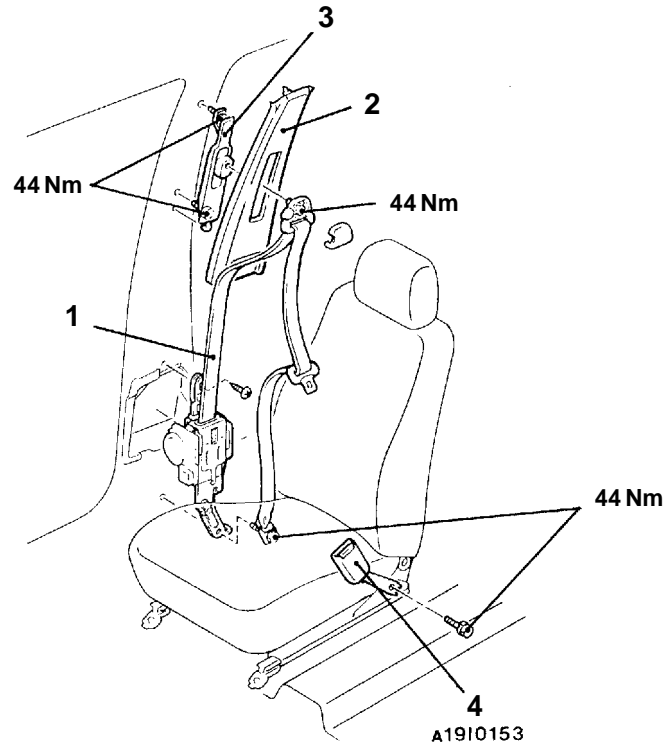
8. Seatback pad\*
9. Seatback frame
10. Side seatback cover
11. Side seatback pad\*

### NOTE

\*: Vehicles with front power seat

## FRONT SEAT BELT

### REMOVAL AND INSTALLATION



#### Outer seat belt removal steps

1. Outer seat belt (seat belt with pre-tensioner) (Refer to GROUP 52B.)
2. Center pillar trim upper
3. Adjustable seat belt anchor

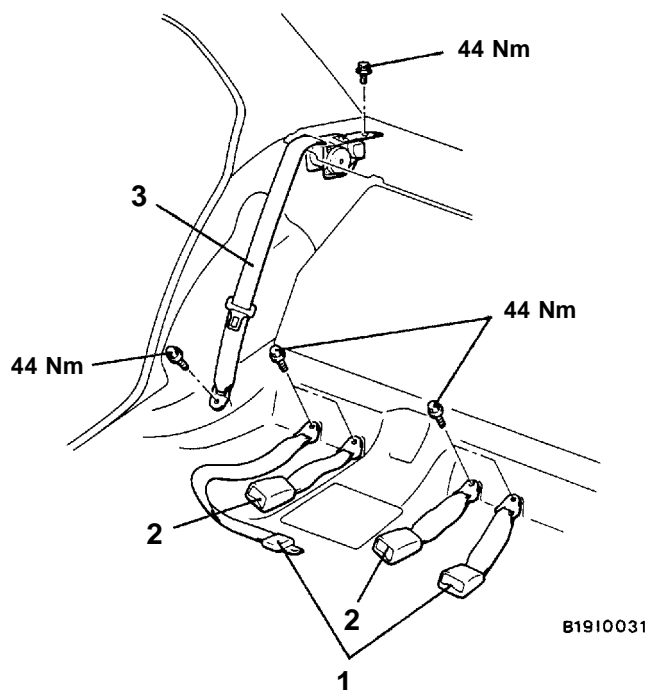
#### Inner seat belt removal steps

- Front seat assembly (Refer to P.52A-11.)
- Front seat hinge cover (Refer to P.52A-13, 14.)
- 4. Inner seat belt

# REAR SEAT BELT

52300160194

## REMOVAL AND INSTALLATION



### Removal steps

- Rear seat (Refer to P.52A-17.)
  1. Rear center seat belt assembly
  2. Rear seat belt assembly (inner)
- Rear shelf trim <Sedan> (Refer to P.52A-8.)
- Retractor trim <Wagon> (Refer to P.52A-10.)
- 3. Rear seat belt assembly (outer)

# SUPPLEMENTAL RESTRAINT SYSTEM (SRS)

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**CAUTION**

- Carefully read and observe the information in the SERVICE PRECAUTIONS (P.52B-4.) prior to any service.
- For information concerning troubleshooting or maintenance, always observe the procedures in the Troubleshooting (P.52B-8.) section.
- If any SRS components are removed or replaced in connection with any service procedures, be sure to follow the procedures in the INDIVIDUAL COMPONENT SERVICE section (P.52B-28.) for the components involved.
- If you have any questions about the SRS, please contact your local distributor.

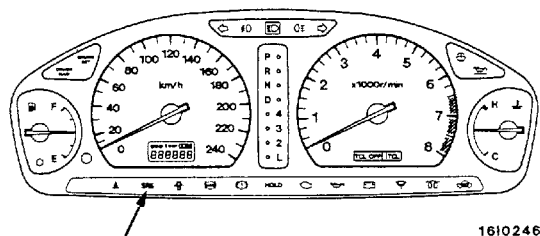
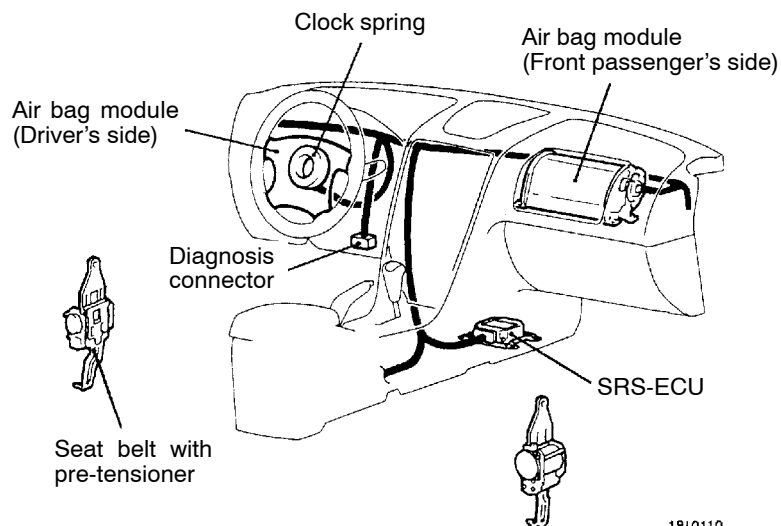
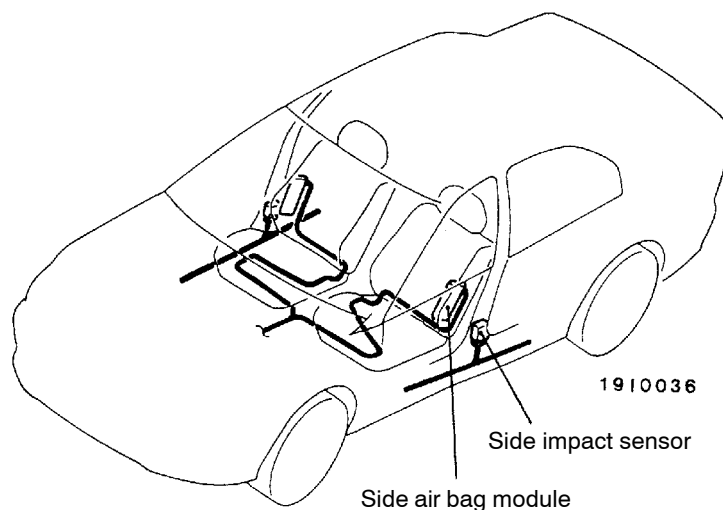
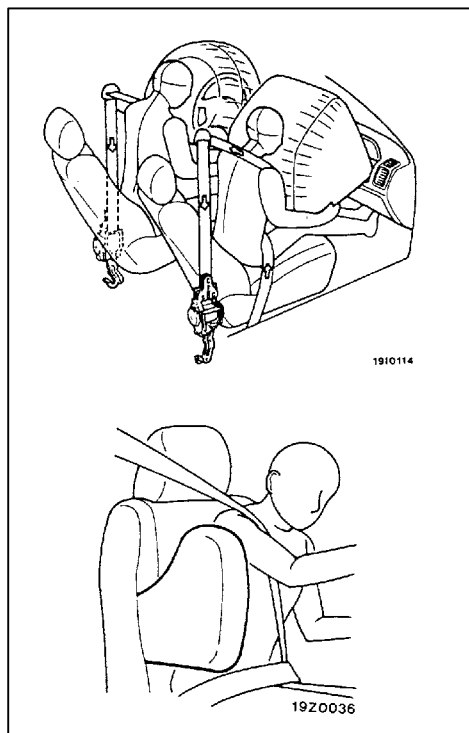
## GENERAL INFORMATION

To improve safety, the SRS and seat belts with pre-tensioner are available as optional parts. These systems enhance collision safety by restraining the front passengers in case of an accident. The SRS works with the pre-tensioner simultaneously when a collision is detected.

The SRS consists of four air bag modules, SRS air bag control unit (SRS-ECU), side impact sensors, SRS warning lamp and clock spring. The air bags are located in the centre of the steering wheel, above the glove box, and built into the front seat back assemblies. Each air bag has a folded air bag and an inflator unit. The SRS-ECU under the floor console monitors the system and has a safing G sensor and an analog G sensor. The side impact sensor inside the center pillar monitors any shocks coming from the side of the vehicle. The warning lamp on the instrument panel indicates

the operational status of the SRS. The clock spring is installed in the steering column.

The SRS side air bag deploys if an impact received at the side of the vehicle is stronger than a certain set value, in order to protect the upper bodies of front seat passengers in the event of a collision. The seat belt pre-tensioner is built into the front seat belt retractor. Only authorized service personnel should do work on or around the SRS components and seat belt with pre-tensioner. Those service personnel should read this manual carefully before starting any such work. Extreme care must be used when servicing the SRS to avoid injury to the service personnel (by inadvertent deployment of the air bags or inadvertent operation of the seat belt with pre-tensioner) or the driver (by rendering the SRS or the seat belt with pre-tensioner inoperative).



SRS warning lamp

## SEAT BELT WITH PRE-TENSIONER

The seat belt with pre-tensioner has a pre-tensioner operating mechanism and a G-sensor which detects the force from an impact built into the seat belt retractor.

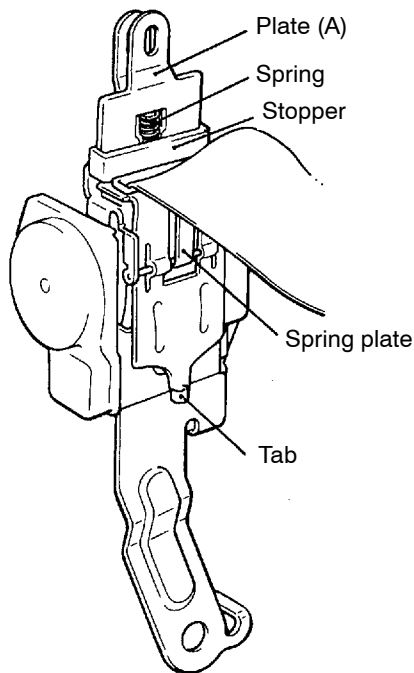
The G-sensor is a mechanical-type sensor which includes components such as a weight which moves as a result of the impact from a collision, and a spike which strikes a charge and causes it to detonate.

Thus the pre-tensioner is equipped with a safety mechanism to prevent mis-operation during maintenance operations such as removal and installation of the seat belt.

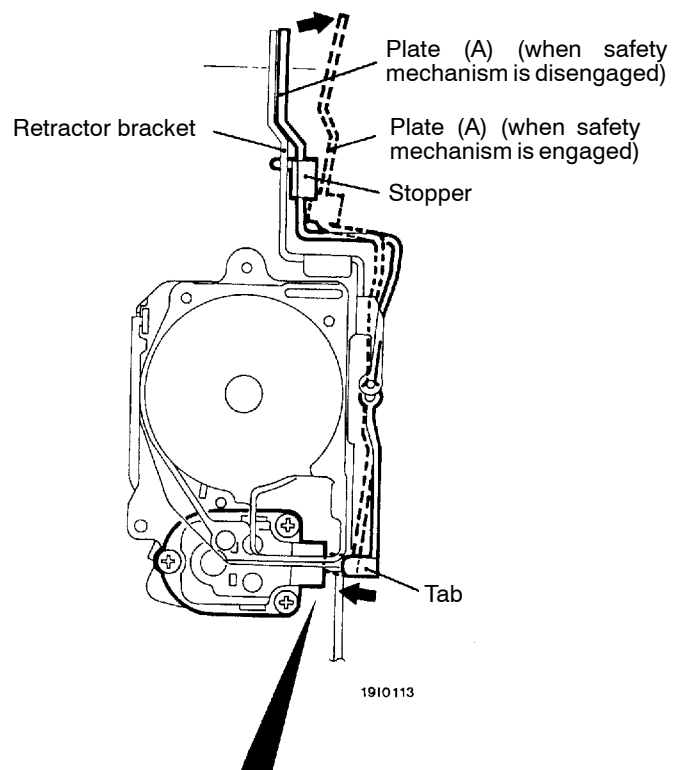
The safety mechanism operates automatically when the retractor top mounting screw is removed during removal of the seat belt.

When the retractor top mounting screw is removed, the force of the spring plate causes the tab at the lower edge of plate (A) to push in the pin of the G-sensor, which prevents the weight inside the G-sensor from moving.

At the same time, the retractor bracket and the top of plate (A) become separated. A stopper is inserted into the gap thus formed by the force from a spring to prevent the tab from being removed from the pin if an outside force is applied to plate (A).

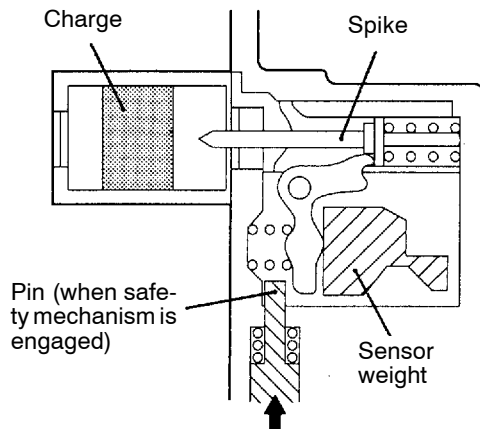


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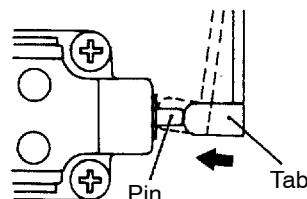


1910113

### G-sensor structure



19M0030



19M0036

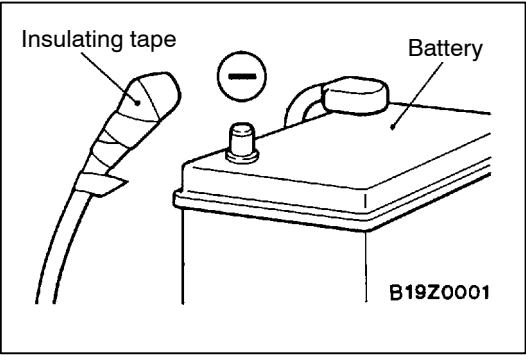
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SRS SERVICE PRECAUTIONS

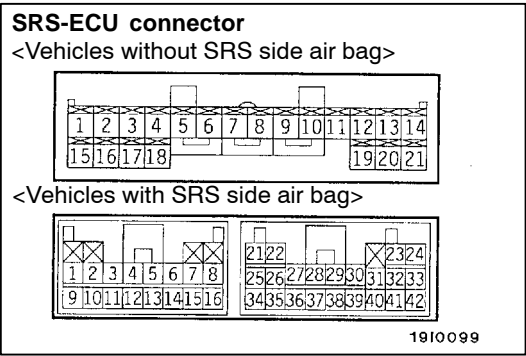
52400030238

- 1. In order to avoid injury to yourself or others from accidental deployment of the air bag and accidental operation of the seat belt with pre-tensioner during servicing, read and carefully follow all the precautions and procedures described in this manual.
- 2. Do not use any electrical test equipment on or near SRS components, except those specified on P.52B-7.
- 3. **Never Attempt to Repair the Following Components:**
  - SRS air bag control unit (SRS-ECU)
  - Clock spring
  - Front air bag module (Driver's side or front passenger's side)
  - Side air bag module
  - Side impact sensor
  - Seat belt with pre-tensioner

**NOTE**  
If any of these components are diagnosed as faulty, they should only be replaced, in accordance with the INDIVIDUAL COMPONENTS SERVICE procedures in this manual, starting at page 52B-28.



- 4. **After disconnecting the battery cable, wait 60 seconds or more before proceeding with the following work. The SRS system is designed to retain enough voltage to deploy the air bag for a short time even after the battery has been disconnected, so serious injury may result from unintended air bag deployment if work is done on the SRS system immediately after the battery cables are disconnected.**



- 5. Do not attempt to repair the wiring harness connectors of the SRS. If any of the connectors are diagnosed as faulty, replace the wiring harness. If the wires are diagnosed as faulty, replace or repair the wiring harness according to the following table.



## &lt;Vehicles without SRS side air bag&gt;

SRS-ECU Terminal No.	Destination of harness	Corrective action
1 to 4	-	-
5, 6	Dash wiring harness → Clock spring → Air bag module (Driver's side)	Correct or replace the dash wiring harness. Replace the clock spring.
7, 8	Dash wiring harness → Air bag module (Front passenger's side)	
9, 10	-	
11	Dash wiring harness → Diagnosis connector	
12	-	
13	Dash wiring harness → Junction block (fuse No.4)	
14	Dash wiring harness → Junction block (fuse No.13)	Correct or replace each wiring harness.
15	Dash wiring harness → Instrument panel wiring harness → SRS warning lamp	
16 to 19	-	-
20, 21	Dash wiring harness → Earth	Correct or replace the dash wiring harness.

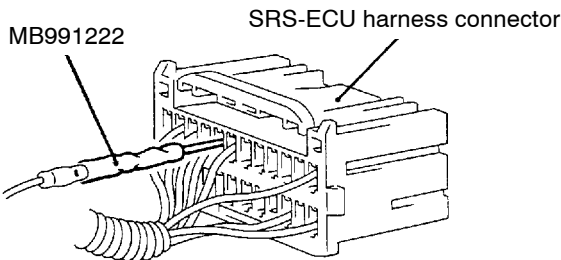
## &lt;Vehicles with SRS side air bag&gt;

SRS-ECU Terminal No.	Destination of harness	Corrective action
1, 2	-	-
3	Dash wiring harness → Earth	Correct or replace the dash wiring harness.
4	Dash wiring harness → Instrument panel wiring harness → SRS warning lamp	Correct or replace each wiring harness.
5, 6	Dash wiring harness → Air bag module (Front Passenger's side)	Correct or replace the dash wiring harness.
7, 8	Dash wiring harness → Clock spring → Air bag module (Driver's side)	Correct or replace the dash wiring harness. Replace the clock spring.
9	Dash wiring harness → Junction block (fuse No.4)	Correct or replace the dash wiring harness.
10, 11	-	
12	Dash wiring harness → Junction block (fuse No.13)	
13	-	
14, 15	Dash wiring harness → Earth	
16	Dash wiring harness → Diagnosis connector	
17 to 20	-	
21, 22	Dash wiring harness → Side air bag module (L.H.)	
23, 24	Dash wiring harness → Side air bag module (R.H.)	

SRS-ECU Terminal No.	Destination of harness	Corrective action
25 to 33	-	-
34, 35, 36	Dash wiring harness → Floor wiring harness → Side impact sensor (L.H.)	Correct or replace each wiring harness.
37 to 39	-	
40, 41, 42	Dash wiring harness → Floor wiring harness → Side impact sensor (R.H.)	

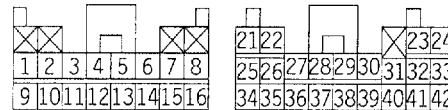
6. Inspection of the SRS-ECU harness connector <vehicles with SRS side air bag> should be carried out by the following procedure.

Insert the special tool (narrow probe in the harness set) into connector from harness side (rear side), and connect the tester to this probe. If any to other than the special tool is used, it may cause damage to the harness and other components. Furthermore, measurement should not be carried out by touching the probe directly against the terminals from the front of the connector. The terminals are plated to increase their conductivity, so that if they are touched directly by the probe, the plating may break, which will cause drops in reliability.



19R0052

SRS-ECU harness connector (rear side)



1910099

00005711

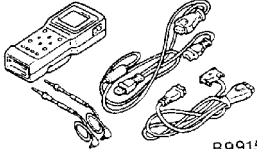
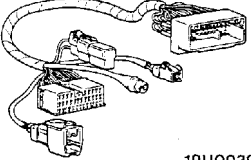
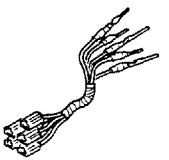
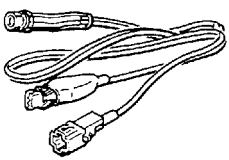
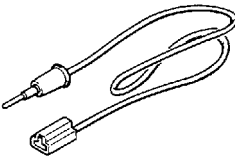
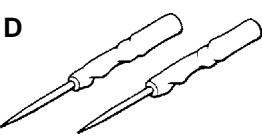
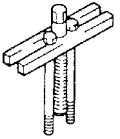
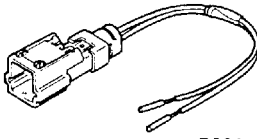
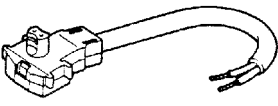
7. SRS components and seat belt with pre-tensioner should not be subjected to heat, so remove the SRS-ECU, air bag module (driver's side and front passenger's side), clock spring, side impact sensors, front seat assemblies (side air bag module), and seat belts with pre-tensioner before drying or baking the vehicle after painting.
- SRS-ECU, air bag module, clock spring, side impact sensor: 93°C or more
  - Seat belt with pre-tensioner: 90°C or more
8. Whenever you finish servicing the SRS, check warning lamp operation to make sure that the system functions properly. (Refer to P.52B-19.)
9. Make certain that the ignition switch is OFF when the MUT-II is connected or disconnected.
10. If you have any questions about the SRS, please contact your local distributor.

**NOTE**

SERIOUS INJURY CAN RESULT FROM UNINTENDED AIR BAG DEPLOYMENT, SO USE ONLY THE PROCEDURES AND EQUIPMENT SPECIFIED IN THIS MANUAL.


## SPECIAL TOOLS

52400070209

Tool	Number	Name	Use
 B991502	MB991502	MUT-II sub assembly	<ul style="list-style-type: none"> <li>• Reading diagnosis codes</li> <li>• Erasing diagnosis code</li> <li>• Reading trouble period</li> <li>• Reading erase times</li> </ul>
 19U0039	MB991613	SRS check harness	Checking the SRS electrical circuitry
<b>A</b>  <b>B</b>  <b>C</b>  <b>D</b>  B991223	MB991223 A: MB991219 B: MB991220 C: MB991221 D: MB991222	Harness set A: Check harness B: LED harness C: LED harness adapter D: Probe	Checking the continuity and measuring the voltage at the SRS-ECU harness connector <vehicles with SRS side air bag>
 B990803	MB990803	Steering wheel puller	Steering wheel removal
 B686560	MB686560	SRS air bag adapter harness A	<ul style="list-style-type: none"> <li>• Deployment of air bag modules inside the vehicle</li> <li>• Deployment of air bag module (front passenger's side) and side air bag module outside the vehicle</li> </ul>
 B628919	MR203491 or MB628919	SRS air bag adapter harness B	Deployment of air bag module (driver's side) outside the vehicle

## TEST EQUIPMENT

52400080035

Tool	Name	Use
 13P0745	Digital multi-meter	Checking the SRS electrical circuitry Use a multi-meter for which the maximum test current is 2 mA or less at the minimum range of resistance measurement

## TROUBLESHOOTING

52400310097

## STANDARD FLOW OF DIAGNOSTIC TROUBLESHOOTING

Refer to GROUP 00 - How to Use Troubleshooting/Inspection Service Points.

## DIAGNOSIS FUNCTION

52400320083

## DIAGNOSIS CODES CHECK

Connect the MUT-II to the diagnosis connector (16-pin) under the instrument under cover, then check diagnosis codes.

(Refer to GROUP 00 - How to Use Troubleshooting/Inspection Service Points.)

## ERASING DIAGNOSIS CODES

Refer to GROUP 00 - How to Use Troubleshooting/Inspection Service Points.

## INSPECTION CHART FOR DIAGNOSIS CODES

52400330222

Inspect according to the inspection chart that is appropriate for the malfunction code.

Code No.	Diagnosis Item	Reference page
14	Analog G-sensor system in the SRS-ECU	52B-9
15, 16	Front impact safing G sensor system inside SRS-ECU	52B-9
17	Side impact safing G sensor system inside SRS-ECU	52B-10
21, 22, 61, 62	Driver's side air bag module (squib) system	52B-10
24, 25, 64, 65	Front passenger's side air bag module (squib) system	52B-11
31, 32	SRS-ECU capacitor system	52B-11
34*	Connector lock system	52B-12
35	SRS-ECU (deployed air bag) system	52B-12
41*	IG <sub>1</sub> (A) power circuit system	52B-12
42*	IG <sub>1</sub> (B) power circuit system	52B-13
43	SRS warning lamp drive circuit system	Lamp does not illuminate.*
		Lamp does not switch off.
44*	SRS warning lamp drive circuit system	52B-15
45	Internal circuit system of non-volatile memory (EEPROM) inside SRS-ECU	52B-15

Code No.	Diagnosis Item	Reference page
51, 52	Driver's side air bag module (squib ignition drive circuit) system	52B-15
54, 55	Front passenger's side air bag module (squib ignition drive circuit) system	52B-15
71, 72, 75, 76	Side air bag module (R.H.) (squib) system	52B-16
73, 74	Side air bag module (R.H.) (squib) ignition drive circuit system	52B-16
79, 93	Side impact sensor (L.H.) communication system	52B-16
81, 82, 85, 86	Side air bag module (L.H.) (squib) system	52B-17
83, 84	Side air bag module (L.H.) (squib) ignition drive circuit system	52B-17
89, 96	Side impact sensor (R.H.) communication system	52B-17
91*	Side impact sensor (L.H.) power supply circuit system	52B-18
92	Side impact sensor (L.H.) system	52B-18
94*	Side impact sensor (R.H.) power supply circuit system	52B-18
95	Side impact sensor (R.H.) system	52B-18

**NOTE**

- (1) \*: If the vehicle condition returns to normal, the diagnosis code will be automatically erased, and the SRS warning lamp will return to normal.
- (2) If the vehicle has a discharged battery it will store the fault codes 41 or 42. When these diagnosis codes are displayed, check the battery.

**INSPECTION PROCEDURE CLASSIFIED BY DIAGNOSIS CODE**

Code No.14 Analog G-sensor system in the SRS-ECU	Probable cause
<p>The SRS-ECU monitors the output of the analog G-sensor inside the SRS-ECU. It outputs this code when any of the following are detected.</p> <ul style="list-style-type: none"> <li>• When the analog G-sensor is not operating</li> <li>• When the characteristics of the analog G-sensor are abnormal</li> <li>• When the output from the analog G-sensor is abnormal</li> </ul>	<ul style="list-style-type: none"> <li>• Malfunction of SRS-ECU</li> </ul>

Replace the SRS-ECU.

Code No.15 or 16 Front impact safing G sensor system inside SRS-ECU	Probable cause
<p>These diagnosis codes are output if there is a short or open circuit between the terminals of the safing G-sensor inside the SRS-ECU. The trouble causes for each diagnosis code No. are as follows.</p>	<ul style="list-style-type: none"> <li>• Malfunction of SRS-ECU</li> </ul>

Code No.	Trouble cause
15	Short circuit in the safing G-sensor
16	Open circuit in the safing G-sensor

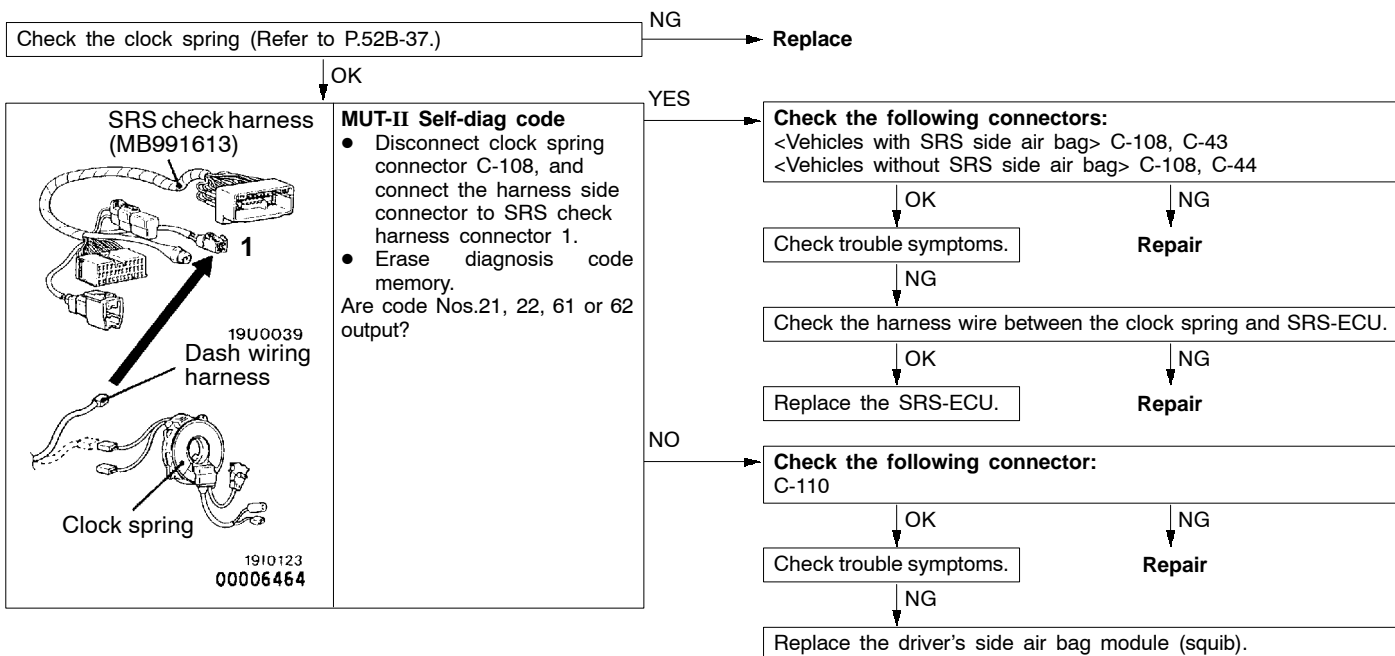
Replace the SRS-ECU.

Code No.17 Side impact safing G sensor system inside SRS-ECU	Probable cause
This code is output if the following are detected from the side impact safing G sensor output. <ul style="list-style-type: none"> <li>• Safing G sensor is not operating</li> <li>• Safing G sensor characteristics are abnormal</li> <li>• Safing G sensor output is abnormal</li> </ul>	Malfunction of SRS-ECU

Replace the SRS-ECU.

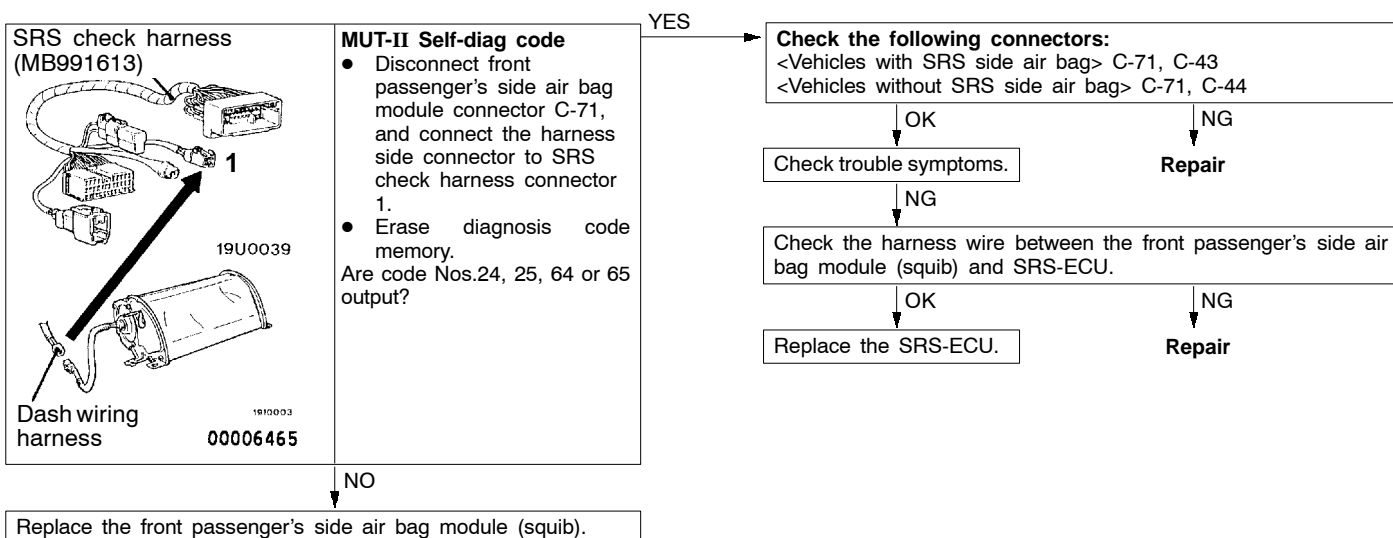
Code No.21, 22, 61 or 62 Driver's side air bag module (squib) system	Probable cause
These diagnosis codes are output if there is abnormal resistance between the input terminals of the driver's side air bag module (squib). The trouble causes for each diagnosis code No. are as follows.	<ul style="list-style-type: none"> <li>• Malfunction of clock spring</li> <li>• Partial disconnection due to incorrect clock spring neutral position</li> <li>• Malfunction of wiring harnesses or connectors</li> <li>• Malfunction of driver's side air bag module (squib)</li> <li>• Malfunction of SRS-ECU</li> </ul>

Code No.	Trouble cause
21	<ul style="list-style-type: none"> <li>• Short in driver's side air bag module (squib) or harness short</li> <li>• Short in clock spring</li> </ul>
22	<ul style="list-style-type: none"> <li>• Open circuit in driver's side air bag module (squib) or open harness</li> <li>• Open circuit in clock spring</li> <li>• Disconnected driver's side air bag module (squib) connector</li> <li>• Partial disconnection due to incorrect clock spring neutral position</li> <li>• Malfunction of connector contact</li> </ul>
61	<ul style="list-style-type: none"> <li>• Short in driver's side air bag module (squib) harness leading to the power supply</li> </ul>
62	<ul style="list-style-type: none"> <li>• Short in driver's side air bag module (squib) harness leading to the earth</li> </ul>



Code No.24, 25, 64 or 65 Front passenger's side air bag module (squib) system	Probable cause
These diagnosis codes are output if there is abnormal resistance between the input terminals of the front passenger's side air bag module (squib). The trouble causes for each diagnosis code No. are as follows.	<ul style="list-style-type: none"> <li>• Malfunction of wiring harnesses or connectors</li> <li>• Malfunction of front passenger's side air bag module (squib)</li> <li>• Malfunction of SRS-ECU</li> </ul>

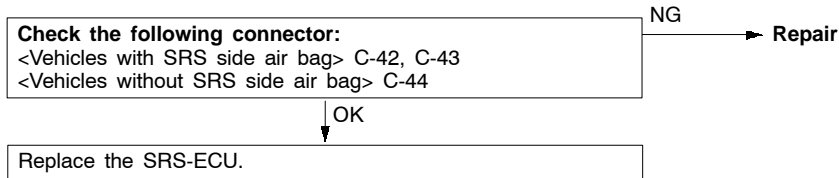
Code No.	Trouble cause
24	<ul style="list-style-type: none"> <li>• Short in front passenger's side air bag module (squib) or harness short</li> </ul>
25	<ul style="list-style-type: none"> <li>• Open circuit in front passenger's side air bag module (squib) or open harness</li> <li>• Malfunction of connector contact</li> </ul>
64	<ul style="list-style-type: none"> <li>• Short in front passenger's side air bag module (squib) harness leading to the power supply</li> </ul>
65	<ul style="list-style-type: none"> <li>• Short in front passenger's side air bag module (squib) harness leading to the earth</li> </ul>



Code No.31 or 32 SRS-ECU capacitor system	Probable cause
These diagnosis codes are output if the voltage at the SRS-ECU capacitor terminals is higher (No.31) or lower (No.32) than the specified value for 5 seconds or more. However, if diagnosis code Nos.41 and 42 are being output due to a drop in battery voltage, code No.32 will not be detected.	<ul style="list-style-type: none"> <li>• Malfunction of SRS-ECU</li> </ul>

Replace the SRS-ECU.

Code No.34 Connector lock system	Probable cause
This diagnosis code is output if a poor connection of the SRS-ECU is detected. However, if the vehicle condition returns to normal, diagnosis code No.34 will be automatically erased, and the SRS warning lamp will switch off.	<ul style="list-style-type: none"> <li>• Malfunction of connectors</li> <li>• Malfunction of SRS-ECU</li> </ul>

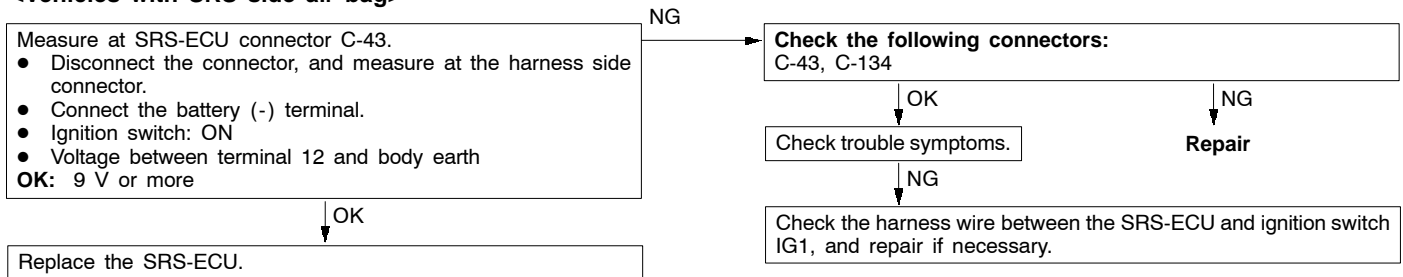


Code No.35 SRS-ECU (deployed air bag) system	Probable cause
This diagnosis code is output after the air bag deploys. If this code is output before the air bag has deployed, the cause is probably a malfunction inside the SRS-ECU.	<ul style="list-style-type: none"> <li>• Malfunction of SRS-ECU</li> </ul>

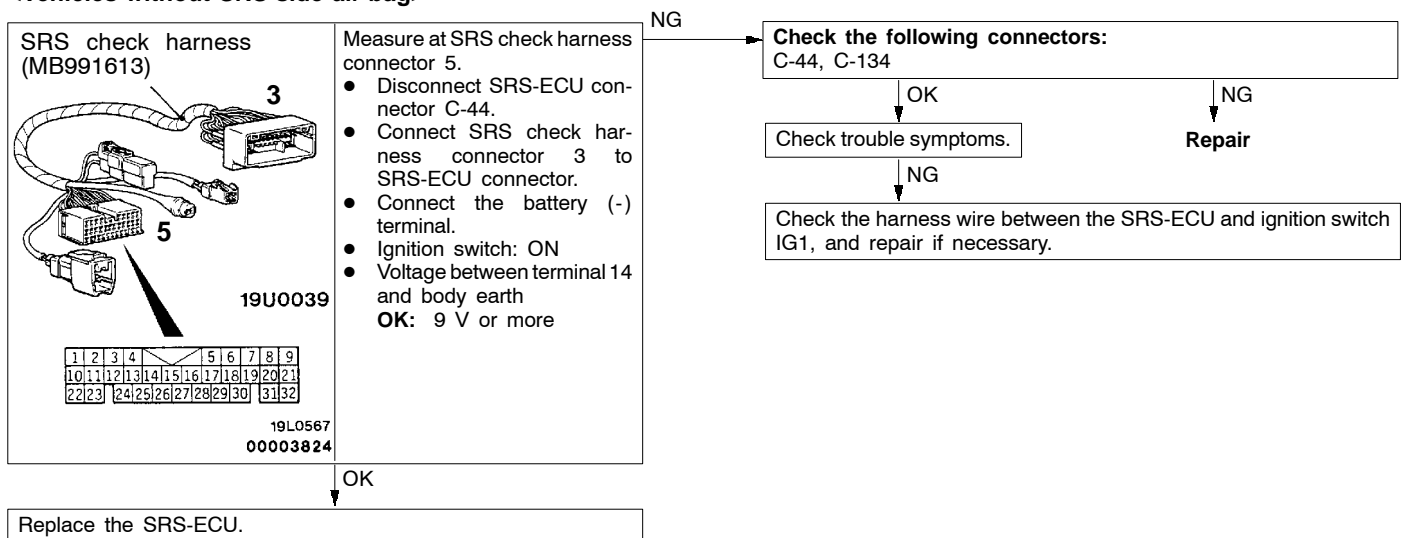
Replace the SRS-ECU.

Code No.41 IG <sub>1</sub> (A) power circuit system	Probable cause
This diagnosis code is output if the voltage between the IG <sub>1</sub> (A) terminal and the earth is lower than the specified value for a continuous period of 5 seconds or more. However, if the vehicle condition returns to normal, diagnosis code No.41 will be automatically erased, and the SRS warning lamp will switch off.	<ul style="list-style-type: none"> <li>• Malfunction of wiring harnesses or connectors</li> <li>• Malfunction of SRS-ECU</li> </ul>

#### <Vehicles with SRS side air bag>



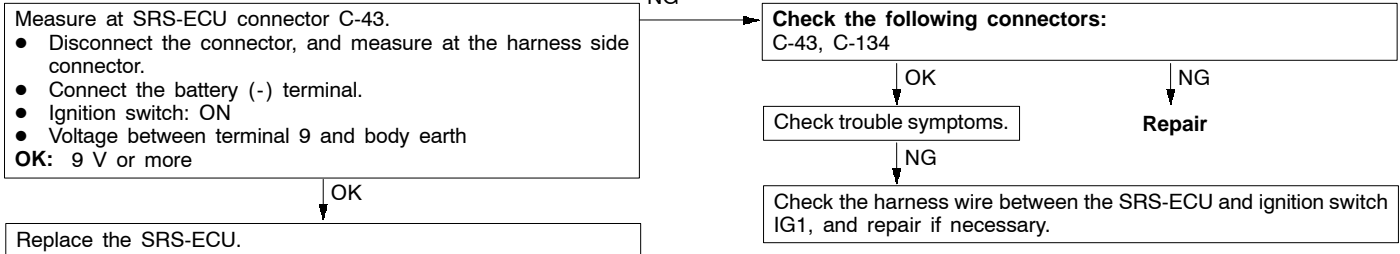
#### <Vehicles without SRS side air bag>



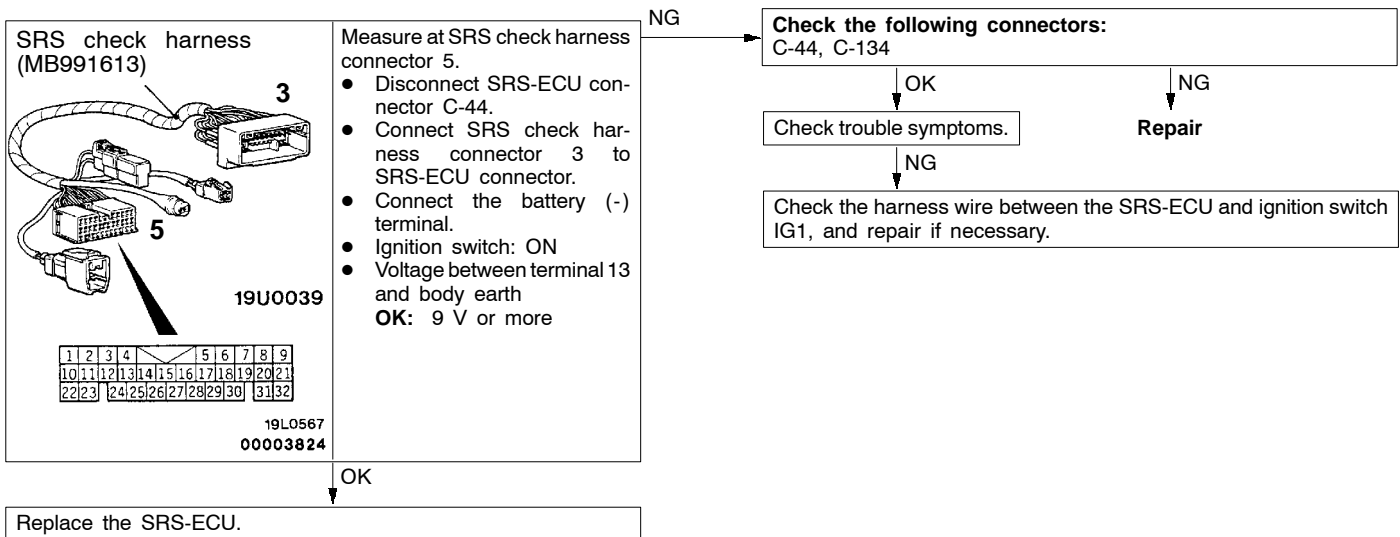


Code No.42 IG <sub>1</sub> (B) power circuit system	Probable cause
This diagnosis code is output if the voltage between the IG <sub>1</sub> (B) terminal and the earth is lower than the specified value for a continuous period of 5 seconds or more. However, if the vehicle condition returns to normal, diagnosis code No.42 will be automatically erased, and the SRS warning lamp will switch off.	<ul style="list-style-type: none"> <li>• Malfunction of wiring harnesses or connectors</li> <li>• Malfunction of SRS-ECU</li> </ul>

## &lt;Vehicles with SRS side air bag&gt;

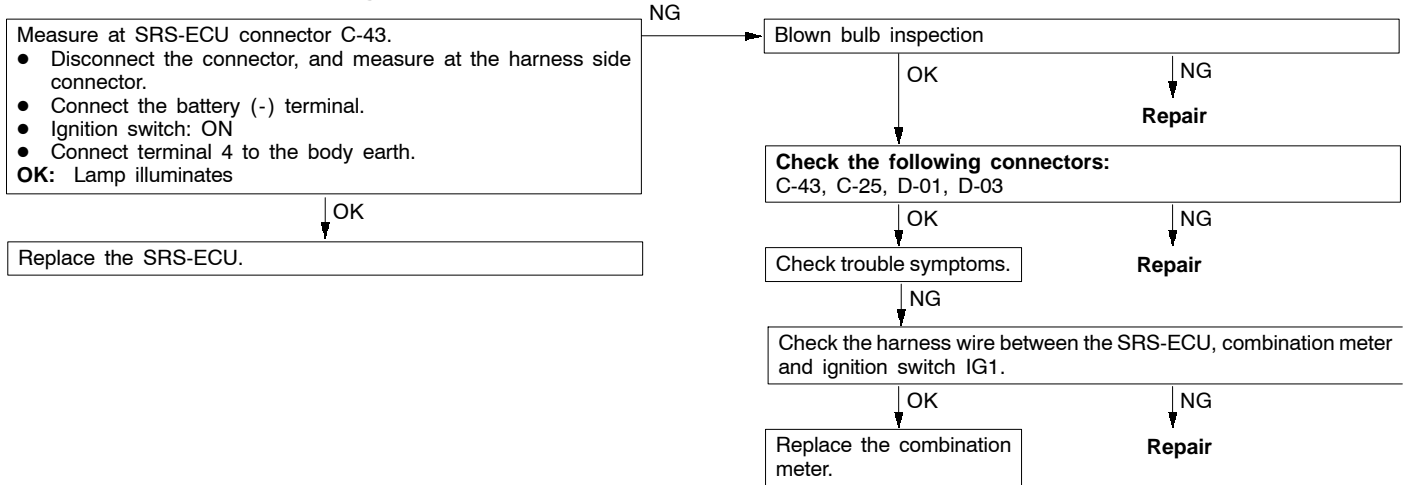


## &lt;Vehicles without SRS side air bag&gt;

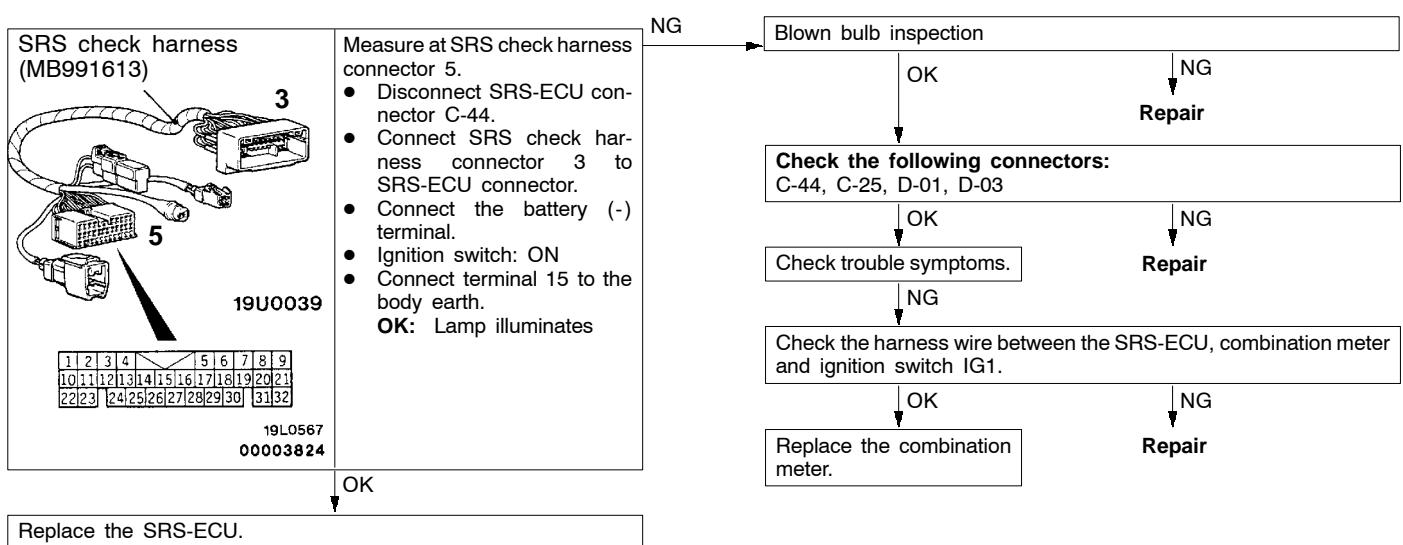


Code No.43 SRS warning lamp drive circuit system (Lamp does not illuminate.)	Probable cause
<p>This diagnosis code is output when an open circuit occurs for a continuous period of 5 seconds while the SRS-ECU is monitoring the SRS warning lamp and the lamp is OFF (transistor OFF).</p> <p>However, if this code is output due to an open circuit, if the vehicle condition returns to normal, this diagnosis code No.43 will be automatically erased, and the SRS warning lamp will return to normal.</p>	<ul style="list-style-type: none"> <li>• Malfunction of wiring harnesses or connectors</li> <li>• Blown bulb</li> <li>• Malfunction of SRS-ECU</li> <li>• Malfunction of combination meter</li> </ul>

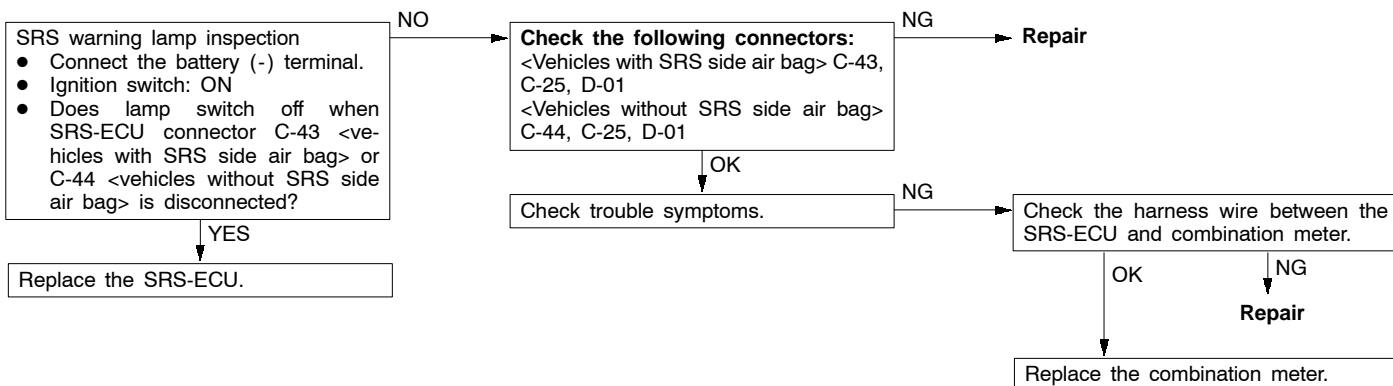
## &lt;Vehicles with SRS side air bag&gt;



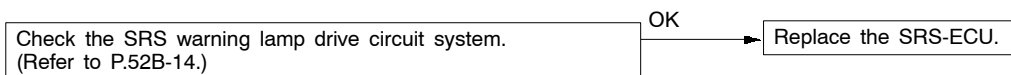
## &lt;Vehicles without SRS side air bag&gt;



Code No.43 SRS warning lamp drive circuit system (Lamp does not switch off.)	Probable cause
This diagnosis code is output when a short to earth occurs in the harness between the lamp and the SRS-ECU while SRS-ECU is monitoring the SRS warning lamp and the lamp is ON.	<ul style="list-style-type: none"> <li>• Malfunction of wiring harnesses or connectors</li> <li>• Malfunction of SRS-ECU</li> <li>• Malfunction of combination meter</li> </ul>



Code No.44 SRS warning lamp drive circuit system	Probable cause
This diagnosis code is output when a short occurs in the lamp drive circuit or a malfunction of the output transistor inside the SRS-ECU is detected while the SRS-ECU is monitoring the SRS warning lamp drive circuit. However, if the vehicle condition returns to normal, diagnosis code No.44 will be automatically erased, and the SRS warning lamp will switch off.	<ul style="list-style-type: none"> <li>• Malfunction of wiring harnesses or connectors</li> <li>• Malfunction of SRS-ECU</li> </ul>



Code No.45 Internal circuit system of non-volatile memory (EEPROM) inside SRS-ECU	Probable cause
This diagnosis code is output if there is an internal problem with the non-volatile memory (EEPROM) ,etc. inside the SRS-ECU.	<ul style="list-style-type: none"> <li>• Malfunction of SRS-ECU</li> </ul>

Replace the SRS-ECU.

Code No.51 or 52 Driver's side air bag module (squib ignition drive circuit) system	Probable cause
This diagnosis code is output if a short (No.51) or an open circuit (No.52) is detected in the circuit for the driver's seat.	<ul style="list-style-type: none"> <li>• Malfunction of SRS-ECU</li> </ul>

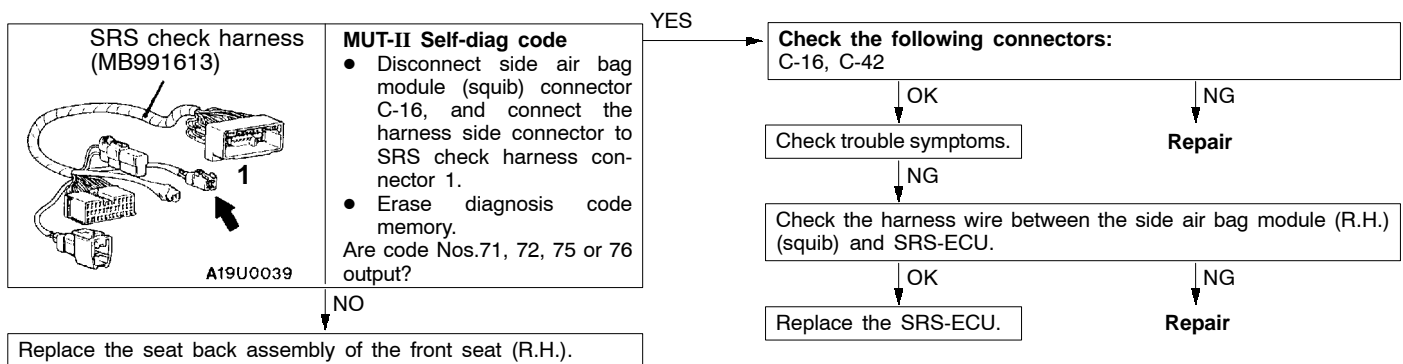
Replace the SRS-ECU.

Code No.54 or 55 Front passenger's side air bag module (squib ignition drive circuit) system	Probable cause
This diagnosis code is output if a short (No.54) or an open circuit (No.55) is detected in the circuit for the passenger's seat.	<ul style="list-style-type: none"> <li>• Malfunction of SRS-ECU</li> </ul>

Replace the SRS-ECU.

Code No.71, 72, 75 or 76 Side air bag module (R.H.) (squib) system	Probable cause
These diagnosis codes are output if the resistance value between the side air bag module (R.H.) (squib) input terminals of the SRS-ECU is abnormal. The problems which cause these codes to be output are as follows.	<ul style="list-style-type: none"> <li>• Malfunction of wiring harnesses or connectors</li> <li>• Malfunction of side air bag module (R.H.) (squib)</li> <li>• Malfunction of SRS-ECU</li> </ul>

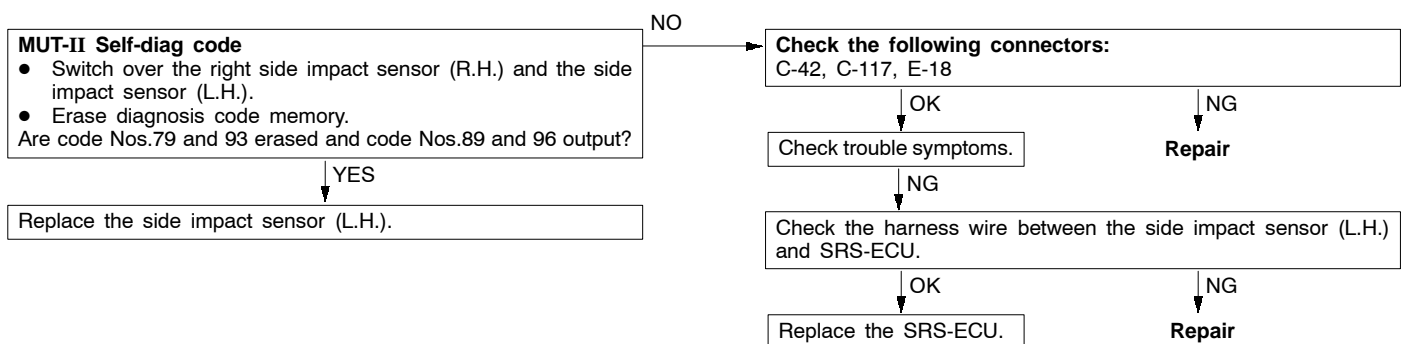
Code No.	Trouble cause
71	Short in side air bag module (R.H.) (squib) or harness short
72	<ul style="list-style-type: none"> <li>• Open circuit in side air bag module (R.H.) (squib) or open harness</li> <li>• Malfunction of connector contact</li> </ul>
75	Short in side air bag module (R.H.) (squib) harness leading to the power supply
76	Short in side air bag module (R.H.) (squib) harness leading to the earth



Code No.73 or 74 Side air bag module (R.H.) (squib) ignition drive circuit system	Probable cause
These diagnosis codes are output if there is a short-circuit (code No.73) or an open circuit (code No.74) in the squib ignition drive circuit.	Malfunction of SRS-ECU

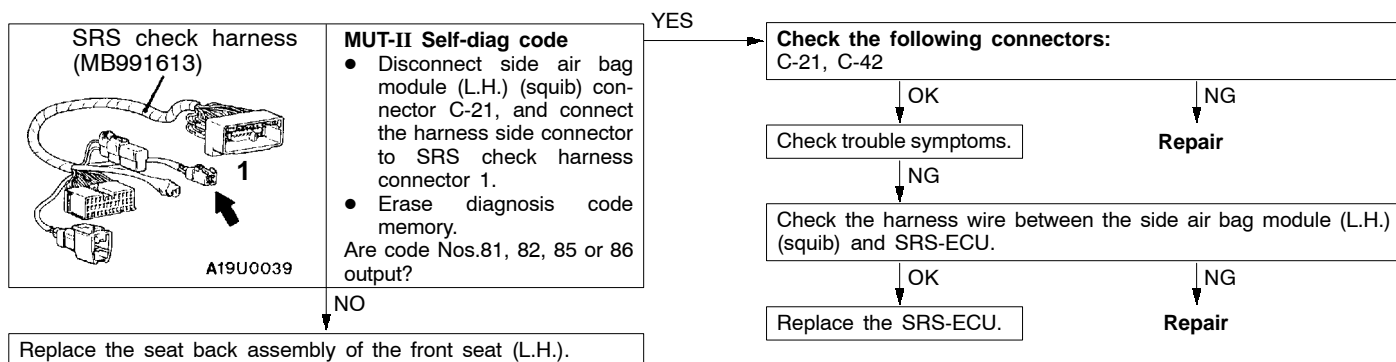
Replace the SRS-ECU.

Code No.79 or 93 Side impact sensor (L.H.) communication system	Probable cause
These diagnosis codes are output if communication between the side impact sensor (L.H.) and the SRS-ECU is not possible (code No.79) or abnormal (code No.93).	<ul style="list-style-type: none"> <li>• Malfunction of wiring harnesses or connectors</li> <li>• Malfunction of side impact sensor (L.H.)</li> <li>• Malfunction of SRS-ECU</li> </ul>



Code No.81, 82, 85 or 86 Side air bag module (L.H.) (squib) system	Probable cause
These diagnosis codes are output if the resistance value between the side air bag module (L.H.) (squib) input terminals of the SRS-ECU is abnormal. The problems which cause these codes to be output are as follows.	<ul style="list-style-type: none"> <li>• Malfunction of wiring harnesses or connectors</li> <li>• Malfunction of side air bag module (L.H.) (squib)</li> <li>• Malfunction of SRS-ECU</li> </ul>

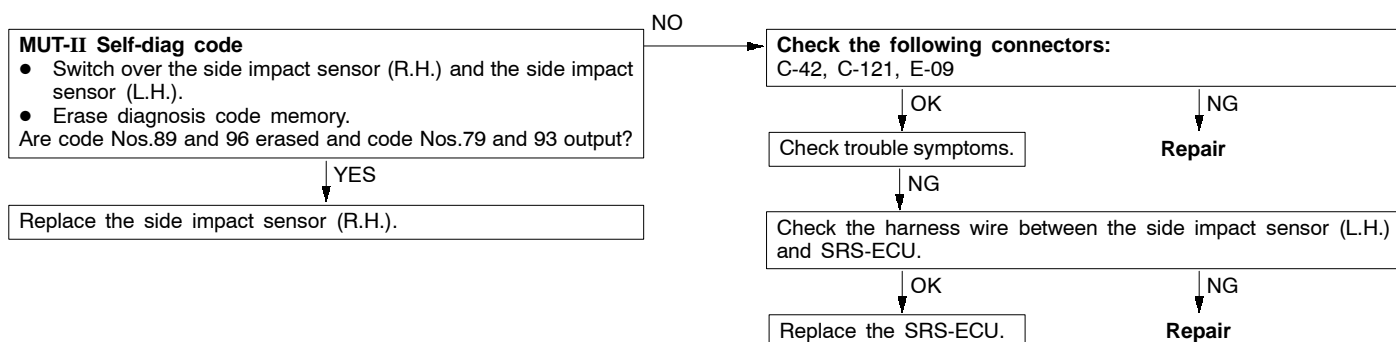
Code No.	Trouble cause
81	Short in side air bag module (L.H.) (squib) or harness short
82	<ul style="list-style-type: none"> <li>• Open circuit in side air bag module (L.H.) (squib) or open harness</li> <li>• Malfunction of connector contact</li> </ul>
85	Short in side air bag module (L.H.) (squib) harness leading to the power supply
86	Short in side air bag module (L.H.) (squib) harness leading to the earth



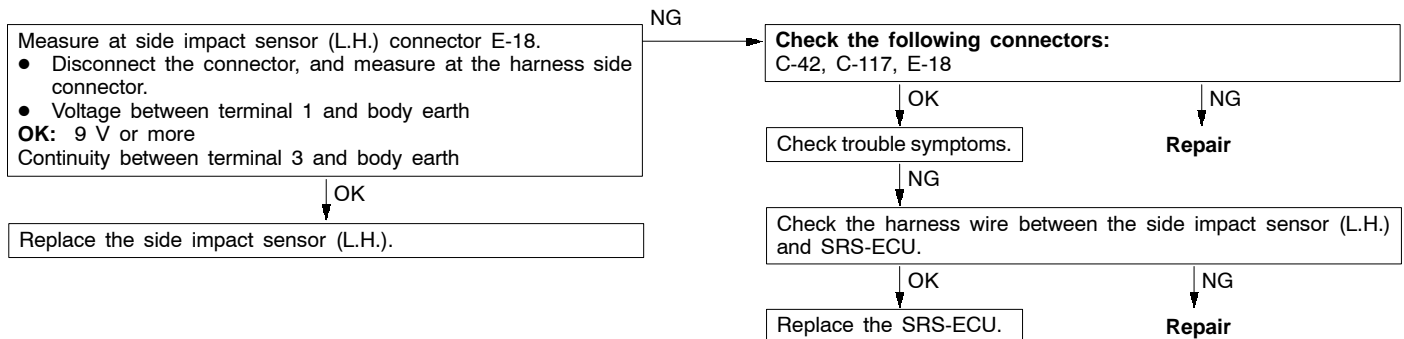
Code No.83 or 84 Side air bag module (L.H.) (squib) ignition drive circuit system	Probable cause
These diagnosis codes are output if there is a short-circuit (code No.83) or an open circuit (code No.84) in the squib ignition drive circuit.	Malfunction of SRS-ECU

Replace the SRS-ECU.

Code No.89 or 96 Side impact sensor (R.H.) communication system	Probable cause
These diagnosis codes are output if communication between the side impact sensor (R.H.) and the SRS-ECU is not possible (code No.89) or abnormal (code No.96).	<ul style="list-style-type: none"> <li>• Malfunction of wiring harnesses or connectors</li> <li>• Malfunction of side impact sensor (R.H.)</li> <li>• Malfunction of SRS-ECU</li> </ul>



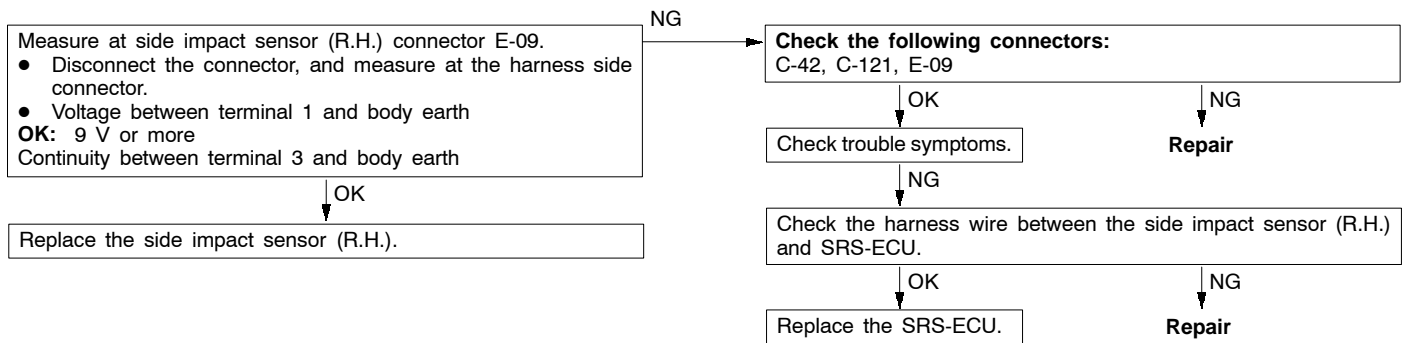
Code No.91 Side impact sensor (L.H.) power supply circuit system	Probable cause
<p>This diagnosis code is output if the power supply voltage of the side impact sensor (L.H.) drops below the rated value for a continuous period of 5 seconds or more. However, code No.91 will be automatically cleared and the SRS warning lamp will switch off if the condition returns to normal.</p>	<ul style="list-style-type: none"> <li>• Malfunction of wiring harnesses or connectors</li> <li>• Malfunction of side impact sensor (L.H.)</li> <li>• Malfunction of SRS-ECU</li> </ul>



Code No.92 Side impact sensor (L.H.) system	Probable cause
<p>This diagnosis code is output if the following are detected from the analog G-sensor output.</p> <ul style="list-style-type: none"> <li>• Analog G-sensor is not operating.</li> <li>• Analog G-sensor characteristics are abnormal.</li> <li>• Analog G-sensor output is abnormal.</li> </ul>	<ul style="list-style-type: none"> <li>• Malfunction of side impact sensor (L.H.)</li> </ul>

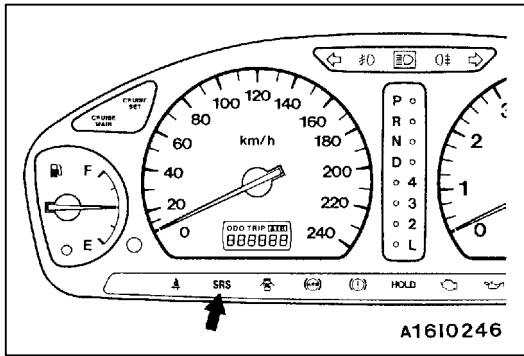
Replace the side impact sensor (L.H.).

Code No.94 Side impact sensor (R.H.) power supply circuit system	Probable cause
<p>This diagnosis code is output if the power supply voltage of the side impact sensor (R.H.) drops below the rated value for a continuous period of 5 seconds or more. However, code No.94 will be automatically cleared and the SRS warning lamp will switch off if the condition returns to normal.</p>	<ul style="list-style-type: none"> <li>• Malfunction of wiring harnesses or connectors</li> <li>• Malfunction of side impact sensor (R.H.)</li> <li>• Malfunction of SRS-ECU</li> </ul>



Code No.95 Side impact sensor (R.H.) system	Probable cause
<p>This diagnosis code is output if the following are detected from the analog G-sensor output.</p> <ul style="list-style-type: none"> <li>• Analog G-sensor is not operating.</li> <li>• Analog G-sensor characteristics are abnormal.</li> <li>• Analog G-sensor output is abnormal.</li> </ul>	<ul style="list-style-type: none"> <li>• Malfunction of side impact sensor (R.H.)</li> </ul>

Replace the side impact sensor (R.H.).

**SRS WARNING LAMP INSPECTION**

52400430052

1. Check to be sure that the SRS warning lamp illuminates when the ignition switch is in the ON position.
2. Check to be sure that it illuminates for approximately 7 seconds and then switches off.
3. If the above is not the cause, inspect the diagnosis codes.

**INSPECTION CHART FOR TROUBLE SYMPTOMS**

52400340201

Get an understanding of the trouble symptoms and check according to the inspection procedure chart.

Trouble symptom		Inspection procedure No.	Reference page
Communication with MUT-II is not possible.	Communication with all systems is not possible.	1	52B-19
	Communication is not possible with SRS only.	2	52B-20
When the ignition key is turned to ON (engine stopped), the SRS warning lamp does not illuminate.		Refer to diagnosis code No.43.	52B-14
After the ignition switch is turned to ON, the SRS warning lamp is still on after approximately 7 seconds have passed.		Refer to diagnosis code No.43, 44.	52B-15

**INSPECTION PROCEDURE FOR TROUBLE SYMPTOMS****Inspection Procedure 1**

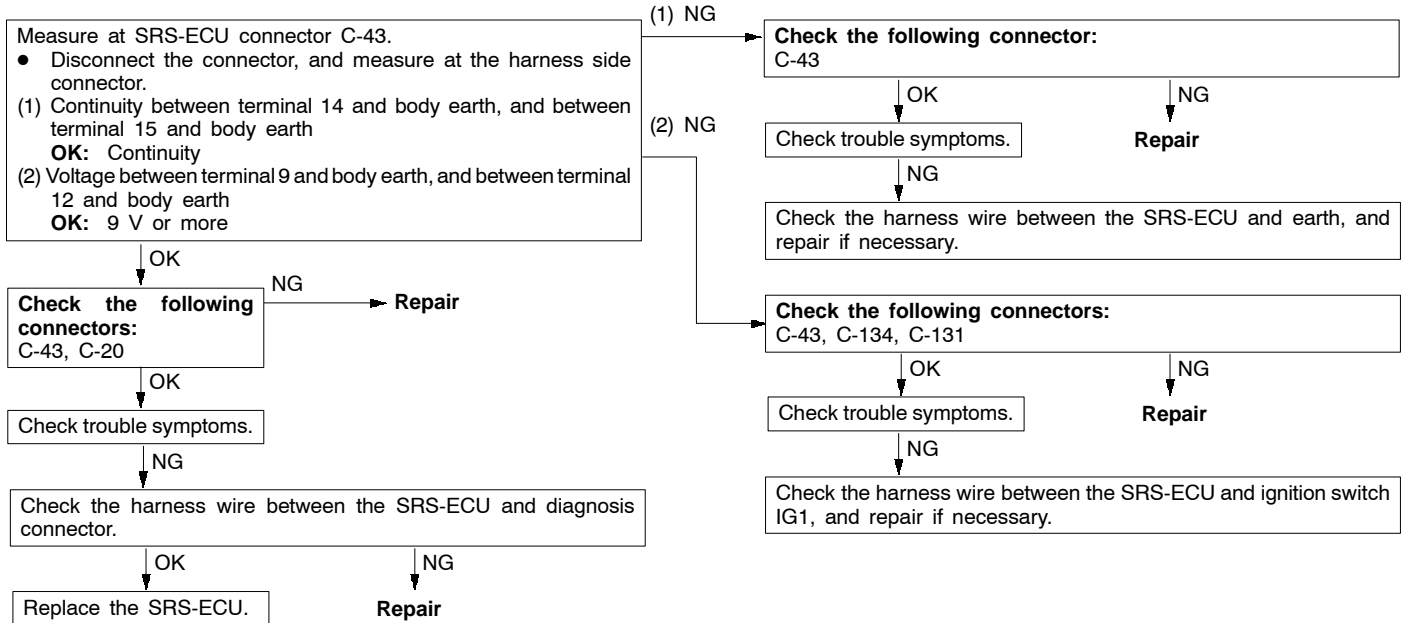
Communication with MUT-II is not possible. (Communication with all systems is not possible.)	Probable cause
The cause is probably a power supply system (including earth circuit) of the diagnosis line.	<ul style="list-style-type: none"> <li>• Malfunction of connectors</li> <li>• Malfunction of wiring harness</li> </ul>

Refer to GROUP 13A - Troubleshooting.

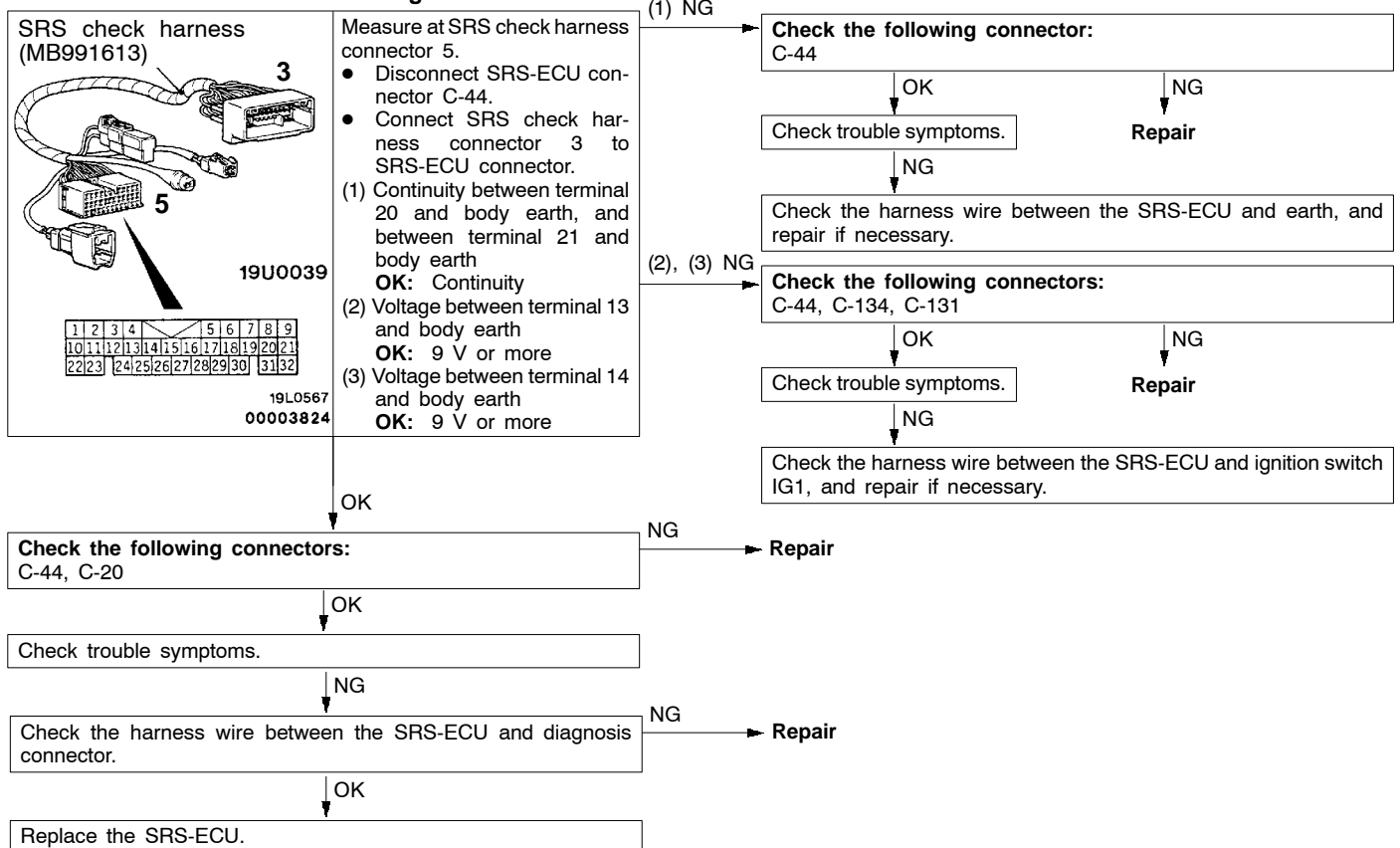
## Inspection Procedure 2

Communication with MUT-II is not possible. (Communication is not possible with SRS only.)	Probable cause
If communication is not possible with the SRS only, the cause is probably an open circuit in the diagnosis output circuit of the SRS or in the power circuit (including earth circuit).	<ul style="list-style-type: none"> <li>• Malfunction of wiring harnesses or connectors</li> <li>• Malfunction of SRS-ECU</li> </ul>

## &lt;Vehicles with SRS side air bag&gt;



## &lt;Vehicles without SRS side air bag&gt;

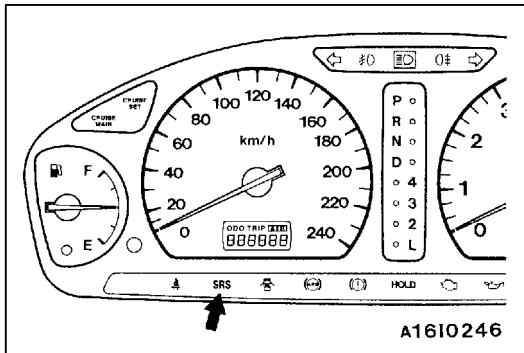




## SRS MAINTENANCE

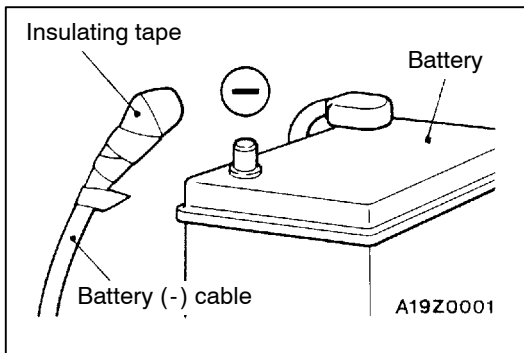
52400390176

The SRS must be inspected by an authorized dealer 10 years after the date of vehicle registration.



### SRS WARNING LAMP CHECK

Turn the ignition key to the "ON" position. Does the SRS warning lamp illuminate for about 7 seconds, turn off and then remain extinguished for at least 5 seconds? If yes, SRS system is functioning properly. If no, consult page 52B-8.

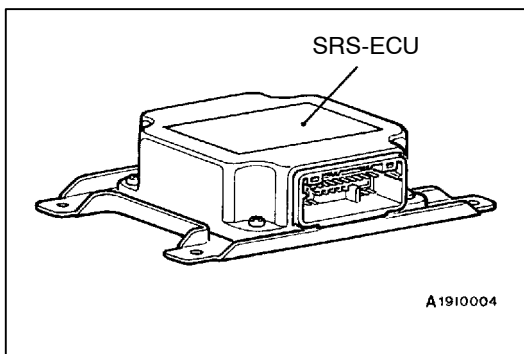


### SRS COMPONENT VISUAL CHECK

Turn the ignition key to the "LOCK" position, disconnect the negative battery cable and tape the terminal.

#### Caution

**Wait at least 60 seconds after disconnecting the battery cable before doing any further work. (Refer to P.52B-4.)**



### SRS AIR BAG CONTROL UNIT (SRS-ECU)

1. Check SRS-ECU case and brackets for dents, cracks, deformation or rust.

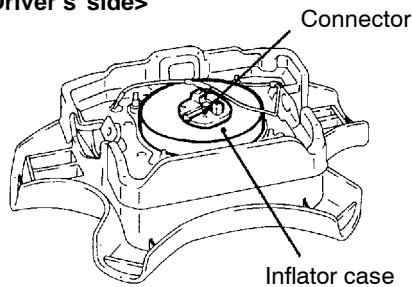
#### Caution

**The SRS may not activate if the SRS-ECU is not installed properly, which could result in serious injury or death to the vehicle's driver or front passenger.**

2. Check connector for damage, and terminals for deformation or rust.

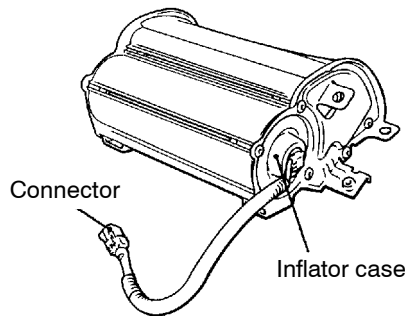
Replace SRS-ECU if it fails visual check.  
(Refer to P.52B-30.)

&lt;Driver's side&gt;



&lt;Front passenger's side&gt;

1910107

1910002  
00005604**AIR BAG MODULES, STEERING WHEEL AND CLOCK SPRING**

1. Remove the air bag modules, steering wheel and clock spring. (Refer to P.52B-32, 33.)

**Caution**

The removed air bag modules should be stored in a clean, dry place with the air bag deployment side face up.

2. Check pad cover for dents, cracks or deformation.
3. Check connector for damage, terminals deformities, and harness for binds.
4. Check air bag inflator case for dents, cracks or deformities.
5. Check harness and connectors for damage, and terminals for deformation.

6. Check clock spring connectors and protective tube for damage, and terminals for deformation.
7. Visually check the clock spring case for damage.
8. Align the mating marks of the clock spring and, after turning the vehicle's front wheels to straight-ahead position, install the clock spring to the column switch.

**Mating Mark Alignment**

Turn the clock spring clockwise fully, and then turn back it approx. 3 4/5 turns counterclockwise to align the mating marks.

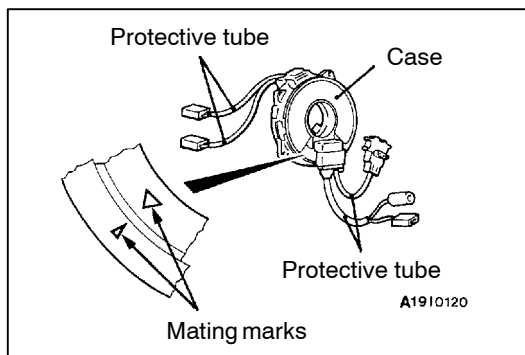
**Caution**

If the clock spring's mating mark is not properly aligned, the steering wheel may not be completely rotational during a turn, or the flat cable within the clock spring may be severed, obstructing normal operation of the SRS and possibly leading to serious injury to the vehicle's driver or front passenger.

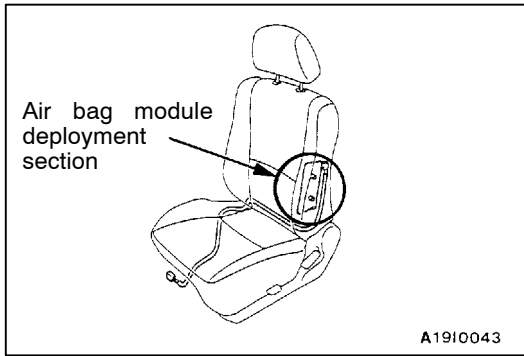
9. Install the steering column covers, steering wheel and the air bag module.
  10. Check steering wheel for noise, binds or difficult operation.
  11. Check steering wheel for excessive free play.
- REPLACE ANY VISUALLY INSPECTED PART IF IT FAILS THAT INSPECTION. (Refer to P.52B-32, 33.)

**Caution**

The SRS may not activate if any of the above components is not installed properly, which could result in serious injury or death to the vehicle's driver or front passenger.

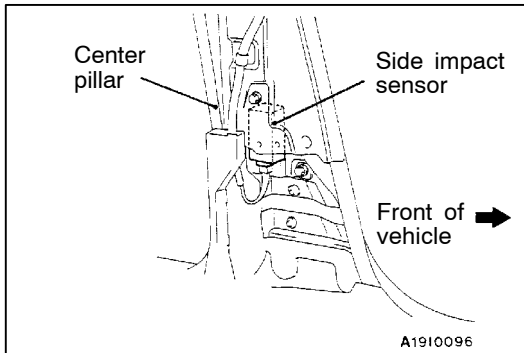


A1910120



### FRONT SEAT BACK ASSEMBLY (SIDE AIR BAG MODULE)

1. Check that there is no abnormality in the seat air bag module deployment section.
2. Check that there is no connector damage, bent terminals or clamping of the harness.



### SIDE IMPACT SENSORS

1. Check that there is no bending or corrosion in the center pillar.
2. Check that there is no denting, breakage, bending or corrosion of the side impact sensor.
3. Check that there is no clamping of the harness, connector damage or bent terminals.

#### NOTE

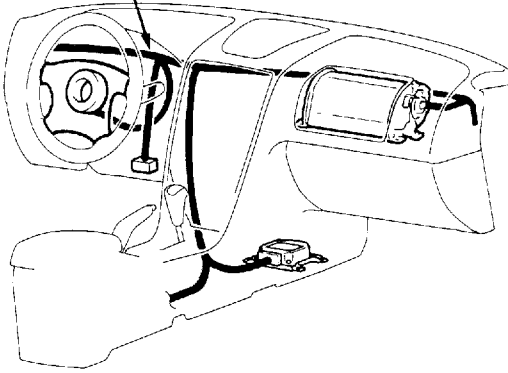
The illustration at left shows the side impact sensor (L.H.). The position of the side impact sensor (R.H.) is symmetrical to this.

#### Caution

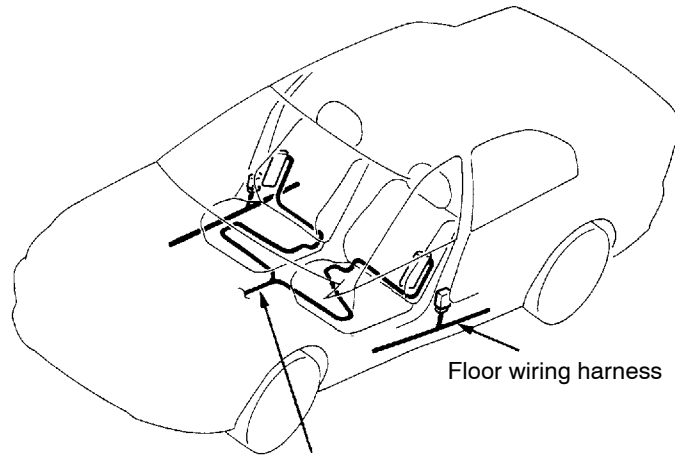
**The SRS may not activate if the side impact sensors are not installed properly, which could result in serious injury or death to the vehicle's driver or front passenger.**

## DASH WIRING HARNESS/FLOOR WIRING HARNESS

Dash wiring harness



1910110



Dash wiring harness

Floor wiring harness

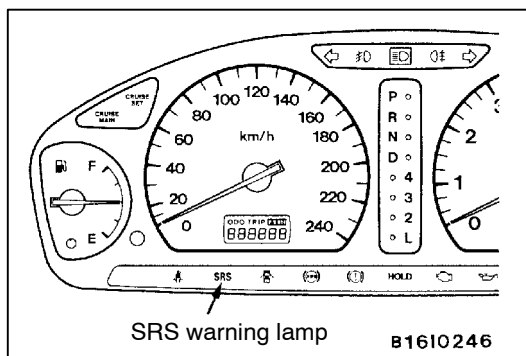
1910036  
00006052

1. Check connector for poor connection.
2. Check harnesses for binds, connectors for damage, and terminals for deformation.

REPLACE ANY CONNECTORS OR HARNESSSES THAT FAIL THE VISUAL INSPECTION. (Refer to P.52B-5.)

**Caution**

The SRS may not activate if SRS harnesses or connectors are damaged or improperly connected, which could result in serious injury or death to the vehicle's driver or front passenger.



SRS warning lamp

B1610246

**POST-INSTALLATION INSPECTION**

Reconnect the negative battery terminal. Turn the ignition key to the "ON" position. Does the SRS warning lamp illuminate for about 7 seconds, turn off and then remain extinguished for at least 5 seconds? If yes, SRS system is functioning properly. If no, consult page 52B-8.

## POST-COLLISION DIAGNOSIS

52400110239

To inspect and service the SRS after a collision (whether or not the air bags have deployed), perform the following steps.

### SRS-ECU MEMORY CHECK

1. Connect the MUT-II to the diagnosis connector (16-pin).

**Caution**

**Make certain that the ignition switch is OFF when the MUT-II is connected or disconnected.**

2. Read (and write down) all displayed diagnosis codes. (Refer to P.52B-8.)

**NOTE**

If the battery power supply has been disconnected or disrupted by the collision, the MUT-II cannot communicate with the SRS-ECU. Inspect and, if necessary, repair the dash wiring harness before proceeding further.

3. Read the data list (fault duration and how many times memories are erased) using the MUT-II.

**Data list**

No	Service Data Item	Applicability
92	Number indicating how often the memory is cleared	Maximum time to be stored: 250
93	How long a problem has lasted (How long it takes from the occurrence of the problem till the first igniting signal)	Maximum time to be stored: 9999 minutes (approximately 7 days)
94	How long a problem has lasted (How long it takes from the first igniting signal till now)	

4. Erase the diagnosis codes and after waiting 45 seconds or more read (and write down) all displayed diagnosis codes. (Refer to P.52B-8.)

**REPAIR PROCEDURE****WHEN AIR BAGS (DRIVER'S SIDE AND FRONT PASSENGER'S SIDE) DEPLOY OR SEAT BELT PRE-TENSIONER OPERATES IN A COLLISION.**

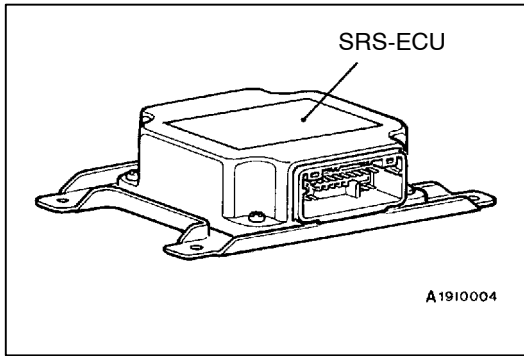
1. Replace the following parts with new ones.
  - SRS-ECU (Refer to P.52B-30.)
  - Driver's side air bag module (Refer to P.52B-32.)
  - Front passenger's side air bag module (Refer to P.52B-33.)
  - Seat belt with pre-tensioner (Refer to P.52B-40.)
  - Instrument pad assembly (Refer to GROUP 52A - Instrument Panel.)
2. Check the following parts and replace if there are any malfunctions.
  - Clock spring (Refer to P.52B-32.)
  - Steering wheel, steering column and intermediate joint
    - (1) Check wiring harness (built into steering wheel) and connectors for damage, and terminals for deformation.
    - (2) Install air bag module to check fit or alignment with steering wheel.
    - (3) Check steering wheel for noise, binds or difficult operation and excessive free play.
3. Check harnesses for binding, connectors for damage, poor connections, and terminals for deformation. (Refer to P.52B-24.)

**WHEN SRS SIDE AIR BAG DEPLOYS OR SEAT BELT PRE-TENSIONER OPERATES IN A COLLISION**

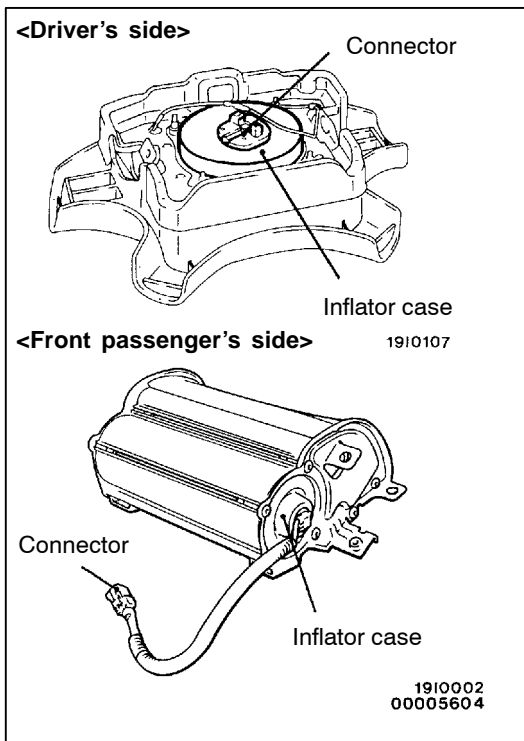
1. Replace the following parts with new ones.
  - SRS-ECU (Refer to P.52B-30.)
  - Side impact sensor (Refer to P.52B-38.)
  - Front seat back assembly (Refer to GROUP 52A - Seat.)
  - Seat belt with pre-tensioner (Refer to P.52B-40.)
2. Check harnesses for binding, connectors for damage, poor connections, and terminals for deformation. (Refer to P.52B-24.)

**WHEN AIR BAG OR SEAT BELT PRE-TENSIONER DOES NOT DEPLOY IN LOW-SPEED COLLISION.**

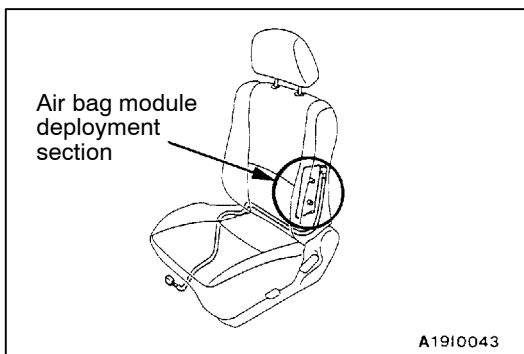
Check the SRS components and seat belt with pre-tensioner. If the SRS components and seat belt with pre-tensioner are showing any visible damage such as dents, cracks, or deformation, replace them with new ones. Concerning parts removed for inspection, replacement with new parts and cautionary points for working, refer to appropriate INDIVIDUAL COMPONENT SERVICE, P. 52B-28.

**SRS-ECU**

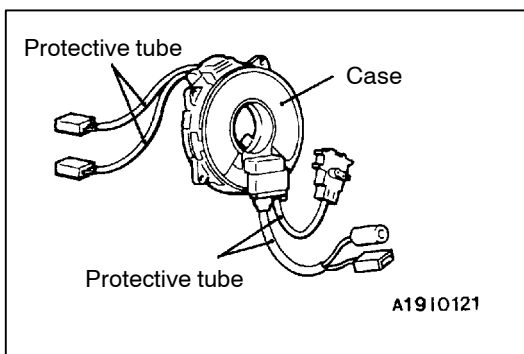
1. Check SRS-ECU case and brackets for dents, cracks or deformation.
2. Check connector for damage, and terminals for deformation.

**Air bag modules**

1. Check pad cover for dents, cracks or deformation.
2. Check connector for damage, terminals deformities, and harness for binds.
3. Check air bag inflator case for dents, cracks or deformities.
4. Install air bag module to steering wheel to check fit or alignment with the wheel.

**Front seat back assembly (Side air bag module)**

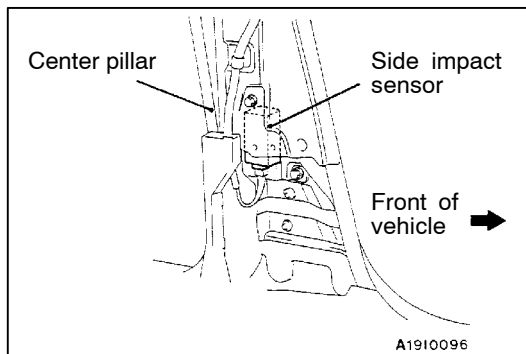
1. Check that there is no abnormality in the seat air bag module deployment section.
2. Check that there is no connector damage, bent terminals or clamping of the harness.

**Clock spring**

1. Check clock spring connectors and protective tube for damage, and terminals for deformation.
2. Visually check the case for damage.

**Steering wheel, steering column and intermediate joint**

1. Check wiring harness (built into steering wheel) and connectors for damage, and terminals for deformation.
2. Install air bag module to check fit or alignment with steering wheel.
3. Check steering wheel for noise, binds or difficult operation and excessive free play.

**Side impact sensor**

1. Check that there is no bending or corrosion in the center pillar.
2. Check that there is no denting, breakage or bending of the side impact sensor.
3. Check that there is no clamping of the harness, connector damage or bent terminals.

**NOTE**

The illustration at left shows the side impact sensor (L.H.). The position of the side impact sensor (R.H.) is symmetrical to this.

**Harness connector (dash wiring harness and floor wiring harness)**

Check harnesses for binding, connectors for damage, poor connection, and terminals for deformation. (Refer to P.52B-24.)

**Seat belt with pre-tensioner**

1. Check the seat belt for damage or deformation.
2. Check the pre-tensioner for cracks or deformation.
3. Check that the unit is installed correctly to the vehicle body.

**INDIVIDUAL COMPONENT SERVICE**

52400290223

If the SRS components and seat belt with pre-tensioner are to be removed or replaced as a result of maintenance, troubleshooting, etc., follow each procedure (P.52B-24 - P.52B-33).

**Caution**

1. SRS components and seat belt with pre-tensioner should not be subjected to heat, so remove the SRS-ECU, air bag modules (driver's side and front passenger's side), front seat assemblies (side air bag module), clock spring, side impact sensors and seat belts with pre-tensioner before drying or baking the vehicle after painting.
  - SRS-ECU, air bag module, clock spring, side impact sensor: 93°C or more
  - Seat belt with pre-tensioner: 90°C or more

Recheck SRS system operability after re-installing them.

2. If the SRS components and seat belts with pre-tensioner are removed for the purpose of check, sheet metal repair, painting, etc., they should be stored in a clean, dry place until they are reinstalled.

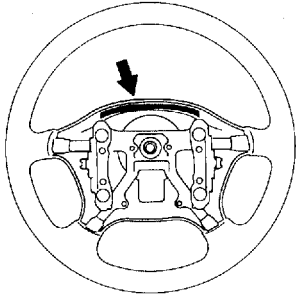


**WARNING/CAUTION LABELS**

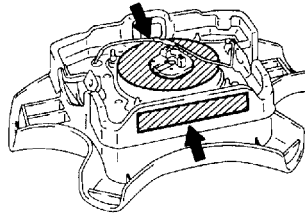
52400300070

A number of caution labels relating to the SRS and seat belt with pre-tensioner are found in the vehicle, as shown in the following illustration. Follow

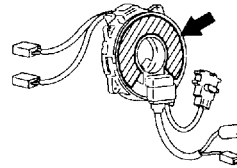
label instructions when servicing SRS and seat belt pre-tensioner. If labels are dirty or damaged, replace them with new ones.

**Steering wheel**

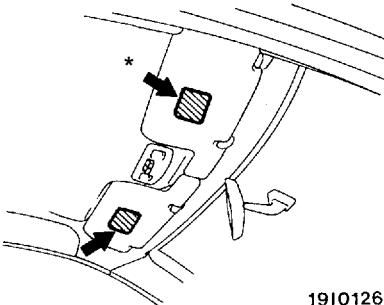
1910042

**Air bag module (driver's side)**

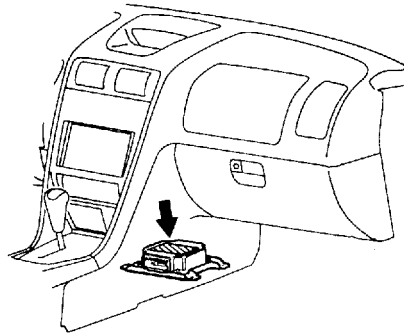
1910034

**Clock spring**

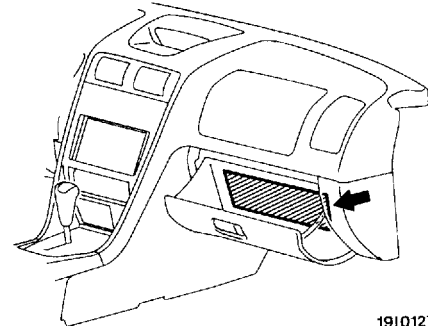
1910122

**Sun visor**

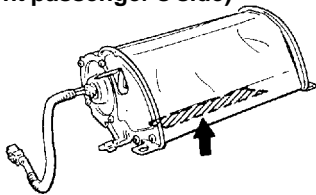
1910126

**SRS-ECU**

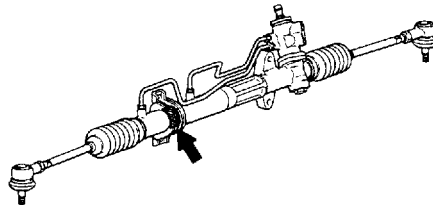
1910125

**Glove box**

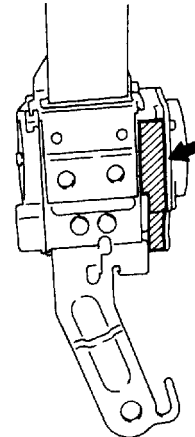
1910127

**Air bag module  
(front passenger's side)**

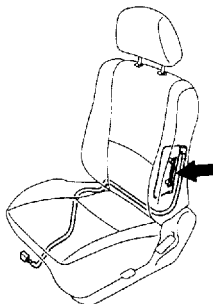
1910007

**Steering gear box**

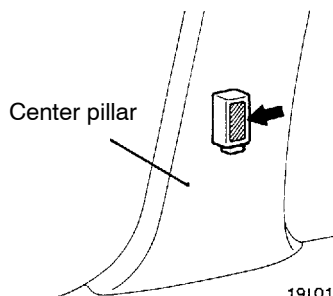
1910124

**Seat belt pre-tensioner**

1910112

**Side air bag module  
(driver's seat and front  
passenger's seat)**

1910091

**Side impact sensor**

1910102

**NOTE**

\*: Vehicles with front passenger's air bag

00006054

## SRS AIR BAG CONTROL UNIT (SRS-ECU)

52400210168

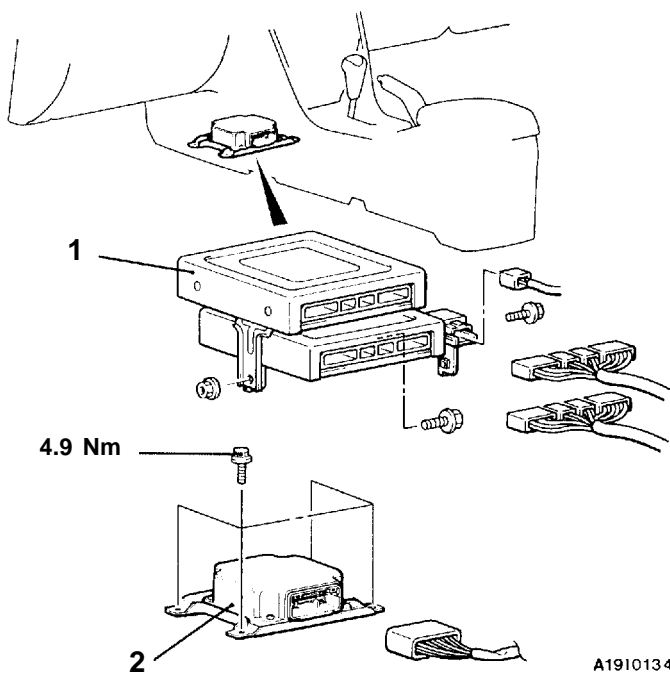
### Caution

1. Disconnect the battery (-) terminal and wait for 60 seconds or more before starting work. Furthermore, the disconnected battery terminal should be covered with tape to insulate it. (Refer to P.52B-4.)
2. Never attempt to disassemble or repair the SRS-ECU. If faulty, replace it.
3. Do not drop or subject the SRS-ECU to impact or vibration. If denting, cracking, deformation, or rust are discovered in the SRS-ECU, replace it with a new SRS-ECU. Discard the old one.
4. After deployment of an air bag, replace the SRS-ECU with a new one.
5. Never use an ohmmeter on or near the SRS-ECU, and use only the special test equipment described on P.52B-7.

## REMOVAL AND INSTALLATION

### Pre-removal Operation

Turn the ignition key to the "LOCK" position.



A1910134

### Removal steps



- Post-installation inspection
  - Negative (-) battery cable connection
  - Lower cover, side cover (Refer to GROUP 52A - Instrument Panel.)
1. Engine-ECU, A/T-ECU, and A/T control relay



2. SRS-ECU

## INSTALLATION SERVICE POINTS

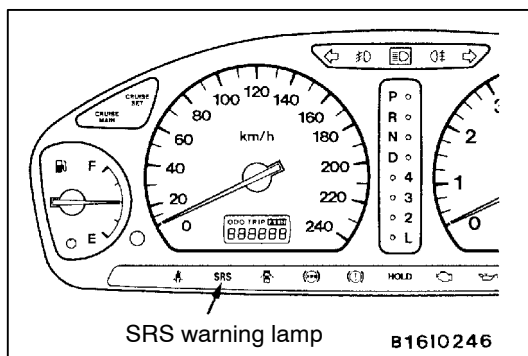
### ►A◄ SRS-ECU INSTALLATION

#### Caution

The SRS may not activate if SRS-ECU is not installed properly, which could result in serious injury or death to the vehicle's driver or front passenger.

### ►B◄ POST-INSTALLATION INSPECTION

1. Reconnect the negative battery terminal.
2. Turn the ignition key to the "ON" position.
3. Does the "SRS" warning lamp illuminate for about 7 seconds, and then remain extinguished for at least 5 seconds after turning OFF?
4. If yes, SRS system is functioning properly.  
If no, consult page 52B-8.



## INSPECTION

52400220147

- Check the SRS-ECU and brackets for dents, cracks or deformation.
- Check connector for damage, and terminals for deformation.

#### Caution

If a dent, crack, deformation or rust is discovered, replace the SRS-ECU with a new one.

#### NOTE

For checking of the SRS-ECU other than described above, refer to the section concerning troubleshooting. (Refer to P.52B-8.)

# AIR BAG MODULES AND CLOCK SPRING

52400240211

## Caution

1. Disconnect the battery (-) terminal and wait for 60 seconds or more before starting work. Furthermore, the disconnected battery terminal should be covered with tape to insulate it. (Refer to P.52B-4.)
2. Never attempt to disassemble or repair the air bag modules or clock spring. If faulty, replace it.
3. Do not drop the air bag modules or clock spring or allow contact with water, grease or oil.  
Replace it if a dent, crack, deformation or rust is detected.
4. The air bag modules should be stored on a flat surface and placed so that the air bag deployment surfaces are facing upward.

5. Do not expose the air bag modules to temperatures over 93°C.
6. When the driver's-side and passenger's-side air bags have been deployed, the air bag modules (driver's-side and passenger's-side) should be replaced with new modules. When a side air bag has been deployed, the front seat back assembly (driver's seat or passenger's seat) should be replaced with a new assembly.
7. Wear gloves and safety glasses when handling air bags that have already deployed.
8. An undeployed air bag module should only be disposed of in accordance with the procedures (Refer to P.52B-42.)

## REMOVAL AND INSTALLATION

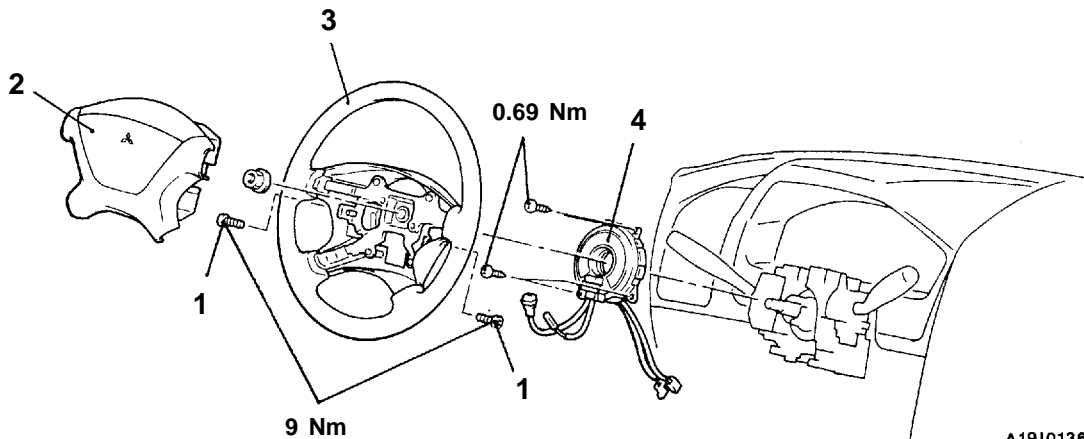
### <Side air bag module>

For removal and installation of the front seat back assembly with side air bag module, refer to GROUP 52A - Seat.

### <Air bag module (driver's side), clock spring>

#### Pre-removal Operation

After setting the steering wheel and the front wheels to the straight ahead position, remove the ignition key.



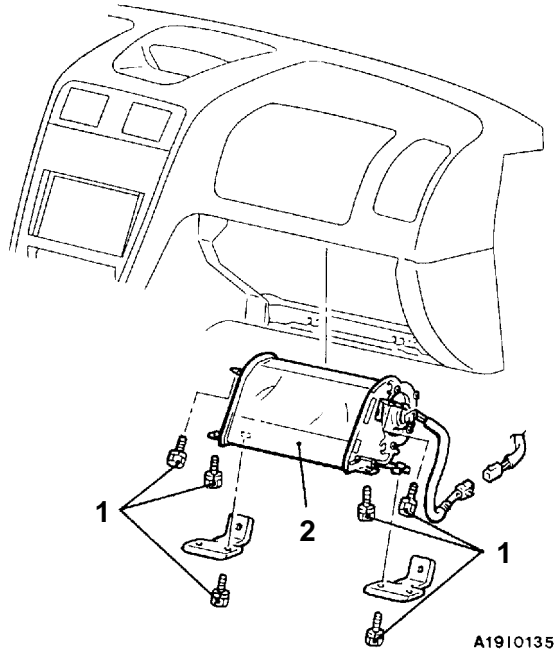
#### Air bag module removal steps

- ▶D◀ ● Post-installation inspection  
 ● Negative (-) battery cable connection  
 1. Air bag module mounting screw (Torx screw)  
 ◀A▶ 2. Air bag module  
 ▶A◀ ● Pre-installation inspection

#### Clock spring removal steps

- ▶D◀ ● Post-installation inspection  
 ● Negative (-) battery cable connection  
 1. Air bag module mounting screw (Torx screw)  
 2. Air bag module  
 ◀A▶ ◀B▶ 3. Steering wheel  
 ● Lower cover, column cover (Refer to GROUP 52A - Instrument Panel.)  
 ◀C▶ 4. Clock spring  
 ◀B▶ ◀A▶ ● Pre-installation inspection

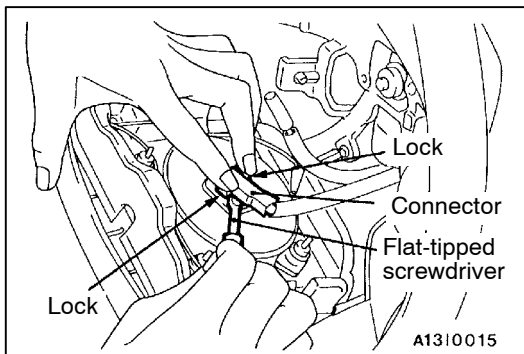
## &lt;Air bag module (front passenger's side)&gt;

**Air bag module removal steps**

- Post-installation inspection
- Negative (-) battery cable connection
- Glove box (Refer to GROUP 52A - Instrument Panel.)



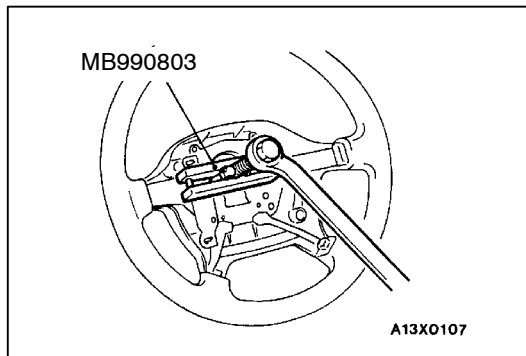
1. Bolt
  2. Air bag module
- Pre-installation inspection

**REMOVAL SERVICE POINTS****◀A▶ AIR BAG MODULE REMOVAL (DRIVER'S SIDE)**

When disconnecting the connector of the clock spring from the air bag module, press the air bag's lock towards the outer side to spread it open. Use a flat-tipped screwdriver, as shown in the figure at the left, to pry so as to remove the connector gently.

**Caution**

1. When disconnect the air bag module-clock spring connector, take care not to apply excessive force to it.
2. The removed air bag module should be stored in a clean, dry place with the pad cover face up.

**◀B▶ STEERING WHEEL REMOVAL****Caution**

Do not hammer on the steering wheel. Doing so may damage the collapsible column mechanism.

**◀C▶ CLOCK SPRING REMOVAL****Caution**

The removed clock spring should be stored in a clean, dry place.

**◀D▶ AIR BAG MODULE REMOVAL  
(FRONT PASSENGER'S SIDE)****Caution**

The removed air bag module should be stored in a clean, dry place with the air bag deployment side face up.

**INSTALLATION SERVICE POINTS****▶A◀ PRE-INSTALLATION INSPECTION**

1. When installing the new air bag modules and clock spring, refer to "INSPECTION", P.52B-36.

**Caution**

**Dispose of air bag modules only according to the specified procedure. (Refer to P.52B-42.)**

2. Connect the battery (-) terminal.
3. Connect the MUT-II to the diagnosis connector.

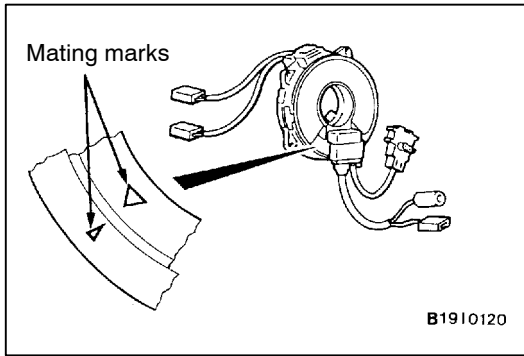
**Caution**

**Make certain that the ignition switch is OFF when the MUT-II is connected or disconnected.**

4. Turn the ignition key to the "ON" position.
5. Conduct self-diagnosis using the MUT-II to ensure entire SRS operates properly, except open circuit of air bag modules.
6. Turn the ignition key to the "LOCK" position, disconnect the negative battery cable and tape the terminal.

**Caution**

**Wait at least 60 seconds after disconnecting the battery cable before doing any further work. (Refer to P.52B-4.)**



### ►B◄ CLOCK SPRING INSTALLATION

Align the mating marks of the clock spring and, after turning the front wheels to the straight-ahead position, install the clock spring to the column switch.

#### Mating Mark Alignment

Turn the clock spring clockwise fully, and then turn back it approx. 3 4/5 turns counterclockwise to align the mating marks.

#### Caution

If the clock spring's mating marks are not properly aligned, the steering wheel may not be completely rotational during a turn, or the flat cable within the clock spring may be severed, obstructing normal operation of the SRS and possibly leading to serious injury to the vehicle's driver.

### ►C◄ STEERING WHEEL INSTALLATION

1. Before installation the steering wheel, be sure to first turn the vehicle's front wheels to the straight-ahead position and align the mating marks of the clock spring.

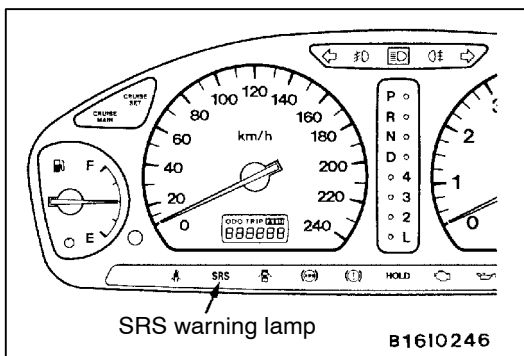
#### Caution

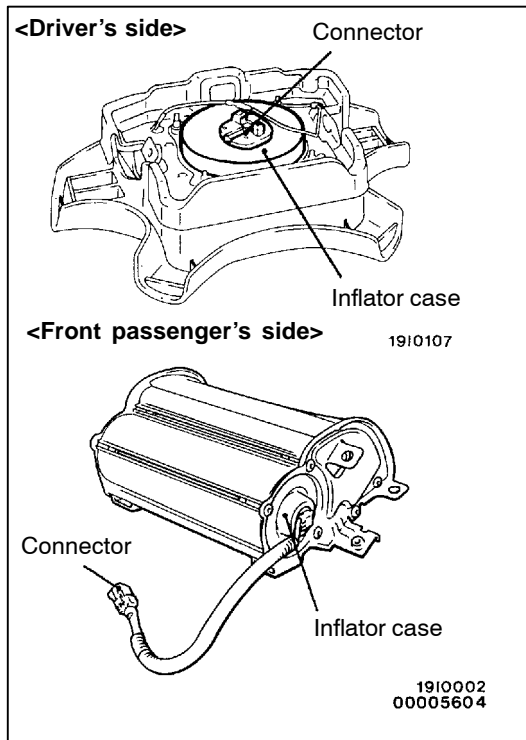
Be sure when installing the steering wheel, that the harness of the clock spring does not become caught or tangled.

2. After clamping, turn the steering wheel all the way in both directions to confirm that steering is normal.

### ►D◄ POST-INSTALLATION INSPECTION

1. Reconnect the negative battery terminal.
2. Turn the ignition key to the "ON" position.
3. Does the "SRS" warning lamp illuminate for about 7 seconds, and then remain extinguished for at least 5 seconds after turning OFF?
4. If yes, SRS system is functioning properly. If no, consult page 52B-8.





## INSPECTION

52400250238

### AIR BAG MODULE CHECK

If any improper part is found during the following inspection, replace the air bag modules with a new one. Dispose the old one according to the specified procedure. (Refer to P.52B-42.)

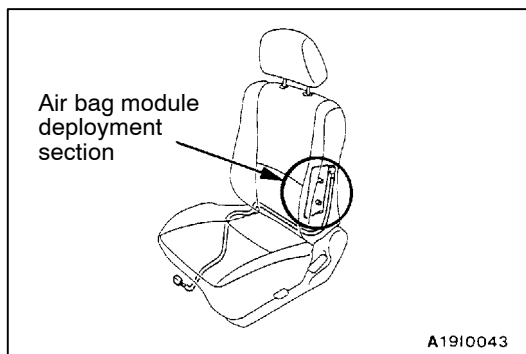
#### Caution

**Never attempt to measure the circuit resistance of the air bag modules (squib) even if you are using the specified tester. If the circuit resistance is measured with a tester, accidental air bags deployment will result in serious personal injury.**

1. Check pad cover for dents, cracks or deformation.
2. Check connectors for damage, terminals for deformation, and harness for binds.
3. Check air bag inflator case for dents, cracks or deformation.
4. Install the air bag module to steering wheel to check fit or alignment with the wheel.

#### Caution

**If dents, cracks, deformation, or rust are discovered in the air bag module, replace it with a new one. Dispose of the old one according to the specified procedure. (Refer to P.52B-42.)**



### FRONT SEAT BACK ASSEMBLY WITH SIDE AIR BAG MODULE CHECK

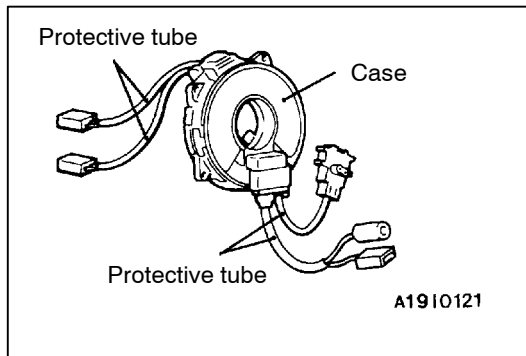
If any improper part is found during the following inspection, replace the front seat back assembly with a new one. Dispose the old one according to the specified procedure. (Refer to P.52B-42.)

#### Caution

**Never attempt to measure the circuit resistance of the air bag module (squib) even if you are using the specified tester. If the circuit resistance is measured with a tester, accidental air bag deployment will result in serious personal injury.**

1. Check the air bag module deployment section for dents or deformation.
2. Check connector for damage, terminals for deformation, and harness for binds.



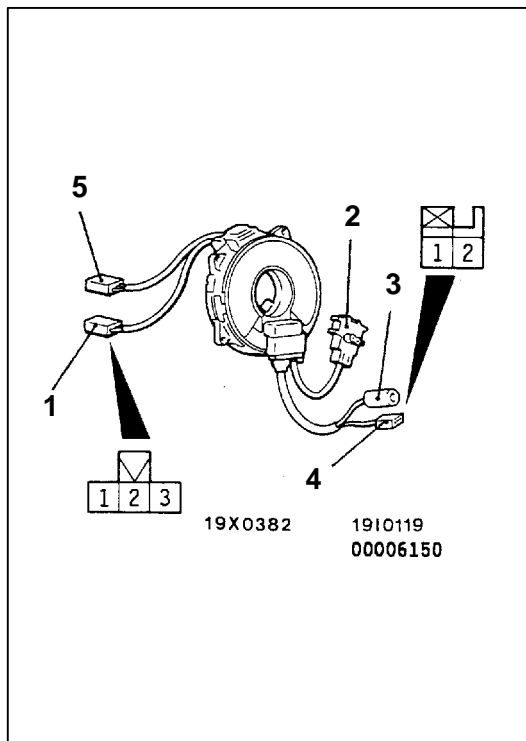
**CLOCK SPRING CHECK**

If, as result of following checks, even one abnormal point is discovered, replace the clock spring with a new one.

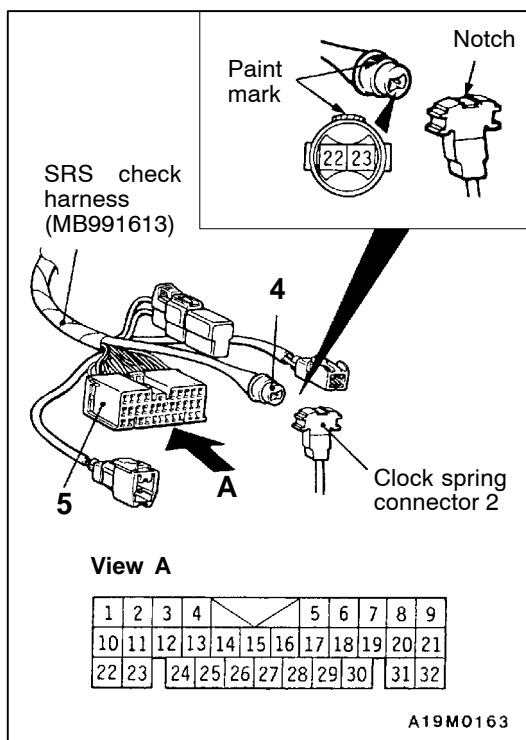
1. Check connectors and protective tube for damage, and terminals for deformation.
2. Visually check the case for damage.

3. Check continuity between the No.1 connector of the clock spring and connectors No.3 and 4.

No.1 connector			No.3 connector	No.4 connector	
Terminal 1	Terminal 2	Terminal 3		Terminal 1	Terminal 2
To auto-cruise control unit	To ACC power	To horn relay	To horn switch	To auto-cruise control switch	



4. Align the paint mark of the SRS check harness connector No.4 with the notch in clock spring connector No.2 to connect the connectors Nos.2 and 4.
5. Check continuity between the terminals 22 and 23 of the SRS check harness connector No.5.



## SIDE IMPACT SENSOR

### Caution

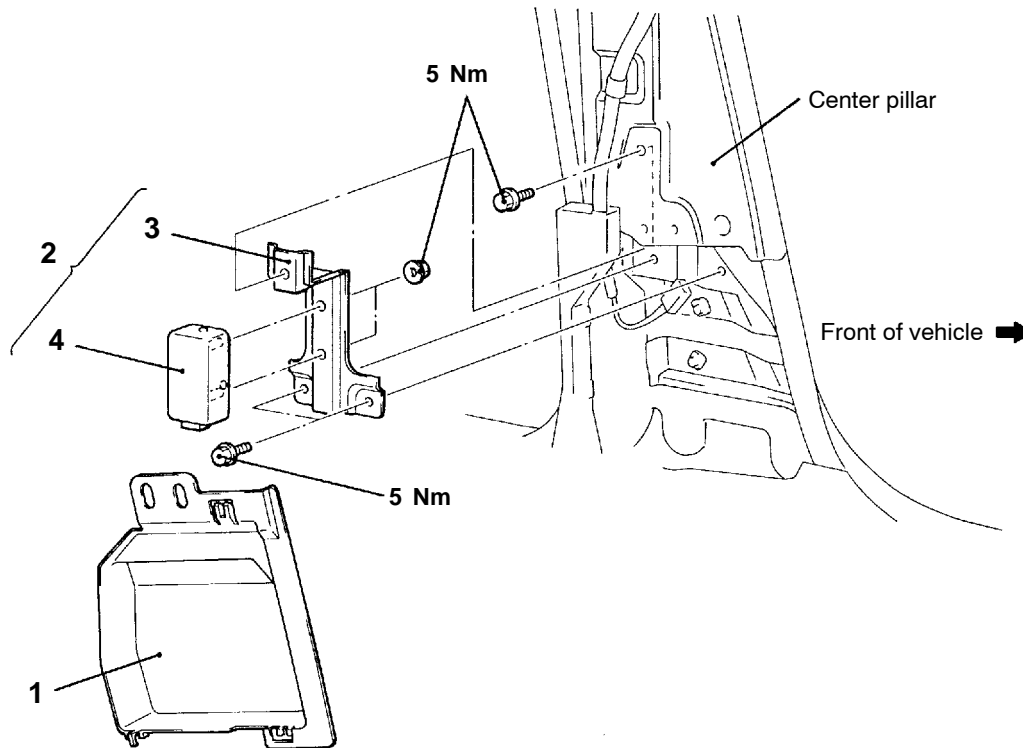
1. Disconnect the battery (-) terminal and wait for 60 seconds or more before starting work. Furthermore, the disconnected battery terminal should be covered with tape to insulate it. (Refer to P.52B-4.)
2. Never attempt to disassemble or repair the side impact sensor. If faulty, replace it.

3. Do not drop or subject the side impact sensor to impact or vibration. If denting, cracking, deformation, or rust are discovered in the side impact sensor, replace it with a new side impact sensor. Discard the old one.
4. After deployment of an air bag, replace the side impact sensor with a new one.

### REMOVAL AND INSTALLATION

#### Pre-removal Operation

Turn the ignition key to the "LOCK" position.



A1910095

#### Removal steps

- C◄
- Post-installation inspection
  - Negative (-) battery cable connection
  - Center pillar lower trim (Refer to GROUP 52A.)
  - Seat belt with pre-tensioner (Refer to P.52B-40.)
1. Water proof cover
  2. Side impact sensor and bracket

- B◄  
►A◄
- 3. Bracket
  - 4. Side impact sensor
  - Pre-installation inspection

#### NOTE

The illustration above shows the side impact sensor (L.H.). The position of the side impact sensor (R.H.) is symmetrical to this.

**INSTALLATION SERVICE POINTS****►A◀ PRE-INSTALLATION INSPECTION**

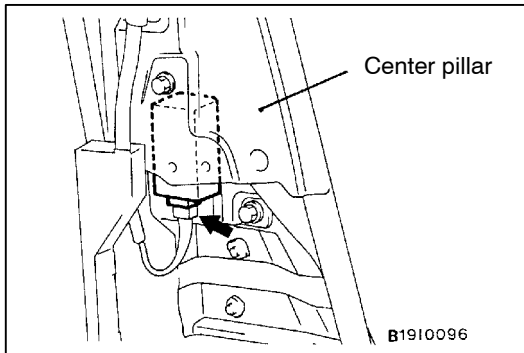
Check the side impact sensor for dents, breakage and bending and measure the resistance between the terminals, even when installing a new side impact sensor.

**►B◀ SIDE IMPACT SENSOR INSTALLATION**

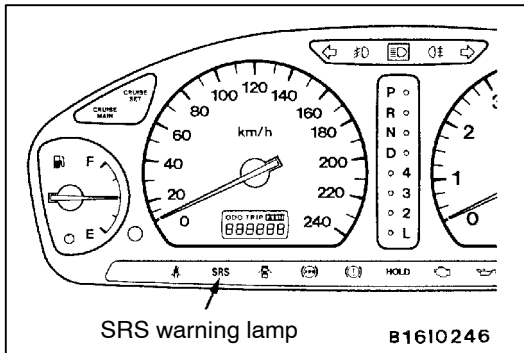
Securely connect the connector.

**Caution**

If the side impact sensor is not installed securely and correctly, the side air bag may not operate normally.

**►C◀ POST-INSTALLATION INSPECTION**

1. Reconnect the negative battery terminal.
2. Turn the ignition key to the "ON" position.
3. Does the SRS warning lamp illuminate for about 7 seconds, and then remain extinguished for at least 5 seconds after turning the ignition key to "OFF" position?
4. If yes, SRS system is functioning properly. If no, consult page 52B-8.

**INSPECTION**

52400470016

- Check the side impact sensor and bracket for dents, cracks or deformation.
- Check connector for damage, and terminals for deformation.

**Caution**

If a dent, crack, deformation or rust is discovered, replace the side impact sensor with a new one.

**NOTE**

For checking of the side impact sensor other than described above, refer to the section concerning troubleshooting. (Refer to P.52B-8.)

- Check that there is no bending or corrosion in the center pillar.

## SEAT BELT WITH PRE-TENSIONER

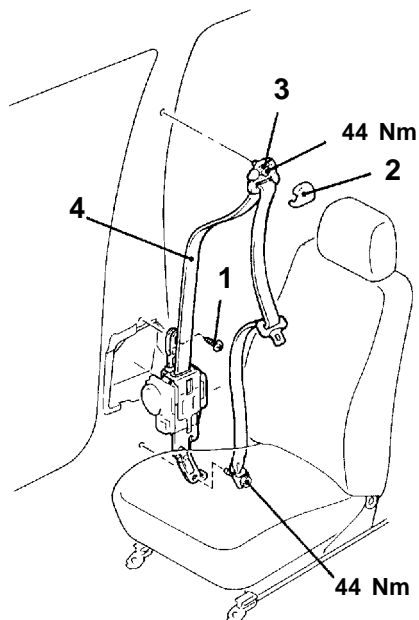
52400410056

## Caution

1. Never attempt to disassemble or repair the seat belt with pre-tensioner. If faulty, replace it.
2. Be extremely careful when handling the seat belt with pre-tensioner. Do not subject it to shocks, drop it, bring it close to strong magnets or allow contact with water, grease or oil. Always replace it with a new part if any dents, cracks or deformation is found.
3. Do not place anything on top of the seat belt pre-tensioner.
4. Do not expose the seat belt with pre-tensioner to temperatures over 90°C.
5. After operating the seat belt pre-tensioner, replace the seat belt pre-tensioner with a new part.
6. Gloves and protective goggles should be worn when handling a pre-tensioner once it has been used.
7. If disposing of a seat belt with pre-tensioner which has not yet been used, its pre-tensioner should be operated first before disposal. (Refer to P.52B-42.)

## REMOVAL AND INSTALLATION

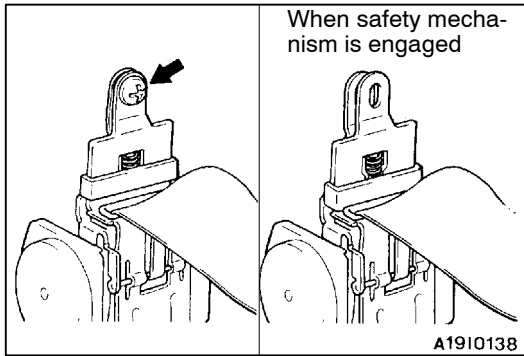
**Pre-removal and Post-installation Operation**  
Center Pillar Lower Trim Removal and Installation (Refer to GROUP 52A.)



A19I0137

## Removal steps

- ◀A▶ ▶B▶
1. Retractor top mounting screw (for engaging and disengaging safety mechanism)
  2. Sash guide cover
  3. Sash guide
  4. Seat belt with pre-tensioner
- ▶A▶
- Pre-installation inspection



## REMOVAL SERVICE POINT

### ◀A▶ RETRACTOR TOP MOUNTING SCREW REMOVAL (SAFETY MECHANISM ENGAGEMENT)

The safety mechanism which is equipped in the seat belt pre-tensioner will engage automatically when the retractor top mounting screw is removed.

#### Caution

All of the following operations should be carried out while the safety mechanism is engaged to prevent mis-operation of the seat belt pre-tensioner.

Furthermore, the safety mechanism should not be disengaged while the seat belt pre-tensioner is removed from the vehicle.

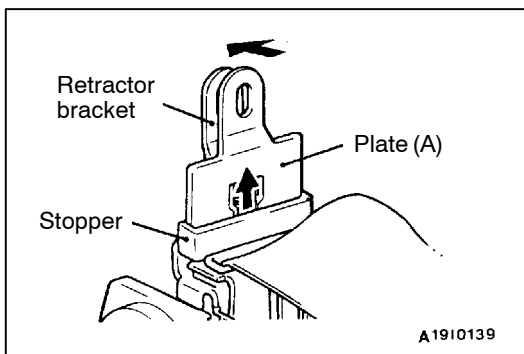
## INSTALLATION SERVICE POINTS

### ▶A◀ PRE-INSTALLATION INSPECTION

When installing a new seat belt with pre-tensioner refer to "INSPECTION", P.52B-42.

#### Caution

Disposal of the pre-tensioner must be carried out as stated in the procedure. (Refer to P.52B-42.)



### ▶B◀ RETRACTOR TOP MOUNTING SCREW INSTALLATION (SAFETY MECHANISM DISENGAGEMENT)

1. Lift up the stopper and then bring the retractor bracket and plate (A) together so that the stopper tab goes into the hole in the retractor bracket.
2. Screw the retractor bracket and plate (A) together with the retractor top mounting screw.
3. Check that the seat belt can be pulled out smoothly. If it does not move smoothly, the safety mechanism may not have been properly disengaged, so remove the retractor top mounting screw and repeat the installation procedure.

**INSPECTION**

52400420059

**SEAT BELT WITH PRE-TENSIONER CHECK**

If any part is found to be faulty during the inspection. It must be replaced with a new one.

Dispose of the old one according to the specified procedure described below.

- D Check seat belt pre-tensioner for dents, cracks or deformation.

**AIR BAG MODULE AND SEAT BELT PRE-TENSIONER DISPOSAL PROCEDURES**

52400120225

Before disposing of a vehicle which is equipped with air bags or seat belts with pre-tensioner, or when disposing of the air bags or seat belt

pre-tensioner themselves, the following procedures must be used to deploy the air bags or operate the seat belt pre-tensioners before disposal.

**UNDEPLOYED AIR BAG MODULE AND SEAT BELT PRE-TENSIONER DISPOSAL****Caution**

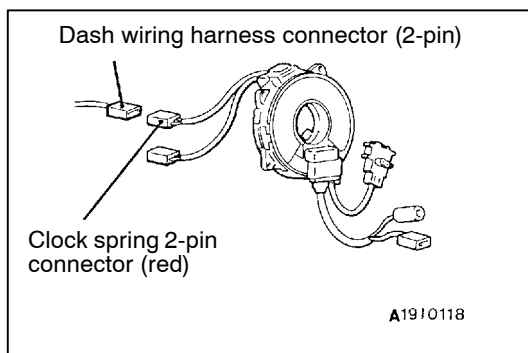
1. If the vehicle is to be scrapped or otherwise disposed of, deploy the air bags inside the vehicle, and operate the seat belt pre-tensioners outside the vehicle. If the vehicle will continue to be operated and only the air bag modules and seat belt pre-tensioner are to be disposed of, deploy the air bags and operate the seat belt pre-tensioners outside the vehicle.
2. Since a large amount of smoke is produced when the air bag are deployed or the seat belt pre-tensioner is operated, avoid residential areas whenever possible.
3. Since there is a loud noise when the air bags are deployed and when the seat belt pre-tensioners are operated, avoid residential areas whenever possible. If anyone is nearby, give warning of the impending noise.
4. Suitable ear protection should be worn by personnel performing these procedures or by people in the immediate area.

**AIR BAG MODULE DEPLOYMENT****Deployment Inside The Vehicle****(when disposing of a vehicle)**

1. Move the vehicle to an isolated spot.
2. Disconnect the negative (-) and positive (+) battery cables from the battery terminals, and then remove the battery from the vehicle.

**Caution**

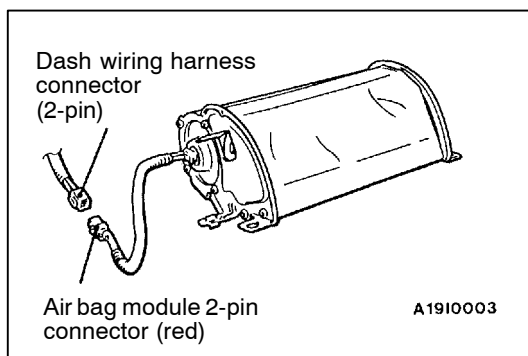
**Wait at least 60 seconds after disconnecting the battery cables before doing any further work.**  
**(Refer to P.52B-4.)**



3. To deploy the air bag module (driver's side):
  - (1) Remove the lower cover and the steering column lower cover.
  - (2) Remove the connection between the clock spring 2-pin connector (red) and the dash wiring harness connector.

**NOTE**

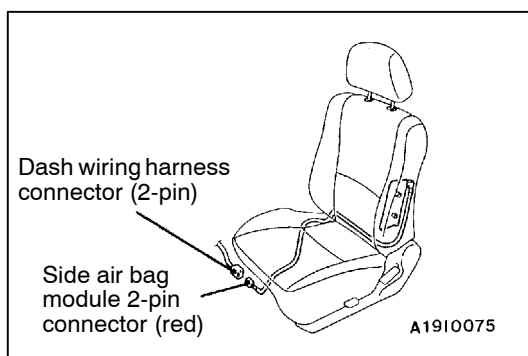
If the clock spring connector is disconnected from the dash wiring harness, both electrodes of the clock spring connector will be automatically shorted to prevent unintended deployment of the air bag due to static electricity, etc.



4. To deploy the air bag module (front passenger's side):
  - (1) Remove the glove box.
  - (2) Remove the connection between the air bag module (front passenger's side) connector (red 2-pin) and the dash wiring harness connector.

**NOTE**

If the air bag module connector is disconnected from the dash wiring harness, both electrodes of the air bag module connector will be automatically shorted to prevent unintended deployment of the air bag due to static electricity, etc.



5. To deploy the side air bag module:

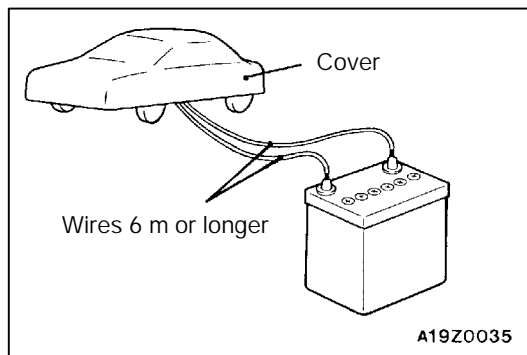
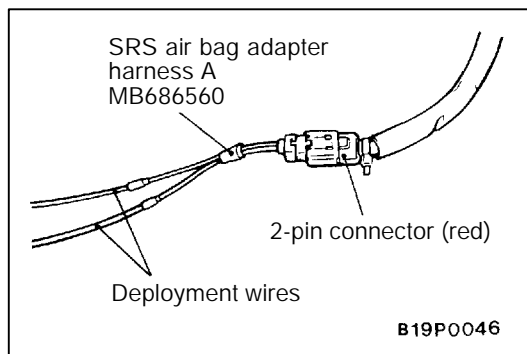
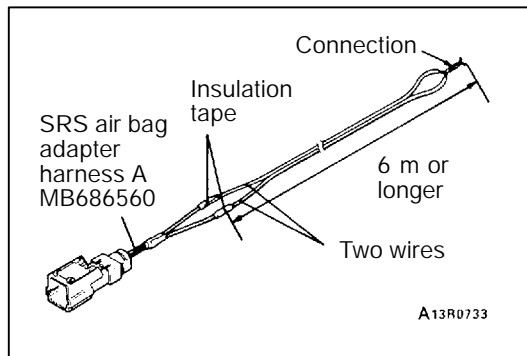
Remove the connection between the side air bag module connector (red 2-pin) and the dash wiring harness connector.

**Caution**

**The side air bag modules for both the driver's-side and passenger's-side should be deployed.**

**NOTE**

If the side air bag module connector is disconnected from the dash wiring harness, both electrodes of the side air bag module connector will be automatically shorted to prevent unintended deployment of the side air bag due to static electricity, etc.



6. Connect two wires, each six meters or longer, to the two leads of SRS air bag adapter harness A and cover the connections with insulation tape. The other ends of the two wires should be connected to each other (short-circuited), to prevent sudden unexpected deployment of the air bag.

7. Connect the clock spring, air bag module (front passenger's side), or side air bag module 2-pin connector (red) to SRS air bag adapter harness A and pass the deployment wires out of the vehicles.

8. Fully close all door windows, close the doors and place a cover over the vehicle to minimize the amount of noise.

#### Caution

**If the glass is damaged, it may break, so the car must be covered.**

9. At a location as far away from the vehicle as possible, disconnect the two connected wires from each other, and connect them to the two terminals of the battery (which has been removed from the vehicle) to deploy the air bag.

#### Caution

1. **Before deploying the air bag in this manner, first check to be sure that there is no one in or near the vehicle. Wear safety glasses.**

2. **The inflator will be quite hot immediately following the deployment, so wait at least 30 minutes to allow it to cool before attempting to handle it. Although not poisonous, do not inhale gas from air bag deployment.**

**See Deployed Air Bag Module or Operated Seat Belt Pre-tensioner Disposal Procedures (P.52B-49.) for post-deployment handling instructions.**

3. **If the air bag module fails to deploy when the procedures above are followed, do not go near the module. Contact your local distributor.**

10. After deployment, dispose of air bag module according to the Deployed Air Bag Module or Operated Seat Belt Pre-tensioner Disposal Procedures. (Refer to P.52B-49.)



## Deployment Outside The Vehicle

### Caution

1. This should be carried out in a wide, flat area at least 6 m away from obstacles and other people.
2. Do not perform deployment outside, if a strong wind is blowing, and if there is even a slight breeze, the air bag module should be placed and deployed downwind from the battery.
1. Disconnect the negative (-) and positive (+) battery cables from the battery terminals, and then remove the battery from the vehicle.

### Caution

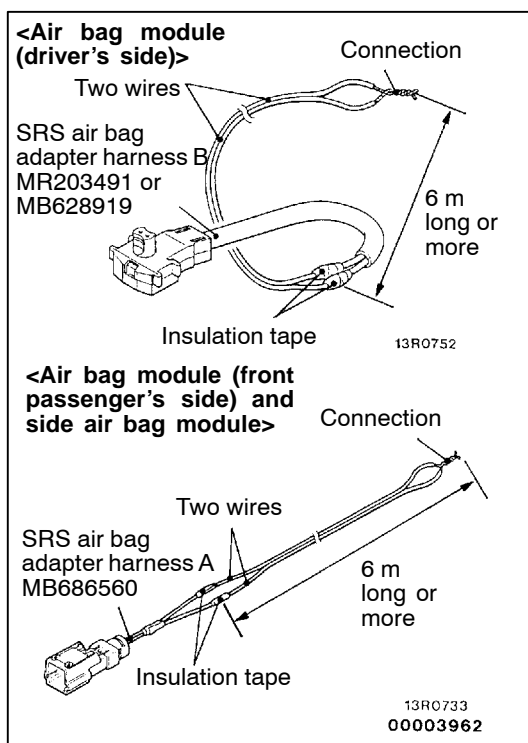
**Wait at least 60 seconds after disconnecting the battery cables before doing any further work. (Refer to P.52B-4.)**

2. Remove the air bag modules (driver's-side and front passenger's-side) (Refer to P.52B-32, 33.) and the front seat back assemblies with built-in side air bag module from the vehicle. (Refer to GROUP 52A - Front Seat.)

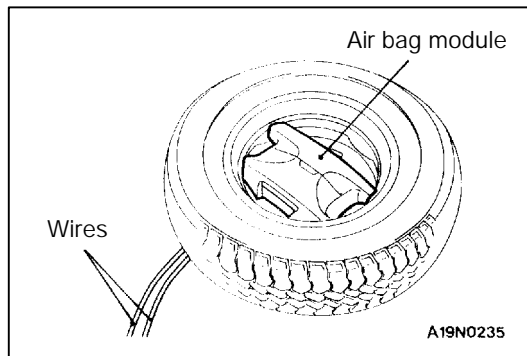
### Caution

**The air bag modules should be stored on flat surface and placed so that the air bag deployment surfaces are facing upward. Do not place anything on top of them.**

3. Connect two wires, each six meters or longer, to the two leads of SRS air bag adapter harness B <air bag module (driver's side)> or SRS air bag adapter harness A <air bag module (front passenger's side) and side air bag module>, and cover the connections with insulation tape. The other ends of the two wires should be connected to each other (short-circuited), to prevent sudden unexpected deployment of the air bag module.



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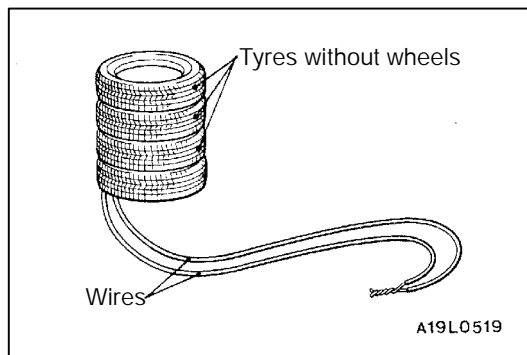
4. Set the air bag modules as follows:

**<Air bag module (driver's side)>**

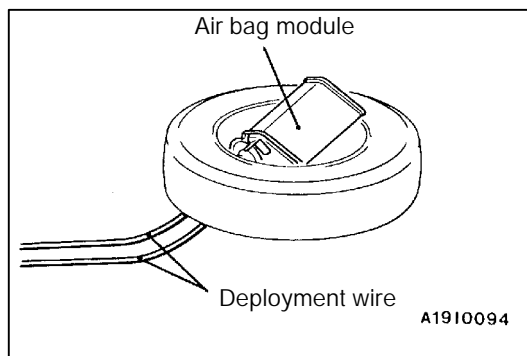
- (1) Take the SRS air bag adapter harness B that is connected to the wires, pass it beneath the old tyre wheel assembly, and connect it to the air bag module.
- (2) Pass the thick wire through the air bag module mounting hole, and then secure the air bag module to an old tyre with a wheel in it so that the pad on the module is facing upwards.

**Caution**

**Leave some space below the wheel for the adaptor harness. If there is no space, the reaction when the air bag deploys could damage the adaptor harness.**



- (3) Place three old tyres with no wheels on top of the tyre secured to the air bag module.

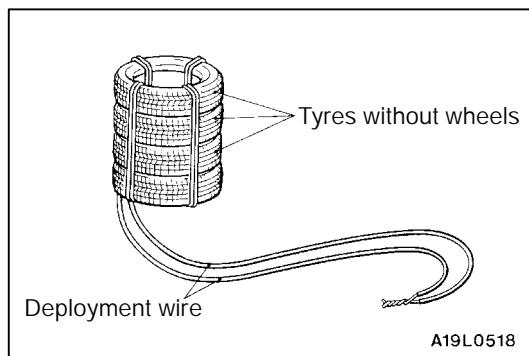


**<Air bag module (front passenger's side)>**

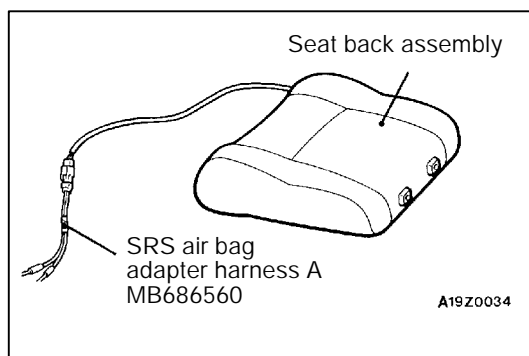
- (1) Connect the deployment wires to the SRS air bag adapter harness A, pass it beneath the tyre, and wheel assembly, and connect it to the air bag module.
- (2) Pass thick wires into the hole of the air bag module bracket, and secure them to the wheel of the old tyre with wheel (4 locations) with the air bag deployment surface facing upwards.

**Caution**

1. **Leave some space below the wheel for the deployment wires.**  
**If there is no space, the reaction of the air bag deployment could result in damage of the adaptor harness.**
2. **While deployment takes place, do not have the connector of the SRS air bag adaptor harness A inserted between the tyres.**



- (3) Place four old tyres, without wheels, on top of the tyre secured to the air bag module, and secure all tyres with ropes (4 locations).



**<Side air bag module>**

- (1) Place the seat back assembly so that the rear of the assembly is lying on the ground.
- (2) Connect SRS air bag adapter harness A (which is connected to the deployment harness) to the side air bag module connector.

5. At a location as far away from the air bag module as possible, and from a shielded position, disconnect the two connected wires from each other, and connect them to the two terminals of the battery (which has been removed from the vehicle) to deploy the air bag.

**Caution**

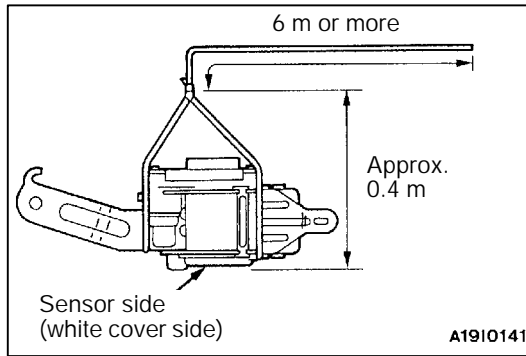
1. **Before deployment, check carefully to be sure that no one is nearby.**
2. **The inflator will be quite hot immediately following deployment, so wait at least 30 minutes to allow it to cool before attempting to handle it. Although the gas resulting from air bag deployment is not poisonous, it should not be inhaled. Refer to the Deployed Air Bag Module or Operated Seat Belt Pre-tensioner Disposal Procedures (P.52B-49) for post-deployment handling instructions.**
3. **If the air bag fails to deploy when the procedures above are followed, do not go near the module. Contact your local distributor.**
6. After deployment, dispose of air bag module according to the Deployed Air Bag Module or Operated Seat Belt Pre-tensioner Disposal Procedures. (Refer to P.52B-49.)

**SEAT BELT PRE-TENSIONER OPERATION**

Operate the seat belt pre-tensioner by the following procedure after it has been removed from the vehicle.

**Caution**

**Operation of the seat belt pre-tensioner should be carried out in a clear, open space at least 5 meters away from people and other objects.**



1. Remove the seat belt with pre-tensioner. (Refer to P.52B-40.)

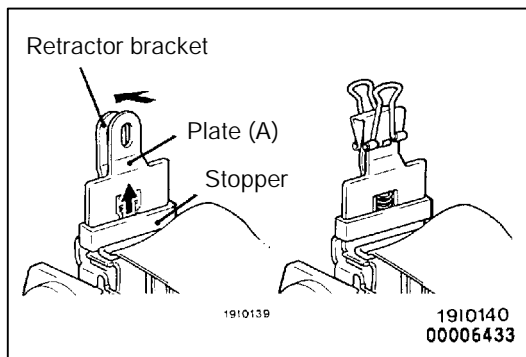
#### Caution

**The pre-tensioner safety mechanism should be engaged to prevent accidental operation of the pre-tensioner.**

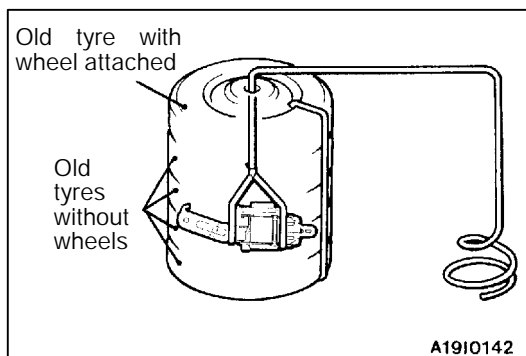
2. Tie a rope which is 6 meters or more in length to the seat belt pre-tensioner so that the pre-tensioner is level and the sensor side (the side with the white cover) is at the bottom when the pre-tensioner is suspended.
3. Disengage the pre-tensioner safety mechanism by the following procedure.

#### Caution

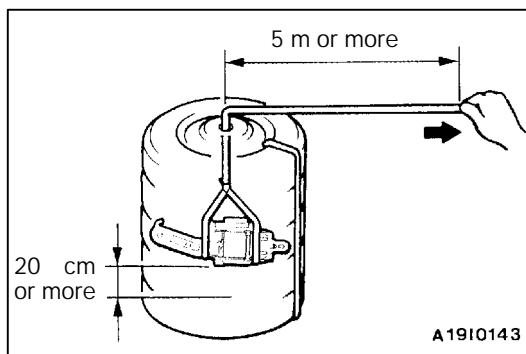
**After disengaging the safety mechanism, the pre-tensioner can operate even if it is dropped by a distance of as little as 5 cm, so be extremely careful when handling the pre-tensioner in this condition.**



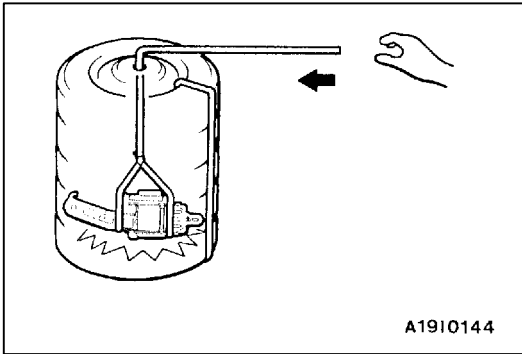
- (1) Lift up the stopper and then bring the retractor bracket and plate (A) together so that the stopper tab goes into the hole in the retractor bracket. This will disengage the safety mechanism.
- (2) Use a bulldog clip to secure the retractor bracket and plate (A) so that they do not become separated.



4. Place the pre-tensioner down gently onto a solid base such as a concrete floor, and stack four tyres without wheels around it. Then place one more tyre with the wheel still attached on top, and pass the rope through the hole in the middle of the wheel.
5. Tie the tyres together with rope so that they do not slip apart.



6. From a distance of 5 meters away, pull the rope to raise the seat belt pre-tensioner off the ground by 20 cm or more.



7. Release the rope so that the pre-tensioner drops down and operates from the force of the impact.

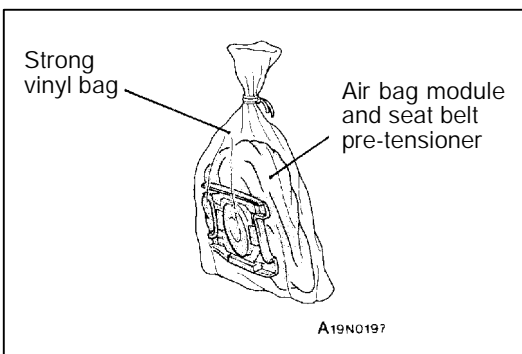
**Caution**

1. Check that nobody is near the tyres before operating the pre-tensioner.
2. The seat belt pre-tensioner will be hot after it has operated, so leave it for 30 minutes or more to wait for it to cool down before handling it further.
3. If the safety mechanism has not been properly disengaged or if the cylinder is not at the bottom when the pre-tensioner is dropped, the pre-tensioner may not operate. In such cases, repeat the procedure from the beginning, while being careful to avoid applying shocks to the pre-tensioner.
8. After the seat belt pre-tensioner has operated, dispose of it according to the proper disposal procedures described below.

**DEPLOYED AIR BAG MODULE OR OPERATED SEAT BELT PRE-TENSIONER DISPOSAL PROCEDURES**

After deployment or operation, the air bag module and the seat belt pre-tensioner should be disposed of in the same manner as any other scrap parts, adhering to local laws and/or legislation that may be in force except that the following points should be carefully noted during disposal.

1. The inflator will be quite hot immediately following deployment, so wait at least 30 minutes to allow it cool before attempting to handle it.
2. Do not put water or oil on the air bag after deployment or on the seat belt pre-tensioner after operation.
3. There may be, adhered to the deployed air bag module or the operated seat belt pre-tensioner, material that could irritate the eye and/or skin, so wear gloves and safety glasses when handling a deployed air bag module or a operated seat belt pre-tensioner. IF AFTER FOLLOWING THESE PRECAUTIONS, ANY MATERIAL DOES GET INTO THE EYES OR ON THE SKIN, IMMEDIATELY RINSE THE AFFECTED AREA WITH A LARGE AMOUNT OF CLEAN WATER. IF ANY IRRITATION DEVELOPS, SEEK MEDICAL ATTENTION.



4. Tightly seal the air bag module and seat belt pre-tensioner in a strong vinyl bag for disposal.

**NOTE**

The side air bag module does not contain any toxic sodium azides, so that the seat back assembly with built-in side air bag module can be disposed of in the same way as a seat without a side air bag.

5. Be sure to always wash your hands after completing this operation.

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**NOTES**